



## OPERATING AND SERVICE MANUAL

# MODEL 1317A DISPLAY

**(Including Options 005, 006, 008, 050, 051, 052,  
053, 054, 055, 604, 607, 639, and 905)**

### SERIAL NUMBERS

This manual applies directly to instruments with serial numbers prefixed **1649A**.

With changes described in Section VII, this manual also applies to instruments with serial numbers prefixed **1406A** through **1542A**.

For additional important information about serial numbers, see INSTRUMENT AND MANUAL IDENTIFICATION in Section I.

HEWLETT-PACKARD COMPANY/COLORADO SPRINGS DIVISION  
1900 GARDEN OF THE GODS ROAD, COLORADO SPRINGS, COLORADO, U.S.A.

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## TABLE OF CONTENTS

Section	Page	Section	Page
I GENERAL INFORMATION .....	1-1	5-14. Deflection Amplifier Phase Shift .....	5-2
1-1. Introduction .....	1-1	5-17. Deflection Factor .....	5-3
1-5. Description .....	1-1	5-20. Diagonal Settling Time .....	5-4
1-7. Special Features .....	1-1	5-23. Sequential Point Plotting Time .....	5-5
1-11. Cathode-ray Tube .....	1-1	5-26. Repeatability .....	5-7
1-16. Warranty .....	1-1	5-29. Crosstalk .....	5-7
1-18. Accessories .....	1-1	5-32. Spot Jitter and Motion .....	5-8
1-20. Instrument and Manual Identification .....	1-1	5-35. Deflection Amplifier Dynamic Range .....	5-8
1-23. Inquiries .....	1-1	5-38. Z-axis Blanking Polarity .....	5-9
II INSTALLATION .....	2-1	5-41. Z-axis Risettime .....	5-9
2-1. Introduction .....	2-1	5-44. Adjustments .....	5-13
2-3. Initial Inspection .....	2-1	5-47. Low Voltage Power Supply Adjustments .....	5-13
2-5. Preparation for Use .....	2-1	5-50. High Voltage Power Supply Adjustments .....	5-13
2-7. Static Electricity .....	2-1	5-53. Trace Align and Orthogonality Adjustments .....	5-13
2-8. Instrument Mounting .....	2-1	5-56. Z-axis Adjustments .....	5-13
2-9. Instrument Cooling .....	2-1	5-59. Horizontal Amplifier Low Frequency Adjustments .....	5-15
2-10. Power Requirements .....	2-1	5-62. Vertical Amplifier Low Frequency Adjustments .....	5-15
2-13. Power Cords and Receptacles .....	2-1	5-65. Horizontal Amplifier Response Adjustments .....	5-16
2-15. Repacking for Shipment .....	2-1	5-68. Vertical Amplifier Response Adjustments .....	5-16
III OPERATION .....	3-1	5-71. Phase Shift Adjustment .....	5-16
3-1. Introduction .....	3-1	5-74. Focus and Astigmatism Adjustments .....	5-19
3-3. Instrument Capabilities .....	3-1	5-77. Focus Response Adjustment .....	5-19
3-5. Selectable Input Impedance .....	3-1	VI REPLACEABLE PARTS .....	6-1
3-6. Adjustable Z-axis Gain and Balance .....	3-1	6-1. Introduction .....	6-1
3-7. Phosphor Protection Circuit .....	3-1	6-3. Ordering Information .....	6-1
3-8. Operator Maintenance .....	3-1	VII MANUAL CHANGES AND OPTIONS .....	7-1
3-10. Controls and Connectors .....	3-1	7-1. Introduction .....	7-1
3-12. Operating Procedures .....	3-1	7-3. Manual Changes .....	7-1
IV PRINCIPLES OF OPERATION .....	4-1	7-5. Standard Options .....	7-1
4-1. Introduction .....	4-1	7-7. Instrument Improvement Modifications .....	7-1
4-3. Block Diagram Discussion .....	4-1	7-9. Single-ended or Differential X-axis and Y-axis Amplifiers .....	7-1
4-5. Low Voltage Power Supplies .....	4-1	7-10. X-axis, Y-axis and Z-axis Attenuators .....	7-1
4-7. High Voltage Power Supply .....	4-1	VIII SCHEMATICS AND TROUBLE-SHOOTING .....	8-1
4-9. Deflection System .....	4-1	8-1. Introduction .....	8-1
4-11. Focus and Astigmatism Circuits .....	4-1	8-3. Schematics .....	8-1
4-13. Phosphor Protection Circuits .....	4-1	8-8. Reference Designations .....	8-1
4-15. Z-axis Amplifier .....	4-1	8-12. Component Locations .....	8-1
4-17. Circuit Details .....	4-1	8-15. Preventive Maintenance .....	8-1
4-18. Phosphor Protect Circuits .....	4-1	8-17. Mechanical Inspection .....	8-1
4-24. Dynamic Focus/Astigmatism Circuitry .....	4-2	8-19. Cleaning .....	8-1
V PERFORMANCE CHECKS AND ADJUSTMENTS .....	5-1	8-22. Etched Circuit Boards .....	8-2
5-1. Introduction .....	5-1	8-24. Board Connections .....	8-2
5-5. Performance Checks .....	5-1	8-26. Switch Maintenance .....	8-2
5-8. Deflection Amplifier Risettime .....	5-1		
5-11. Deflection Amplifier Bandwidth .....	5-1		

**TABLE OF CONTENTS (Cont'd)**

Section		Page	Section		Page
8-28.	Heat Sinks .....	8-2	8-37.	Troubleshooting The Low Voltage Power Supply .....	8-2
8-30.	Servicing Etched Circuit Boards .....	8-2	8-44.	Troubleshooting The High Voltage Power Supply .....	8-3
8-32.	Semiconductor Replacement .....	8-2	8-46.	Troubleshooting The X-, Y-, Z-axis Amplifiers .....	8-3
8-34.	Troubleshooting .....	8-2			

**LIST OF ILLUSTRATIONS**

Figure	Title	Page	Figure	Title	Page
1-1.	Model 1317A High Speed Graphic Display .....	1-0	7-3.	Attenuator Components Locator .....	7-3
1-2.	Instrument Serial Number .....	1-4	7-4.	Z-axis Amplifier .....	7-3
2-1.	Power Receptacles .....	2-1	7-5.	Z-axis Component Locator .....	7-4
3-1.	Controls and Connectors .....	3-2	8-1.	Semiconductor Terminal Identification .....	8-4
3-2.	Preoperational Procedure .....	3-3	8-2.	Troubleshooting Block Diagram .....	8-5
3-3.	Z-axis Operation .....	3-4	8-3.	Assembly and Chassis Parts Locator ..	8-6
4-1.	Parabolic Correction Voltage .....	4-2	8-4.	Schematic, X-axis Amplifier, Sheet 1 of 2 .....	8-7
4-2.	Differential Input Voltage .....	4-2	8-5.	A1 Component Locator .....	8-8
5-1.	Risetime Test Setup .....	5-2	8-6.	Schematic, X-axis Amplifier, Sheet 2 of 2 .....	8-9
5-2.	Bandwidth Test Setup .....	5-3	8-7.	A2 Component Locator .....	8-10
5-3.	Phase Shift Test Setup .....	5-4	8-8.	Schematic, X-axis Output Amplifier .....	8-11
5-4.	Deflection Factor Test Setup .....	5-5	8-9.	Schematic, Y-axis Amplifier, Sheet 1 of 2 .....	8-13
5-5.	Setting Time and Sequential Point Plotting Time Test Setup .....	5-6	8-10.	A3 Component Locator .....	8-14
5-6.	Repeatability Test Setup .....	5-7	8-11.	Schematic, Y-axis Amplifier, Sheet 2 of 2 .....	8-15
5-7.	Crosstalk Test Setup .....	5-8	8-12.	A4 Component Locator .....	8-16
5-8.	Jitter and Motion Test Setup .....	5-9	8-13.	Schematic, Y-axis Output Amplifier .....	8-17
5-9.	Dynamic Range Test Setup .....	5-10	8-14.	A5 Component Locator .....	8-18
5-10.	Blanking Polarity Test Setup .....	5-11	8-15.	Schematic, Z-axis Amplifier .....	8-19
5-11.	Z-axis Risetime Test Setup .....	5-12	8-16.	A6 Component Locator .....	8-20
5-12.	Equipment Setup for Z-axis Adjustments .....	5-14	8-17.	Schematic, Focus Circuit .....	8-21
5-13.	Equipment Setup for Horizontal Amplifier Response Adjustments .....	5-17	8-18.	Schematic, Astigmatism Circuit .....	8-23
5-14.	Equipment Setup for Vertical Amplifier Response Adjustments .....	5-18	8-19.	A11 Component Locator .....	8-24
5-15.	Equipment Setup for Phase Shift Adjustment .....	5-19	8-20.	Schematic, Low Voltage Power Supply .....	8-25
5-16.	Adjustments Locator .....	5-20	8-21.	A12 Component Locator .....	8-26
5-17.	CRT Face Marking for Focus and Astigmatism Adjustments .....	5-20	8-22.	A13 Component Locator .....	8-26
5-18.	Equipment Setup for Focus Adjustment .....	5-21	8-23.	Schematic, High Voltage Power Supply .....	8-27
7-1.	Revised Input Power Circuit .....	7-3	8-24.	A9 Component Locator .....	8-28
7-2.	Amplifier Input Circuits .....	7-3	8-25.	Schematic, Left Connector Board .....	8-29
			8-26.	Schematic, Right Connector Board ..	8-31

**LIST OF TABLES**

Table	Title	Page	Table	Title	Page
1-1.	Specifications .....	1-2	5-2.	Focus and Astigmatism Adjustments .....	5-20
1-2.	Reference Designators and Abbreviations .....	1-4	6-1.	Abbreviations for Replaceable Parts List .....	6-1
3-1.	X-Y Attenuator Component Values .....	3-2	6-2.	Replaceable Parts .....	6-2
3-2.	Attenuator Component Parts List .....	3-2	6-3.	List of Manufacturers' Codes .....	6-14
5-1.	Recommended Test Equipment .....	5-0	7-1.	Manual Changes .....	7-1
	Performance Check Record .....	5-12a	7-2.	Standard Options .....	7-2
			8-1.	Schematic Notes .....	8-5

**LIST OF TABLES (Cont'd)**

8-2.	X-axis Input measurement Conditions .....	8-7	8-6.	Y-axis Preamplifier Measurement Conditions .....	8-15
8-3.	X-axis Preamplifier Measurement Conditions .....	8-9	8-7.	Y-axis Output Amplifier Measurement Conditions .....	8-16
8-4.	X-axis Output Amplifier Measurement Conditions .....	8-11	8-8.	Z-axis Amplifier Measurement Conditions .....	8-19
8-5.	X-axis Input Measurement Conditions .....	8-13	8-9.	Dynamic Focus Measurement Conditions .....	8-21
			8-10.	Dynamic Astigmatism Measurement Conditions .....	8-23

**CERTIFICATION**

*Hewlett-Packard Company certifies that this instrument met its published specifications at the time of shipment from the factory. Hewlett-Packard Company further certifies that its calibration measurements are traceable to the United States National Bureau of Standards, to the extent allowed by the Bureau's calibration facility, and to the calibration facilities of other International Standards Organization members.*

**WARRANTY AND ASSISTANCE**

This Hewlett-Packard product is warranted against defects in materials and workmanship for a period of one year from the date of shipment. Hewlett-Packard will, at its option, repair or replace products which prove to be defective during the warranty period provided they are returned to Hewlett-Packard, and provided the preventive maintenance procedures in this manual are followed. Repairs necessitated by misuse of the product are not covered by this warranty. **NO OTHER WARRANTIES ARE EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. HEWLETT-PACKARD IS NOT LIABLE FOR CONSEQUENTIAL DAMAGES.**

Service contracts or customer assistance agreements are available for Hewlett-Packard products.

For any assistance, contact your nearest Hewlett-Packard Sales and Service Office. Addresses are provided at the back of this manual.

## SAFETY SUMMARY

***The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Hewlett-Packard Company assumes no liability for the customer's failure to comply with these requirements.***

### **GROUND THE INSTRUMENT.**

To minimize shock hazard, the instrument chassis and cabinet must be connected to an electrical ground. The instrument is equipped with a three-conductor ac power cable. The power cable must either be plugged into an approved three-contact electrical outlet or used with a three-contact to two-contact adapter with the grounding wire (green) firmly connected to an electrical ground (safety ground) at the power outlet. The power jack and mating plug of the power cable meet International Electrotechnical Commission (IEC) safety standards.

### **DO NOT OPERATE IN AN EXPLOSIVE ATMOSPHERE.**

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

### **KEEP AWAY FROM LIVE CIRCUITS.**

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with power cable connected. Under certain conditions, dangerous voltages may exist even with the power cable removed. To avoid injuries, always disconnect power and discharge circuits before touching them.

### **DO NOT SERVICE OR ADJUST ALONE.**

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

### **USE CAUTION WHEN EXPOSING OR HANDLING THE CRT.**

Breakage of the Cathode-ray Tube (CRT) causes a high-velocity scattering of glass fragments (implosion). To prevent CRT implosion, avoid rough handling or jarring of the instrument. Handling of the CRT shall be done only by qualified maintenance personnel using approved safety mask and gloves.

### **DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT.**

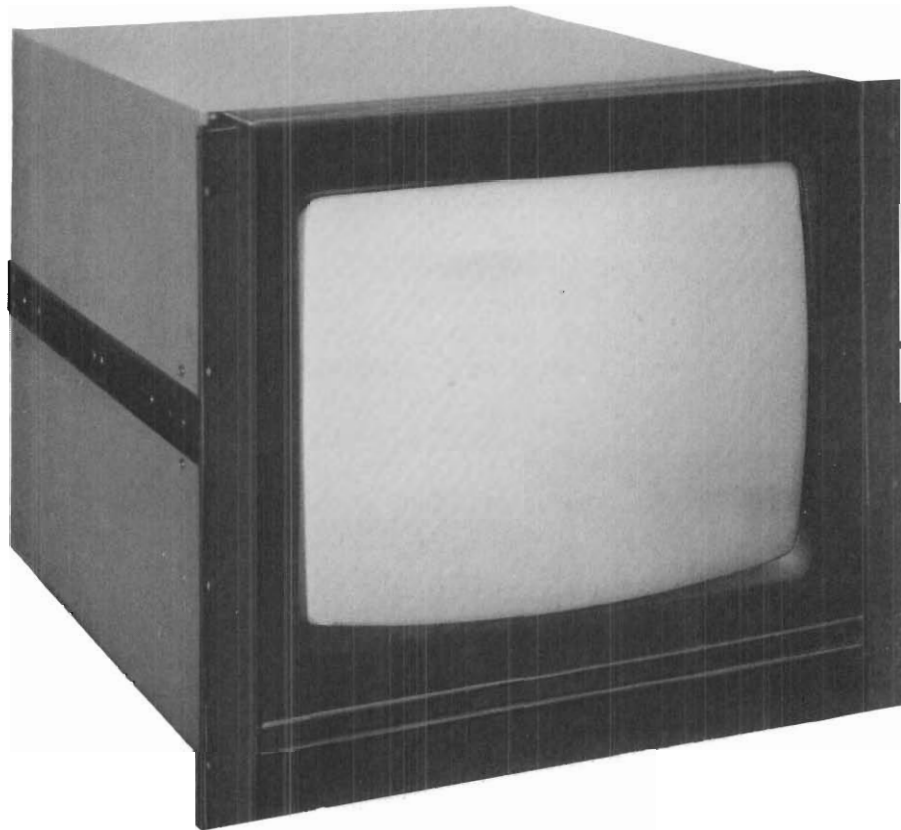
Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to a Hewlett-Packard Sales and Service Office for service and repair to ensure that safety features are maintained.

### **DANGEROUS PROCEDURE WARNINGS.**

Warnings, such as the example below, precede potentially dangerous procedures throughout this manual. Instructions contained in the warnings must be followed.

**WARNING**

**Dangerous voltages, capable of causing death, are present in this instrument.  
Use extreme caution when handling, testing, and adjusting.**



1317A-P-001

Figure 1-1. Model 1317A High Speed Graphic Display

## SECTION I

### GENERAL INFORMATION

#### 1-1. INTRODUCTION.

1-2. This manual provides operating and servicing information for the Hewlett-Packard Model 1317A High Speed Graphic Display (figure 1-1). The manual is divided into eight sections, each covering a specific aspect of the instrument. All schematics are located at the rear of Section VIII.

1-3. This section contains general information pertaining to the instrument. Table 1-2 lists the abbreviations used throughout this manual, except in Section VI. The parts list in Section VI is a computer printout and uses computer supplied abbreviations.

1-4. Available options are listed and described in Section VII.

#### 1-5. DESCRIPTION.

1-6. This large-screen, general-purpose graphic display unit has been designed for OEM systems applications. Specifications are listed in table 1-1. Suggested applications are listed in Section III.

#### 1-7. SPECIAL FEATURES.

*1-8. Input Modifications.* The input circuits to the X, Y, and Z amplifiers are designed to permit easy modification for single-ended or differential operation. Additionally, the input termination resistance and the input attenuation ratio for the X, Y, and Z amplifiers can be changed. Refer to the paragraphs on input modifications in Section III.

*1-9. Dynamic Focus-astigmatism.* Voltages proportional to the position of the CRT beam are applied to the focus and astigmatism elements of the CRT. This causes spot size and shape to remain constant over the CRT viewing area. Focus is also corrected for changes in intensity level.

*1-10. Phosphor Protection.* A protection circuit senses slow or static deflection signals and limits beam intensity to prevent burning of the CRT phosphor and mesh.

#### 1-11. CATHODE-RAY TUBE.

1-12. The CRT has an aluminized P31 phosphor and a usable viewing area of approximately 13.5 inch (34,3 cm) x 10.25 inch (26,0 cm). A 28-kilovolt accelerating potential produces a bright display without harmful X-rays.

1-13. Other phosphors, as well as a number of low-reflection contrast filters are available as standard options. Refer to Section VII.

1-14. A rim and tension band are fitted around the faceplate seal line to provide protection against implosion injury.

1-15. Complete CRT specifications are located in table 1-1.

#### 1-16. WARRANTY.

1-17. The instrument is certified and warranted as stated in the front of this manual.

#### 1-18. ACCESSORIES.

1-19. Hewlett-Packard has available a wide range of test equipment and accessories for use with HP instruments and instruments of other manufacturers. Refer to the latest HP catalog or request information from the nearest HP Sales/Service Office.

#### 1-20. INSTRUMENT AND MANUAL IDENTIFICATION.

1-21. This manual applies directly to instruments with a serial prefix as listed on the title page. The serial prefix is the first group of digits in the serial number (figure 1-2). The serial number is on a tag affixed to the rear panel.

#### Note

The warranty may be void if the serial tag has been removed or mutilated.

1-22. Technical corrections (if any) are contained under errata on an enclosed manual changes sheet (if any).

#### 1-23. INQUIRIES.

1-24. Refer any questions regarding the manual, the change pages, or the instrument to the nearest HP Sales/Service Office. Always identify the instrument by model number, name, and serial number in all correspondence. Refer to the rear of this manual for a world-wide listing of HP Sales/Service Offices.

Table 1-1. Specifications

**VERTICAL AND HORIZONTAL AMPLIFIERS**

**RISE TIME:** <70 ns (10% to 90% points) for full screen deflection.

**BANDWIDTH:** dc to 5 MHz (3db down) for 4 inch (10.2 cm) deflection.

**PHASE SHIFT:** <0.1° to 50 kHz and <1° to 250 kHz for full screen signal inputs.

**DEFLECTION FACTOR:** 100 mV/inch (1 Volt peak to peak for 10 inch deflection).

**GAIN ADJUST:** allows continuous adjustment of deflection factor from approximately 80 mV/inch to 130 mV/inch. (Front panel Gain control has 1.75:1 range.)

**POLARITY:** positive vertical input moves beam up; positive horizontal input moves beam to the right.

**LINEAR WRITING TIME:** <100 ns/inch (39,4 ns/cm).

**LINEAR WRITING SPEED:** >10 inches/μs (25,4 cm/μs).

**DIAGONAL SETTling TIME:** signal settles to within 1 spot diameter of final value in <1 μs for any on or off screen movement. Off-screen deflection not to exceed one screen diameter.

**REPEATABILITY:** <0.15% error (of full screen) for re-addressing a point from any direction on or off screen. Off screen deflection not to exceed one screen diameter.

**SEQUENTIAL POINT PLOTTING TIME:** signal settles to within 0.010 inch (0,254 mm) of final value in <200 ns for any 0.10 inch (2,54 mm) step.

**CROSSTALK:** <0.015 inch (0,381 mm) with one input terminated in 50Ω and the other excited by a 1V 500 kHz signal.

**SPOT JITTER AND MOTION:** <0.010 inch (0,254 mm).

**INPUTS:** through BNC connectors where shield is floating.

**INPUT RC:** driven side 10kΩ shunted by approximately 40 pF. Shield input is 47Ω to ground (for differential operation this is replaced by 10kΩ). A switchable 50Ω termination between shield and center conductor is also provided.

**MAXIMUM INPUT:** ±50V (dc + peak ac) with 10kΩ internal termination, ±5V (dc + peak ac) with 50Ω internal termination.

**POSITION:** front panel controls allow zero input to be set off-screen in any direction from anywhere within the viewing area.

**DYNAMIC RANGE:** at least ±1-1/2 screen diameters from center screen.

**DRIFT:** 0.05 inch/hour (1,27 mm/hour) and 0.10 inch (2,54 mm) in 24 hours with covers installed.

**Z-AXIS AMPLIFIER**

**RISETIME:** <20 ns (c.w. bandwidth ≈ 15 MHz).

**INPUT:** BNC connector.

**INPUT RC:** approximately 10kΩ shunted by approximately 60 pF. 50Ω termination may be selected with internal switch.

**MAXIMUM INPUT:** ±50V (dc + peak ac) with 10kΩ internal termination. ±5V (dc + peak ac) with 50Ω internal termination.

**BLANKING RANGE:** 0 to 1V (see balance).

**BLANKING POLARITY:** + UNBLANKS.

**BALANCE:** internal adjustment provides ±1V offset (continuous) to blanking range.

**GAIN ADJUST:** extends blanking range by over 2.5:1 (continuous).

**CATHODE RAY TUBE**

**TYPE:** Post deflection accelerator, 28.5 kV accelerating potential, P31 phosphor, aluminized, is standard (refer to Section VII for additional phosphor selection), electrostatic focus and deflection.

**VIEWING AREA:** 17 inch (43,2 cm) diagonal CRT, useable viewing area at least 13.5 inch (34,3 cm) x 10.25 inch (26,0 cm).

**SPOT SIZE:**

INSIDE QUALITY AREA	OUTSIDE QUALITY AREA	QUALITY AREA
0.020 in. (0,51 mm)	Under 0.030 in. (0,76 mm)	10 in. x 10 in. (25,4 cm) x (25,4 cm)

**RESOLUTION:** Approximately 50 line/inch (19,7 lines/cm) measured with a shrinking raster.

**LINE BRIGHTNESS:** 50 foot lamberts at a writing speed of 0.1 inch/μs, (0,25 cm/μs), 60 Hz refresh rate, P31 phosphor, 0.020 inch (0,51 mm) spot size.

**CONTRAST RATIO:** 4:1 or greater measured by photometrically summing the trace and background brightness.

**GEOMETRY:** <3% pincushion and barrel distortion over useable display area.

**LINEARITY:** <3% of full scale along major axes.

**PHOSPHOR PROTECTION:** automatically detects absence of deflection and limits beam current to a safe but viewable level.

**DYNAMIC FOCUS:** built-in circuitry automatically corrects spot geometry for position location and beam intensity (video drive level).

**TRACE ALIGN:** Rotates X-axis into geometric alignment with the CRT viewing area.



Table 1-1. Specifications (Cont'd)

**SAFETY PROTECTION**

**IMPLOSION:** exceeds safety requirements of IEC 348 (IEC 65) and ANSI C39.5 for Electronic Measuring Apparatus.

**HIGH VOLTAGE:** anode lead is permanently bonded to CRT, minimizing shock hazard. All high potentials are completely enclosed or covered in compliance with UL recommendations.

**X-RAY EMISSION:** <0.1 mr/hr. Measured with Victoreen Model 440 RF/C in background noise.

**GENERAL**

**X, Y, AND Z INPUT CONNECTORS:** BNC type mounted to rear panel.

**DIMENSIONS:** See outline drawing.

**FRONT PANEL CONTROLS:** Brightness, Position X, Gain X, Position Y, Gain Y, Trace Align, Orthogonality, Focus, and Astigmatism

located below CRT and hidden behind a control door.

**LINE INDICATOR:** lamps mounted behind front panel door and on rear panel.

**POWER:** selectable to 100 Vac, 120 Vac, 220 Vac and 240 Vac +5 % -10%, 48 Hz to 440 Hz, 100 VA maximum.

**ENVIRONMENT**

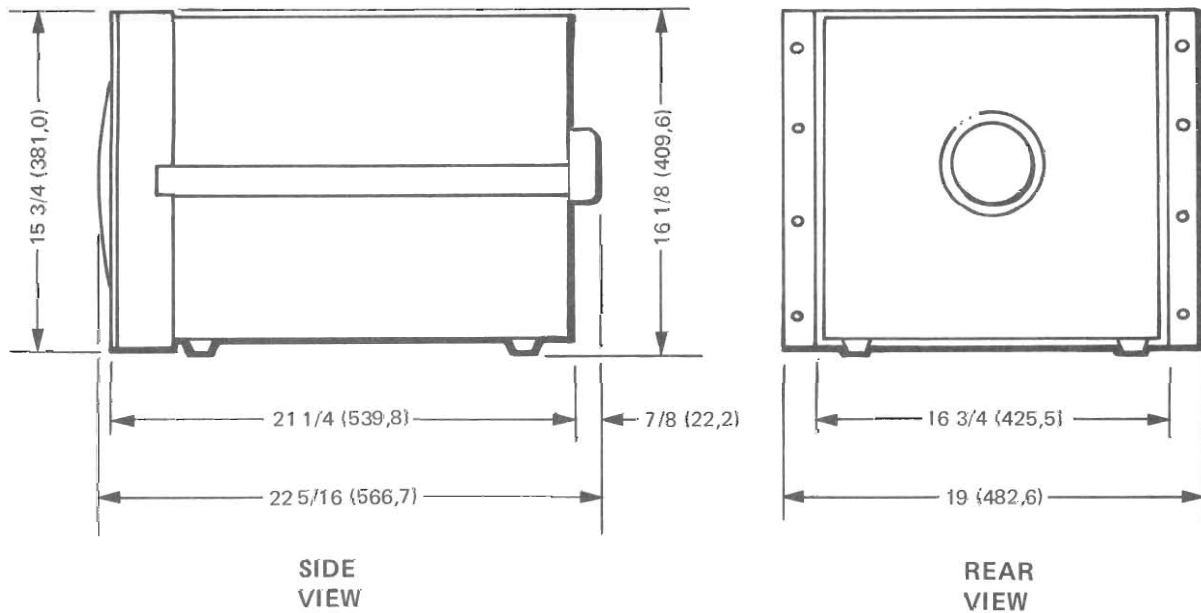
**TEMPERATURE:** -40°C to +70°C non-operating. 0°C to +50°C operating.

**HUMIDITY:** 50-95% relative humidity from 25°C to 40°C. (per MIL-E-16400E, class 3 and 4.)

**ALTITUDE:** 25,000 feet non-operating. 15,000 feet operating.

**VIBRATION:** vibrated in three planes for 15 minutes each with 0.010 to 0.060 peak to peak excursion. 10-55 Hz (per MIL-STD-167).

**SHOCK:** level 30G; duration 11 ms; shape 1/2 sinewave (Reference MIL-E-4970A, Procedure II).



1317A-L-001

Table 1-2. Reference Designators and Abbreviations

REFERENCE DESIGNATORS					
<b>A</b>	ASSEMBLY	<b>E</b>	MISC. ELECTRICAL PART	<b>P</b>	PLUG
<b>AT</b>	ATTENUATOR	<b>F</b>	FUSE	<b>PS</b>	POWER SUPPLY
	RESISTIVE TERMINATION	<b>FL</b>	FILTER	<b>Q</b>	TRANSISTOR
<b>B</b>	MOTOR, FAN	<b>H</b>	HARDWARE	<b>R</b>	RESISTOR
<b>BT</b>	BATTERY	<b>J</b>	JACK	<b>RT</b>	THERMISTOR
<b>C</b>	CAPACITOR	<b>K</b>	RELAY	<b>S</b>	SWITCH
<b>CP</b>	COUPLING	<b>L</b>	INDUCTOR	<b>T</b>	TRANSFORMER
<b>CR</b>	DIODE	<b>LS</b>	SPEAKER	<b>TB</b>	TERMINAL BOARD
<b>DL</b>	DELAY LINE	<b>M</b>	METER	<b>TP</b>	TEST POINT
<b>DS</b>	DEVICE SIGNALING (LAMP)	<b>MP</b>	MECHANICAL PART		
				<b>U</b>	INTEGRATED CIRCUIT (UNREPAIRABLE)
				<b>V</b>	VACUUM TUBE, NEON BULB, PHOTOCELL, ETC.
				<b>VR</b>	VOLTAGE REGULATOR (DIODE)
				<b>W</b>	CABLE
				<b>X</b>	SOCKET
				<b>Y</b>	CRYSTAL
				<b>Z</b>	NETWORK

ABBREVIATIONS					
<b>A</b>	AMPERE(S)	<b>F</b>	FARAD(S)	<b>n</b>	NANO (10 <sup>-9</sup> )
<b>A</b>	AMPERE TURN(S)	<b>FET</b>	FIELD-EFFECT TRANSISTOR(S)	<b>nc</b>	NORMALLY CLOSED
<b>ampl</b>	AMPLIFIER(S)			<b>no.</b>	NORMALLY OPEN
<b>assy</b>	ASSEMBLY	<b>G</b>	GIGA (10 <sup>9</sup> )	<b>npn</b>	NEGATIVE-POSITIVE-NEGATIVE
<b>ampltd</b>	AMPLITUDE	<b>gnd</b>	GROUND(ED)	<b>ns</b>	NANOSECOND
				<b>p</b>	PICO (10 <sup>-12</sup> )
<b>bd</b>	BOARD(S)	<b>H</b>	HENRY (IES)	<b>pc</b>	PRINTED (ETCHED) CIRCUIT(S)
<b>bp</b>	BANDPASS	<b>hr</b>	HOUR(S)	<b>pk</b>	PEAK
		<b>HP</b>	HEWLETT-PACKARD	<b>pnv</b>	POSITIVE-NEGATIVE-POSITIVE
<b>c</b>	CENTI (10 <sup>-2</sup> )	<b>Hz</b>	HERTZ	<b>p/o</b>	PART OF
<b>C</b>	CARBON			<b>p-p</b>	PEAK-TO-PEAK
<b>ccw</b>	COUNTERCLOCKWISE	<b>if.</b>	INTERMEDIATE FREQ.	<b>prgm</b>	PROGRAM
<b>coax.</b>	COAXIAL	<b>intl</b>	INTERNAL	<b>prv</b>	PEAK INVERSE VOLTAGE(S)
<b>coef</b>	COEFFICIENT			<b>ps</b>	PICOSECOND
<b>com</b>	COMMON	<b>k</b>	KILO (10 <sup>3</sup> )	<b>pwv</b>	PEAK WORKING VOLTAGE
<b>CRT</b>	CATHODE-RAY TUBE	<b>lb</b>	POUND(S)	<b>rf</b>	RADIO FREQUENCY
<b>cw</b>	CLOCKWISE	<b>lpf</b>	LOW-PASS FILTER(S)		
				<b>u</b>	MICRO (10 <sup>-6</sup> )
<b>d</b>	DECI (10 <sup>-1</sup> )	<b>m</b>	MILLI (10 <sup>-3</sup> )	<b>usec</b>	MICROSECOND
<b>dB</b>	DECIBEL	<b>M</b>	MEGA (10 <sup>6</sup> )		
		<b>ms</b>	MILLISECOND	<b>V</b>	VOLTS
<b>ext</b>	EXTERNAL			<b>var</b>	VARIABLE
				<b>w/</b>	WITH
				<b>w/o</b>	WITHOUT
				<b>wiv</b>	WORKING INVERSE VOLTAGE

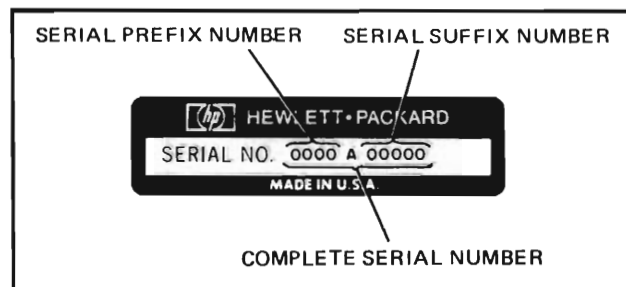


Figure 1-2. Instrument Serial Number

## SECTION II

### INSTALLATION

#### 2-1. INTRODUCTION.

2-2. This section contains information and instructions necessary for installing the Model 1317A. Included are initial inspection procedures, power requirements, preparation for use information, and instructions for repacking for shipment.

#### 2-3. INITIAL INSPECTION.

2-4. This instrument was carefully inspected both mechanically and electrically before shipment. It should be free of marks or scratches and in perfect electrical order upon receipt. To confirm this, the instrument should be inspected for physical damage incurred in transit. If the instrument was damaged in transit, file a claim with the carrier. Test the electrical performance of the instrument using the performance test procedures outlined in Section V. If there is damage or deficiency, see the warranty in the front of this manual.

#### 2-5. PREPARATION FOR USE.

2-6. The following paragraphs discuss facts that should be known by the operator before operation of the instrument.

**2-7. STATIC ELECTRICITY.** Because of the high voltages used, there may be a large static charge buildup on the CRT faceplate. A 2-ounce bottle of type GTC-59 Glass Treatment Compound is shipped with each instrument. To reduce the static charge, apply the compound freely to the CRT faceplate only. Let the faceplate dry, then polish. The charge can also be removed by placing one hand on the frame of the instrument, then wiping the CRT faceplate with the palm of the other hand.

**2-8. INSTRUMENT MOUNTING.** The instrument is configured to mount directly in a standard 19-inch relay rack. If other mounting configurations are desired, contact the nearest Hewlett-Packard Sales/Service Office (addresses in rear of manual).

**2-9. INSTRUMENT COOLING.** When the ambient temperature is below 55°C the instrument is adequately cooled by normal air circulation. The instrument should never be mounted so that the air flow around it is completely restricted. Contact the nearest HP Sales/Service Office (addresses in rear of manual) for assistance with particular cooling problems.

#### 2-10. POWER REQUIREMENTS.

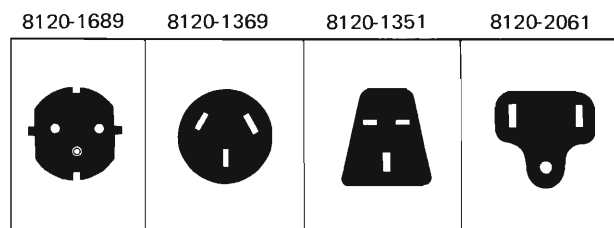
2-11. The 1317A operates from any power source supplying 100, 120, 220, or 240 Vac (+5% —10%), single phase, 48 Hz to 440 Hz that can deliver approximately 115 VA of power.

2-12. The instrument is normally shipped from the factory set to operate at 120 Vac. To operate from any of the other sources, proceed as follows:

- a. Remove power cord (if connected).
- b. Set switch on rear panel to desired voltage.
- c. For 220 Vac or 240 Vac, remove 1.5 ampere fuse and replace with 0.75 ampere fuse.
- d. Connect power cord.

#### 2-13. POWER CORDS AND RECEPTACLES.

2-14. Figure 2-1 illustrates the standard configurations used for HP power cords. The HP Part Number directly above each drawing is the part number for an instrument power cord equipped with a connector of that configuration. If the appropriate power cord is not included with the instrument, notify the nearest HP Sales/Service Office and a replacement cord will be provided.



STD-B-2878-07-76

Figure 2-1. Power Receptacles

#### 2-15. REPACKING FOR SHIPMENT.

2-16. If the instrument is to be shipped to a Hewlett-Packard Sales/Service Office for service or repair, attach a tag showing owner (with address), complete instrument serial number, and a description of the service required.

2-17. Use the original shipping carton and packing material. If the original packing material is not available, the Hewlett-Packard Sales/Service Office will provide information and recommendations on materials to be used.



## SECTION III

### OPERATION

#### 3-1. INTRODUCTION.

3-2. This operating section explains the functions of all external controls and connectors of the Model 1317A. It describes typical operating modes and covers operator maintenance and operating instructions for most applications.

#### 3-3. INSTRUMENT CAPABILITIES.

3-4. The Model 1317A is designed so that easy customer-installed modifications adapt the instrument for a wide variety of applications. Refer to Section VII for details.

#### WARNING

Dangerous voltages capable of causing death are present in this instrument. The following internal adjustments are outlined in Section V of this manual and should be made by qualified service personnel only.

**3-5. SELECTABLE INPUT IMPEDANCE.** Three manual switches permit selection of either 50 ohms or 10 kilohms input impedance. One switch is located on X-axis Amplifier Assembly A1, another is on Y-axis Amplifier Assembly A3, and the third is on Z-axis Amplifier Assembly A5.

#### 3-6. ADJUSTABLE Z-AXIS GAIN AND BALANCE.

These two adjustments are factory set to give optimum Z-axis operation and have no bearing on calibration of the instruments after repair or replacement of parts. Gain adjustment may be set to reduce Z-axis amplifier gain by a factor of 2.5. Balance control is used to adjust offset of positive or negative blanking voltage levels by  $\pm 1$  V. These adjustments are optional to the user according to Z-axis voltage inputs and attenuation factors required by a specific application.

#### CAUTION

The phosphor protection circuit protects the CRT against a number of

malfunctions. Unless it is absolutely necessary to obtain a brighter display for static or very slow deflection signals, or if the time constants of the X- and Y-input signals cause nonuniform intensity, leave PHOSPHOR PROTECTION switch in the ON position.

**3-7. PHOSPHOR PROTECTION CIRCUIT.** A phosphor protection circuit is provided which can be enabled or disabled with an internal manual switch. In operation, the phosphor protection circuit detects absence of deflection signals (or slow-speed deflection) and reduces CRT cathode current to a safe level. When deflection signals are restored (or speed increased beyond damage limit), full CRT beam current is also restored.

#### 3-8. OPERATOR MAINTENANCE.

3-9. Operator maintenance should be limited to pre-operational adjustment (figure 3-2) and to exterior cleaning of the instrument. Occasional cleaning of the CRT faceplate should be done with alcohol and a soft, nonabrasive wiping material. Plastic instrument covers (if used) can be cleaned with any mild household detergent.

#### CAUTION

Do not use coarse substances or cleaning tissues containing glass reinforcing fibers on CRT filters. The filters are plastic and easily scratched.

#### 3-10. CONTROLS AND CONNECTORS.

3-11. Front- and rear-panel controls and connectors are illustrated and described in figure 3-1.

#### 3-12. OPERATING PROCEDURES.

3-13. Figures 3-2 and 3-3 contain step-by-step operating procedures. Index numbers on the illustrations correspond to step numbers in the instructions. Only basic techniques are covered. These techniques can be modified or combined to provide a number of unique operating requirements.

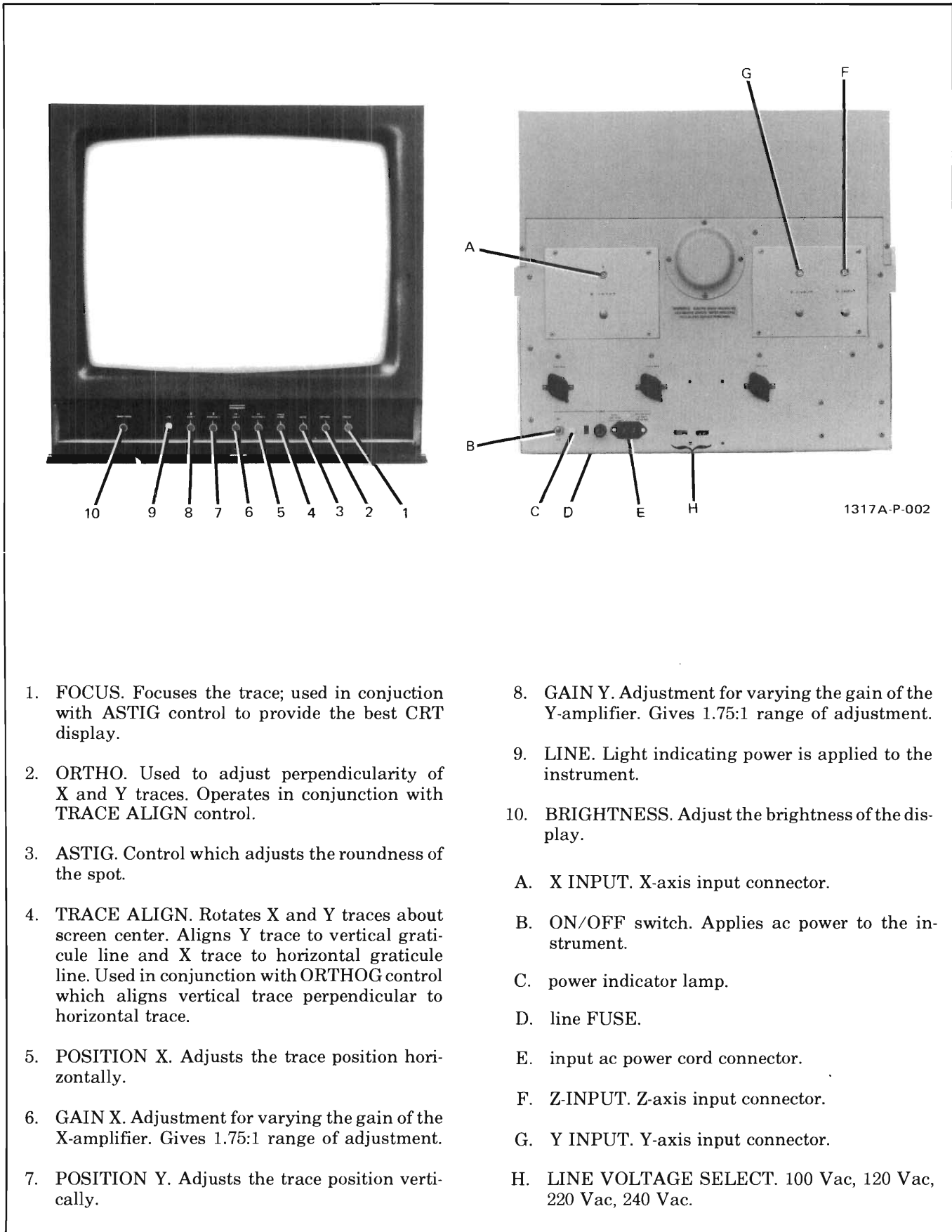
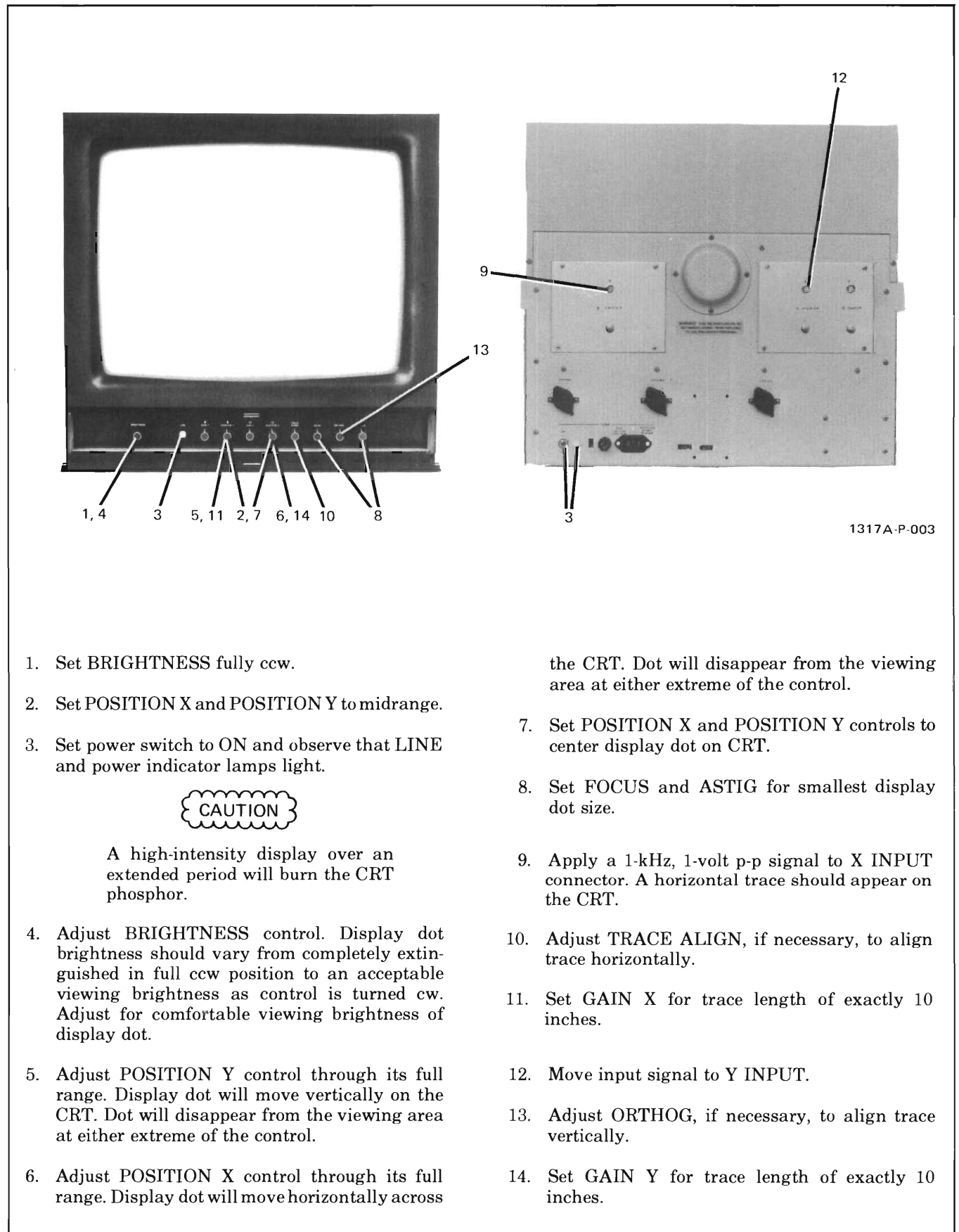


Figure 3-1. Controls and Connectors



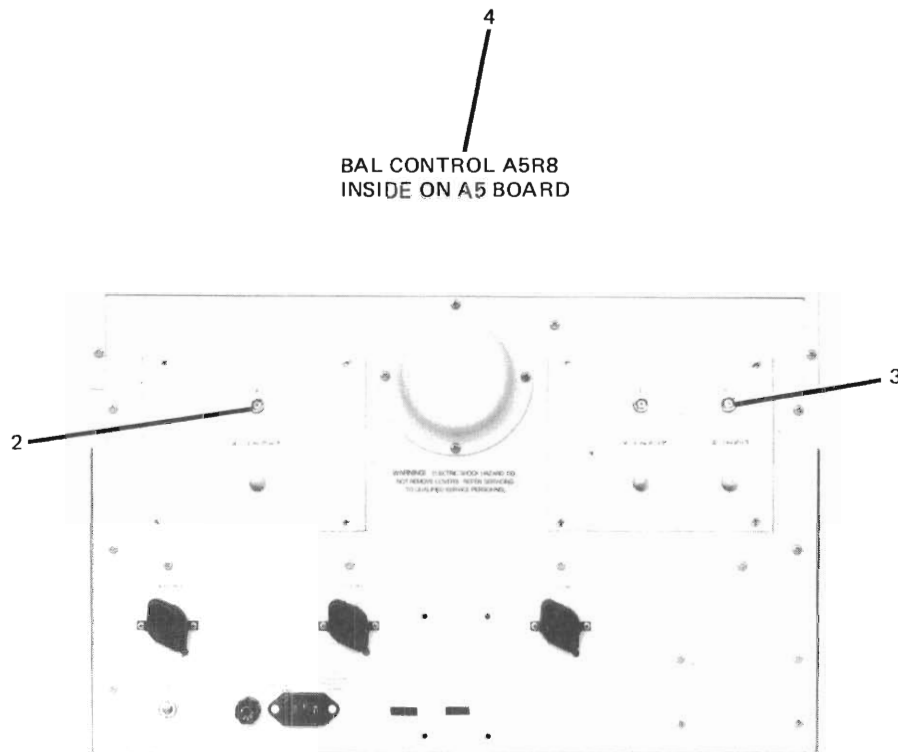
1. Set BRIGHTNESS fully ccw.
2. Set POSITION X and POSITION Y to midrange.
3. Set power switch to ON and observe that LINE and power indicator lamps light.

**CAUTION**

A high-intensity display over an extended period will burn the CRT phosphor.

4. Adjust BRIGHTNESS control. Display dot brightness should vary from completely extinguished in full ccw position to an acceptable viewing brightness as control is turned cw. Adjust for comfortable viewing brightness of display dot.
5. Adjust POSITION Y control through its full range. Display dot will move vertically on the CRT. Dot will disappear from the viewing area at either extreme of the control.
6. Adjust POSITION X control through its full range. Display dot will move horizontally across the CRT. Dot will disappear from the viewing area at either extreme of the control.
7. Set POSITION X and POSITION Y controls to center display dot on CRT.
8. Set FOCUS and ASTIG for smallest display dot size.
9. Apply a 1-kHz, 1-volt p-p signal to X INPUT connector. A horizontal trace should appear on the CRT.
10. Adjust TRACE ALIGN, if necessary, to align trace horizontally.
11. Set GAIN X for trace length of exactly 10 inches.
12. Move input signal to Y INPUT.
13. Adjust ORTHOG, if necessary, to align trace vertically.
14. Set GAIN Y for trace length of exactly 10 inches.

Figure 3-2. Preoperational Procedure



1317A-P-004

1. Perform preoperational procedure (figure 3-4).
2. Apply signal to X INPUT connector.
3. Apply desired Z-axis signal (intensification/blanking) to the Z INPUT connector.
4. If the Z-axis signal has a positive or negative dc level, adjustment of the Z BAL potentiometer will compensate for dc level of the signal over a range of  $\pm 1$  volt.

Figure 3-3. Z-axis Operation



## SECTION IV

### PRINCIPLES OF OPERATION

#### 4-1. INTRODUCTION.

4-2. This section contains function descriptions of Model 1317A, keyed to an overall block diagram. The block diagram and schematics are located in Section VIII.

#### 4-3. BLOCK DIAGRAM DISCUSSION.

4-4. This discussion illustrates the function of each circuit group (block) and the relationship of the blocks to each other. It is based on the overall block diagram, figure 8-2. The conditioning and calibrating controls, as shown on the block diagram, illustrate the association of the control with a particular block and are not necessarily an accurate representation of the control's action.

#### 4-5. LOW VOLTAGE POWER SUPPLIES.

4-6. This block (A11) provides operating power to all the other blocks, including the high voltage power supply and some of the CRT elements. Three regulated dc outputs are provided: +250 V, +15 V, and -15 V. The +250 V supply and the -15 V supply are adjustable. The +15 V supply is referenced to the -15 V supply. Several other voltages are derived from the +250 V supply by means of voltage dividers and avalanche diodes. Additionally, an unregulated dc output to the high voltage oscillator and a 6.3 Vac output to the CRT filament are provided.

#### 4-7. HIGH VOLTAGE POWER SUPPLY.

4-8. The high voltage power supply (on A12 and A13) provides the high operating potentials for the CRT. The rf output of the high voltage oscillator is stepped up by the high voltage transformer and conditioned by the other components on A12. A sample of the high voltage output drives the error detector. The error detector controls the conduction angle of the high voltage oscillator to accomplish regulation.

#### 4-9. DEFLECTION SYSTEM.

4-10. The X-axis amplifiers (on A1 and A2) and the Y-axis amplifiers (on A3 and A4) are identical. They drive the horizontal and vertical deflection plates of the CRT proportionally to the signals applied to the X INPUT and Y INPUT.

#### 4-11. FOCUS AND ASTIGMATISM CIRCUITS.

4-12. Samples from the X and Y amplifiers, proportional to the CRT beam position, drive the focus

and astigmatism circuits (on A6). These circuits develop correction voltages for the focus and astigmatism elements of the CRT. The astigmatism element is directly controlled by the output of the astigmatism driver. The focus element is connected to the -3400 V output of the high voltage power supply. This supply is returned to (and controlled by) the output of the focus driver. The focus driver also receives a sample from the Z-axis amplifier and causes focus corrections for changes in beam intensity.

#### 4-13. PHOSPHOR PROTECTION CIRCUITS.

4-14. The phosphor protect control circuits (on A1 and A3) detect static or slow moving deflection voltages and activate the phosphor protection circuit (on A5). The phosphor protection circuit limits the output of the Z-axis amplifier and protects the CRT mesh and phosphor from damage that a static, high-intensity beam could cause.

#### 4-15. Z-AXIS AMPLIFIER.

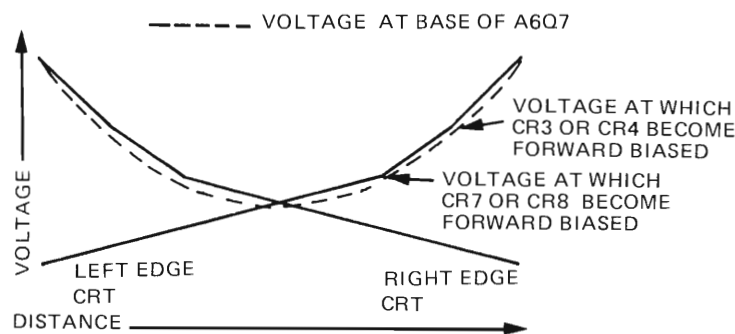
4-16. The high voltage supply for the CRT control grid is returned to (and controlled by) the output of the Z-axis amplifier (on A6). Consequently, the voltage applied to the Z INPUT controls CRT beam intensity. The Z-axis amplifier can be switched to permit blanking by either a positive or negative voltage at the Z INPUT.

#### 4-17. CIRCUIT DETAILS.

4-18. PHOSPHOR PROTECT CIRCUITS. Phosphor protect circuits in the X axis and Y axis are identical in operation so only the X-axis circuits will be described (schematics 1 and 2).

4-19. Excessive intensity caused by a slow-moving or static beam can cause damage to the CRT expansion mesh or phosphors. When deflection speeds are reduced to a potentially harmful level (less than approximately 76 mm/ms (3 in./ms), the phosphor protect circuits limit CRT cathode current. This current limiting action occurs because of circuit actions described below.

4-20. Differential output, from the X-axis voltage differential amplifier stage (schematic 1), is applied to X-axis emitter follower stage (schematic 2). Differential output of this stage is proportional to the beam position in the X-axis direction, and is applied to the voltage sensor stage. A voltage change at the collector of either voltage sensor reduces the voltage on A1C19. When the voltage on A1C19 is sufficiently reduced, the phosphor protect control is activated and produces a positive voltage at its output.



1317A-103-07-76

Figure 4-1. Parabolic Correction Voltage

4-21. When a slow-moving or static beam is detected and the phosphor protect control is activated, the positive output from the voltage sensors is applied to the input of the phosphor protection circuit on the Z-axis assembly (schematic 7). A positive voltage at this point causes A5VR4 to clamp the Z-axis output at approximately 14 V.

4-22. During periods when the beam is being deflected at a safe rate, the X-axis phosphor protect control grounds input to the phosphor protection circuit, the voltage clamp is removed, and the Z-axis output operates over its full range.

4-23. Some applications make it necessary to obtain a bright display of a slow-moving or static beam. Setting the phosphor protection switch to the OFF position disables the phosphor protection circuit by grounding all inputs to the circuit.

#### 4-24. DYNAMIC FOCUS/ASTIGMATISM CIRCUITRY.

The circuits that change focus and astigmatism voltages with reference to beam position are quite similar. Only dynamic focus circuits are described here, and reference to dynamic astigmatism is made only where circuit variation is involved.

4-25. Circuit action of dynamic focus is identical for the X axis and Y axis so only the X axis is discussed here. The differential voltage proportional to beam position is taken from the input of the X-axis amplifier emitter follower stage (schematic 2) and applied to the X-input amplifier stage on the dynamic focus assembly (schematic 8). In the dynamic focus assembly, the output of the X-input amplifier is applied to a diode shaping network that generates a parabolic voltage as a function of beam position (figure 4-1).

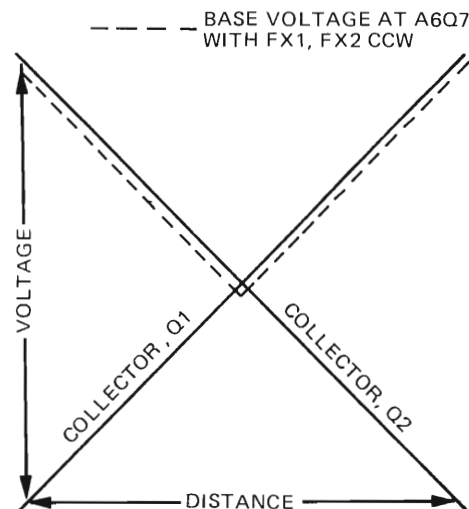
4-26. With A6FX1 and A6FX2 adjustments in full ccw position (schematic 8), the diode shaping network is reverse biased and the X-input amplifier collector voltages will vary linearly as the differential voltages change on their bases (figure 4-2). Adjusting A6FX1 and A6FX2 as described in Section V establishes a reference voltage level on X-input amplifiers at which linearity of the voltage ramp is altered.

4-27. The output voltage of the diode shaping network is applied to a current amplifier and converted to a current signal. These current signals from X- and Y-input amplifiers are summed and applied to a complementary output amplifier. The complementary-output amplifier output is a correction voltage applied to the floating focus supply in the high voltage power supply (schematic 11). These circuit effects serve to adjust beam focus automatically in relationship to beam position on the CRT face.

#### CAUTION

If a pattern consisting of only a few dots is present on the CRT, the phosphor protection circuit will detect deflection and disable the phosphor protection circuit. If the beam current is high and the duty cycle is near 100%, the average current at each dot may be sufficient to damage the CRT. Therefore, caution must be used in setting the INTENSITY control.

4-28. Dynamics focus and dynamic astigmatism vary only in that the dynamic focus circuit is designed to provide a relatively low output impedance to suppress noise feedback from the normal focus circuit.



1317A-104-07-76

Figure 4-2. Differential Input Voltage



Table 5-1. Recommended Test Equipment

Instrument Type	Recommended Model	Required Characteristics	Required For
Monitor Oscilloscope	HP Model 180C/ 1808A/1820C	75 MHz vertical BW, dual channel, 1 M $\Omega$ input resistance, external-sync input, sweep-ramp output	Performance Checks Adjustments
Constant Amplitude Signal Generator	HP Model 651B	Frequency: 50 kHz to 5 MHz Distortion: <3%	Performance Checks Adjustments
Square Wave Generator	HP Model 211B	Frequency: 10 kHz to 100 kHz Amplitude: 1V p-p Risettime: < 5 ns Output Z: 50 $\Omega$	Performance Checks Adjustments
Pulse Generator	HP Model 8004A	Variable pulse width, amplitude, polarity, and frequency	Performance Checks
Digital Voltmeter	HP Model 3465A	Voltage range: -15 to +250V Accuracy: $\pm 0.1\%$	Adjustments
Voltmeter Calibrator	Customer's Choice	Frequency: 400 Hz Voltage: 1V p-p Accuracy: $\pm 0.1\%$	Performance Checks
10:1 Divider Probe (2)	HP Model 10004D	Voltage division ratio: 10:1 Accuracy: $\pm 3\%$	Performance Checks
1000:1 Divider Probe	HP Model K05-3440A	Voltage division ratio: 1000:1 Voltage rating: 10 kV Input Z: 100M $\Omega$	Adjustments
Optical Comparator	Edmond Scientific Junior Comparator	Measure down to 0.005 inch	Performance Checks

## SECTION V

## PERFORMANCE CHECKS AND ADJUSTMENTS

**5-1. INTRODUCTION.**

5-2. This section contains step-by-step procedures for checking Model 1317A specifications as shown in Section I of this manual. A table (performance check record) is provided at the end of the performance checks for recording the measurements taken during the first running of the procedure. The procedures for making all internal adjustments are covered following the performance check procedures. A photograph showing the locations for all adjustment controls is located at the end of this section.

5-3. The procedures assume that the instrument will perform as specified. Should there be a failure to obtain the desired result during either the checkout procedures or the adjustment procedures, the cause should be found and corrected before proceeding further. Refer to the adjustments in this section and to the instructions on troubleshooting in Section VIII of this manual.

5-4. Test equipment required for procedures in this section is listed in table 5-1. Test equipment equivalent to that recommended may be substituted, provided it has the required characteristics listed in the table. For best results, use recently calibrated test equipment.

**5-5. PERFORMANCE CHECKS.****WARNING**

Do not attempt to operate this instrument until the safety summary, located just before Section I, has been read and understood.

5-6. The following paragraphs describe procedures to determine if the instrument meets the specifications listed in the specification table located in Section I. These procedures can be used as part of an incoming inspection, as a periodic operational test, or to check calibration after repairs or adjustments have been made. Any one of the following checks can be made separately, if desired.

5-7. The first time the performance checks are made, enter the results on the performance check record. Be sure to enter the instrument serial number on the record for identification. Remove the record and file it for future reference.

**5-8. DEFLECTION AMPLIFIER RISE TIME.**

5-9. *Required Result.* Risetime, measured between the 10% and 90% points on the displayed waveform, shall be equal to or less than 70 nanoseconds for both the x and y amplifier.

*5-10. Procedure.*

- a. Perform preoperational procedure (Section III).
- b. Set 50 $\Omega$ /10K switches (on boards A1 and A3) to 50 $\Omega$ .
- c. Connect equipment as shown in figure 5-1.
- d. Set frequency of square wave generator to 100 kHz.
- e. Adjust monitor oscilloscope and amplitude of square wave generator output for full scale vertical deflection on monitor oscilloscope.
- f. Observe risetime between 10% and 90% points (dotted lines on monitor oscilloscope).
- g. Disconnect square wave generator from X INPUT and connect to Y INPUT.
- h. Disconnect probes from horizontal deflection plates and connect to vertical deflection plates.
- i. Repeat steps e and f.

**5-11. DEFLECTION AMPLIFIER BANDWIDTH.**

5-12. *Required Result.* When comparing equal amplitude 50-kHz and 5-MHz input signals, bandwidth of both the x and y amplifiers shall be down no more than 3 dB at 5 MHz.

*5-13. Procedure.*

- a. Perform preoperational procedure (Section III).
- b. Set 50 $\Omega$ /10K switches (on boards A1 and A3) to 50 $\Omega$ .
- c. Connect equipment as shown in figure 5-2.
- d. Set frequency of constant amplitude signal generator to 50 kHz.

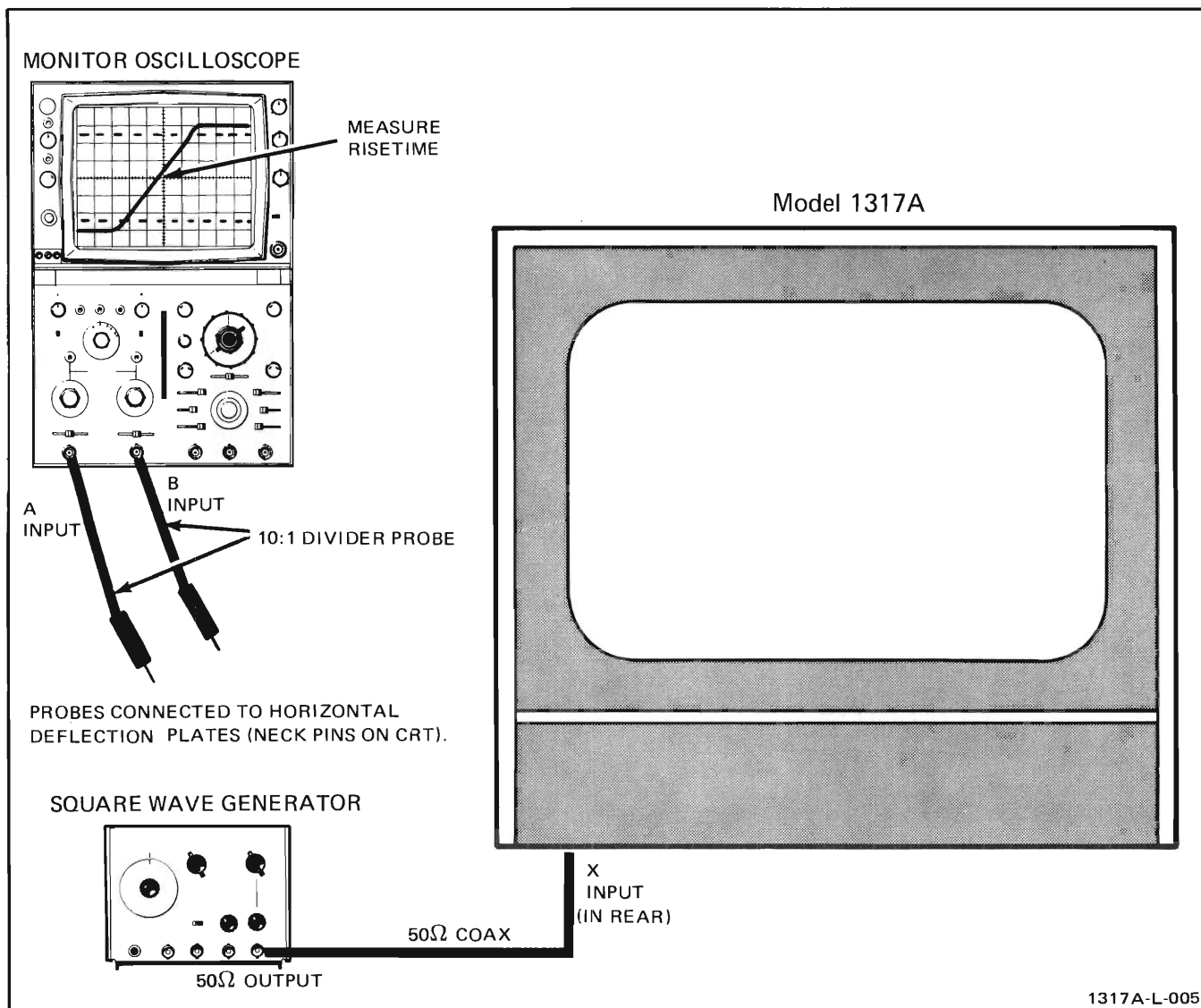


Figure 5-1. Risetime Test Setup

e. Set amplitude of constant amplitude signal generator for 5-inch display on CRT.

f. Using POSITION X and POSITION Y controls, center display on CRT.

g. Change frequency of constant amplitude signal generator to 5 MHz. CRT display shall be equal to or greater than 3.7 inches.

h. Disconnect constant amplitude signal generator from X INPUT and connect to Y INPUT.

i. Repeat steps d through g.

#### 5-14. DEFLECTION AMPLIFIER PHASE SHIFT.

5-15. *Required Result.* Phase shift between the x and y amplifier shall be less than 0.1 degree to 50 kHz and less than 1 degree to 250 kHz for full screen signals.

#### 5-16. Procedure.

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

c. Connect equipment as shown in figure 5-3.

d. Set frequency of constant amplitude signal generator to 50 kHz.

e. Set amplitude of constant amplitude signal generator for full screen display (corner to corner) on CRT.

f. Using POSITION X and POSITION Y, center display. There shall be no noticeable separation of diagonal trace.

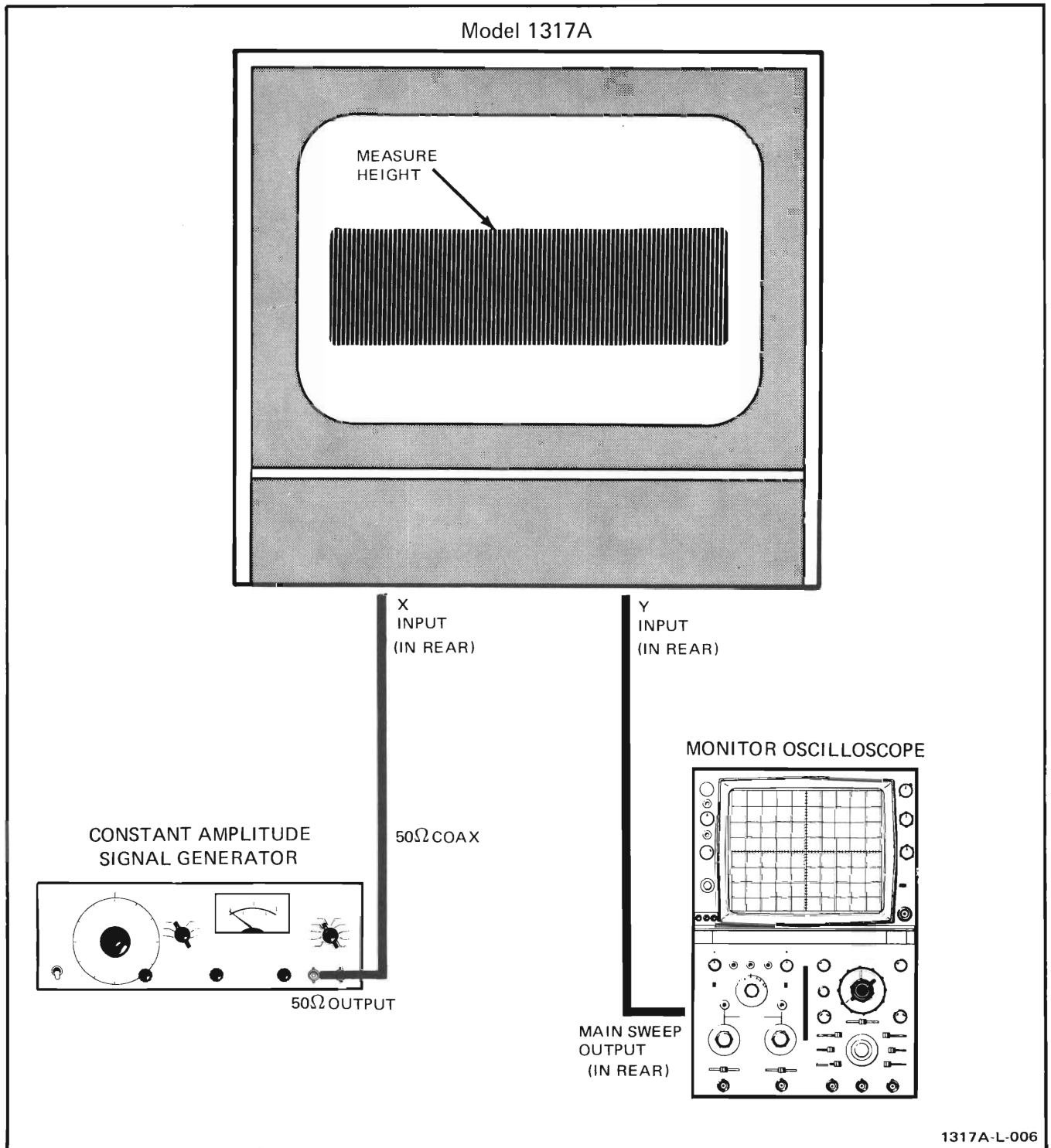


Figure 5-2. Bandwidth Test Setup

g. Increase frequency of constant amplitude signal generator to 250 kHz. Trace separation shall be less than 0.1 inches.

100 mV/inch (1V p-p for 10 inch deflection) with front panel gain controls set clockwise. Setting the gain control counterclockwise increases the deflection factor by 1.75:1 (1V p-p for ≈ 5.6 inch deflection).

**5-17. DEFLECTION FACTOR.**

*5-19. Procedure.*

5-18. *Required Result.* The deflection factor of both the x and y amplifier shall be approximately

a. Set 50Ω/10K switches (on boards A1 and A3) to 10K.

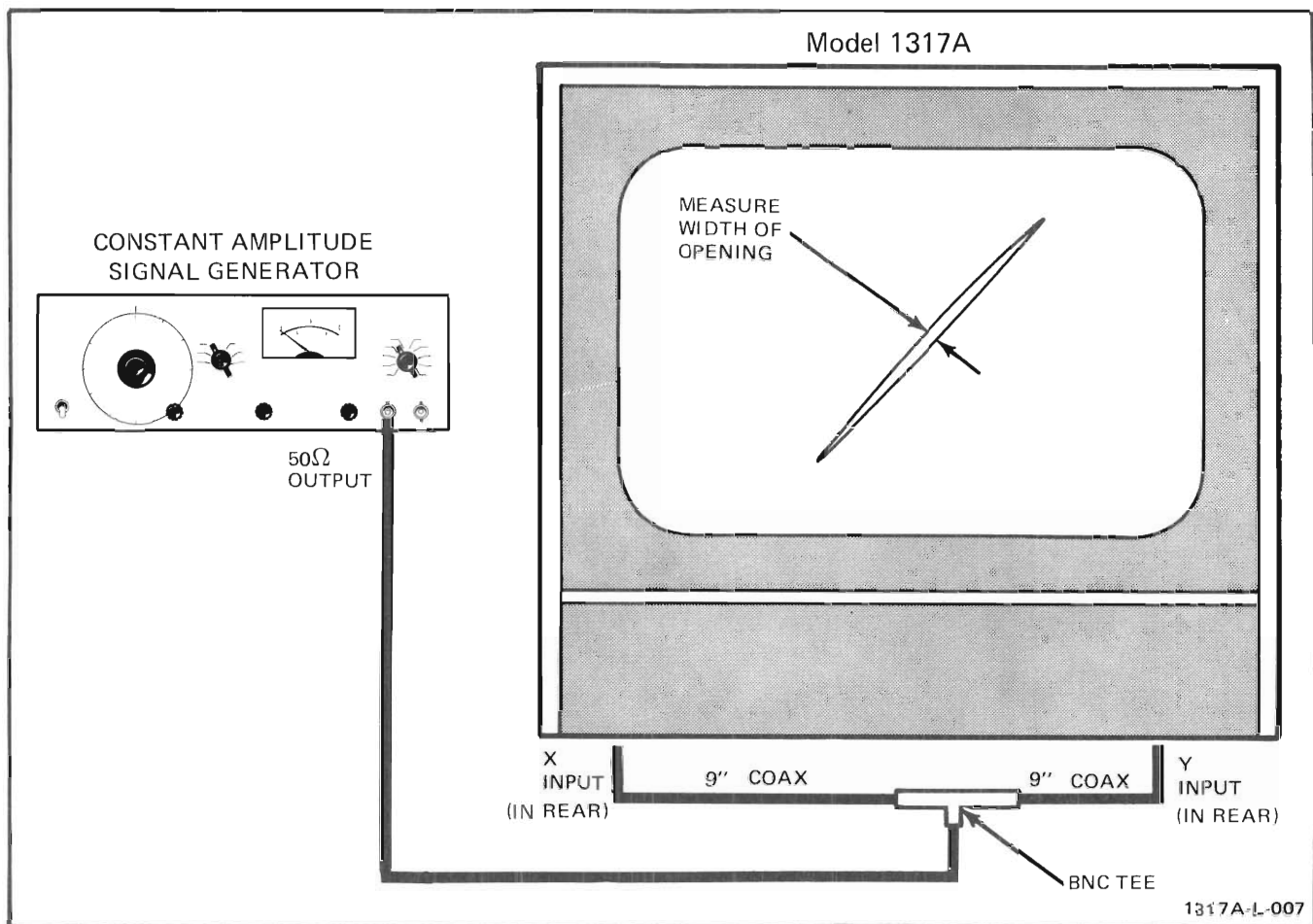


Figure 5-3. Phase Shift Test Setup

- b. Connect equipment as shown in figure 5-4.
- c. Set voltmeter calibrator for a 400-Hz, 1V p-p output.
- d. Set GAIN X ccw. Length of display shall be 5.6 inches or less.
- e. Set GAIN X cw. Length of display shall be 10 inches  $\pm 3\%$ .
- f. Disconnect voltmeter calibrator from X INPUT and connect to Y INPUT.
- g. Repeat steps d and e using GAIN Y control.

#### 5-20. DIAGONAL SETTLING TIME.

5-21. *Required Result.* The CRT beam, when moved from one position to another, must settle to within 1 spot diameter in less than 500 nanoseconds.

#### 5-22. Procedure.

- a. Perform preoperational procedure (Section III).

- b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

- c. Connect equipment as shown in figure 5-5. Note that line to Z INPUT is not yet connected.

- d. Set square wave generator for 1V p-p, 100-kHz, symmetrical output.

- e. Set POSITION and BRIGHTNESS controls for bright dots at diagonal extremes of 10 inch quality area of CRT.

- f. Set BRIGHTNESS ccw.

- g. Connect Z INPUT.

- h. Set pulse generator for 100-kHz, 1V p-p, 1 μsec width pulse output.

- i. Set sweep time of monitor oscilloscope to 0.1 μsec/div and display switch to ALT B.

- j. Set monitor oscilloscope trigger controls to achieve stable display. If necessary, slightly readjust symmetry control on square wave generator to achieve synchronization between channels A and B.



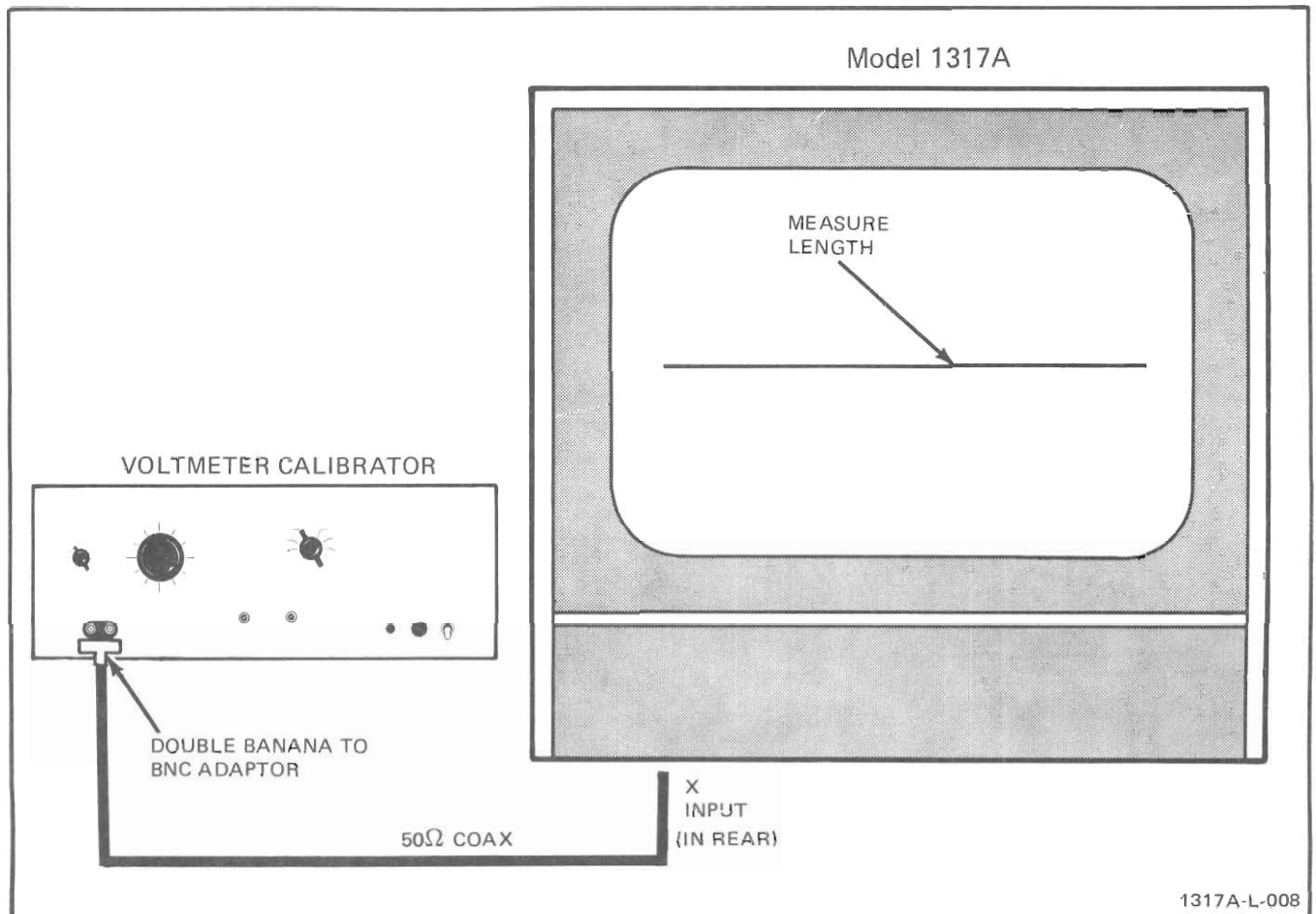


Figure 5-4. Deflection Factor Test Setup

k. Set pulse generator delay to 10 ns and vernier cw. Note clean bright dot on lower left of CRT.

l. Turn delay vernier ccw. Note appearance of distorted trace segment projecting from dot.

m. Adjust delay vernier until length of trace segment is one dot diameter.

n. Measure time difference between two transitions displayed on monitor oscilloscope. Difference shall be equal to or less than 500 ns.

### 5-23. SEQUENTIAL POINT PLOTTING TIME.

5-24. *Required Result.* The spot shall settle to within 0.010 inch of final value in less than 200 nanoseconds for any 0.10 inch step.

5-25. *Procedure.*

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1, A3, and A5) to 50Ω.

c. Connect equipment as shown in figure 5-5. Note that line to Z INPUT is not yet connected.

d. Set square wave generator for 100-kHz symmetrical output.

e. Set amplitude of square wave generator to cause 0.1 inch deflection on CRT.

f. Set BRIGHTNESS ccw.

g. Connect Z INPUT.

h. Set pulse generator for 100-kHz, 1V p-p, 1 μsec width pulse output.

i. Set sweep time of monitor oscilloscope to 0.1 μsec/div and display switch to ALT B.

j. Set monitor oscilloscope trigger controls to achieve stable display. If necessary, slightly readjust symmetry control on square wave generator to achieve synchronization between channels A and B.

k. Set pulse generator delay to 10 ns and vernier cw. Note single clean bright dot.

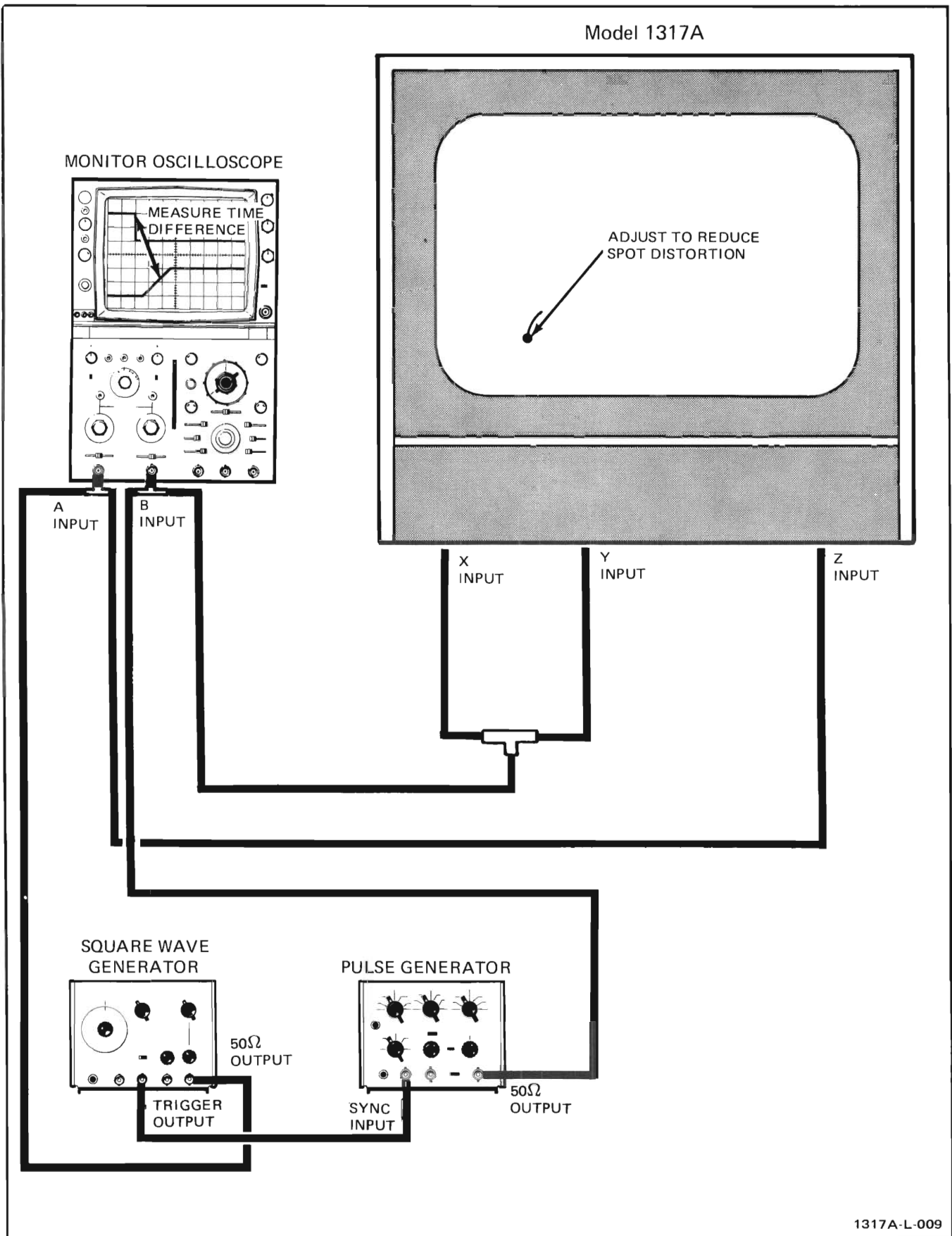


Figure 5-5. Diagonal Setting Time and Sequential Point Plotting Time Test Setup

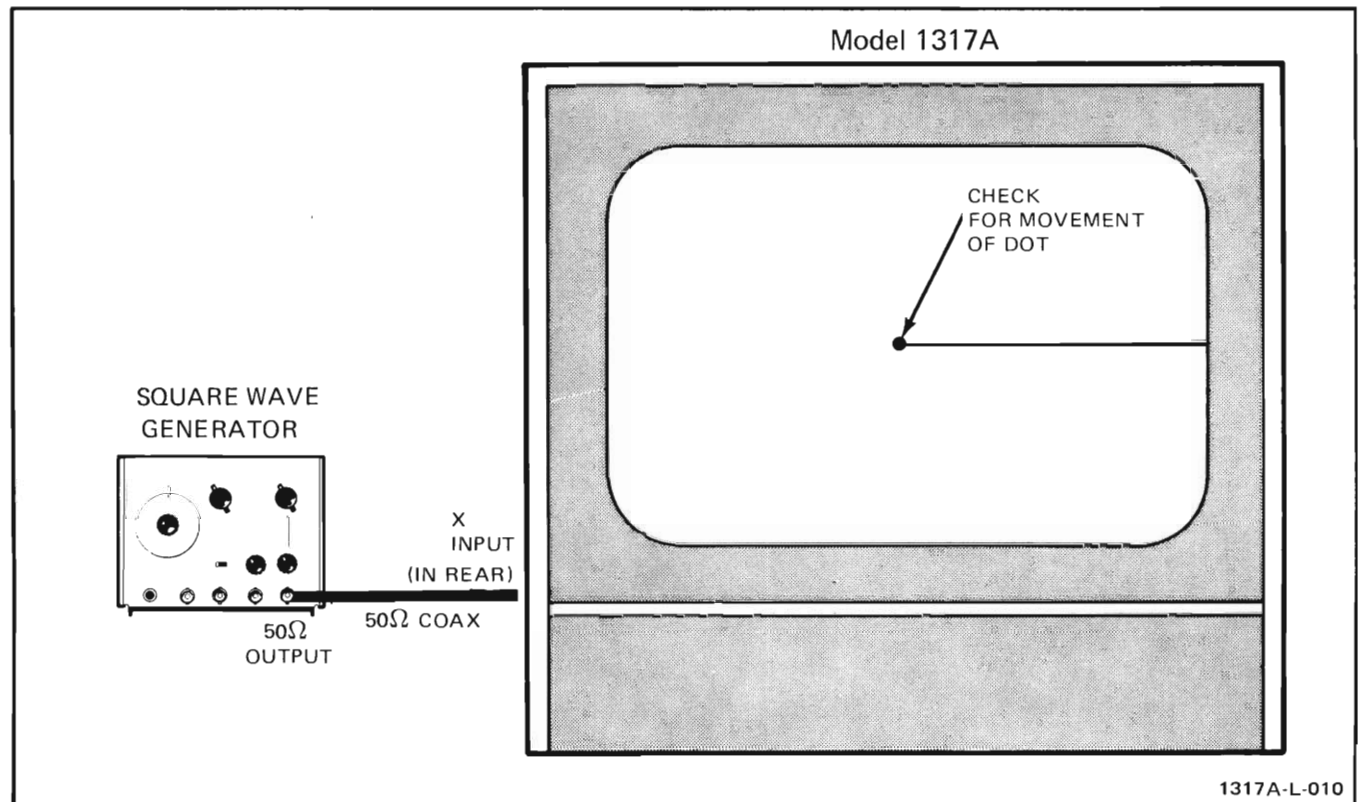


Figure 5-6. Repeatability Test Setup

l. Turn delay vernier ccw. Note appearance of distorted trace segment projecting from dot.

m. Adjust delay vernier until trace segment just disappears.

n. Measure time difference between two transitions displayed on monitor oscilloscope. Difference shall be less than 200 ns.

#### 5-26. REPEATIBILITY.

5-27. *Required Result.* There shall be less than 0.15% of full-screen error in readdressing any point on screen from any other point on screen.

5-28. *Procedure.*

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

c. Connect equipment as shown in figure 5-6.

d. Set frequency of square wave generator to 10 kHz, and center symmetry control.

e. Using position controls, place base line dot to center of CRT.

f. Set amplitude of square wave generator to place maximum excursion dot off screen (not more than one screen diameter).

g. Vary frequency, amplitude and symmetry controls of square wave generator. Base line dot shall remain stationary while controls are being moved.

h. Disconnect square wave generator from X INPUT and reconnect to Y INPUT.

i. Repeat steps e, f, and g.

#### 5-29. CROSSTALK.

5-30. *Required Result.* Crosstalk between deflection amplifiers shall be less than 0.015 inch with one input terminated in 50 ohms and the other driven by a 1-volt, 500-kHz signal.

5-31. *Procedure.*

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A and A3) to 50Ω.

c. Connect equipment as shown in figure 5-7.

d. Set output of constant amplitude signal generator for 1-volt p-p, 500 kHz output.

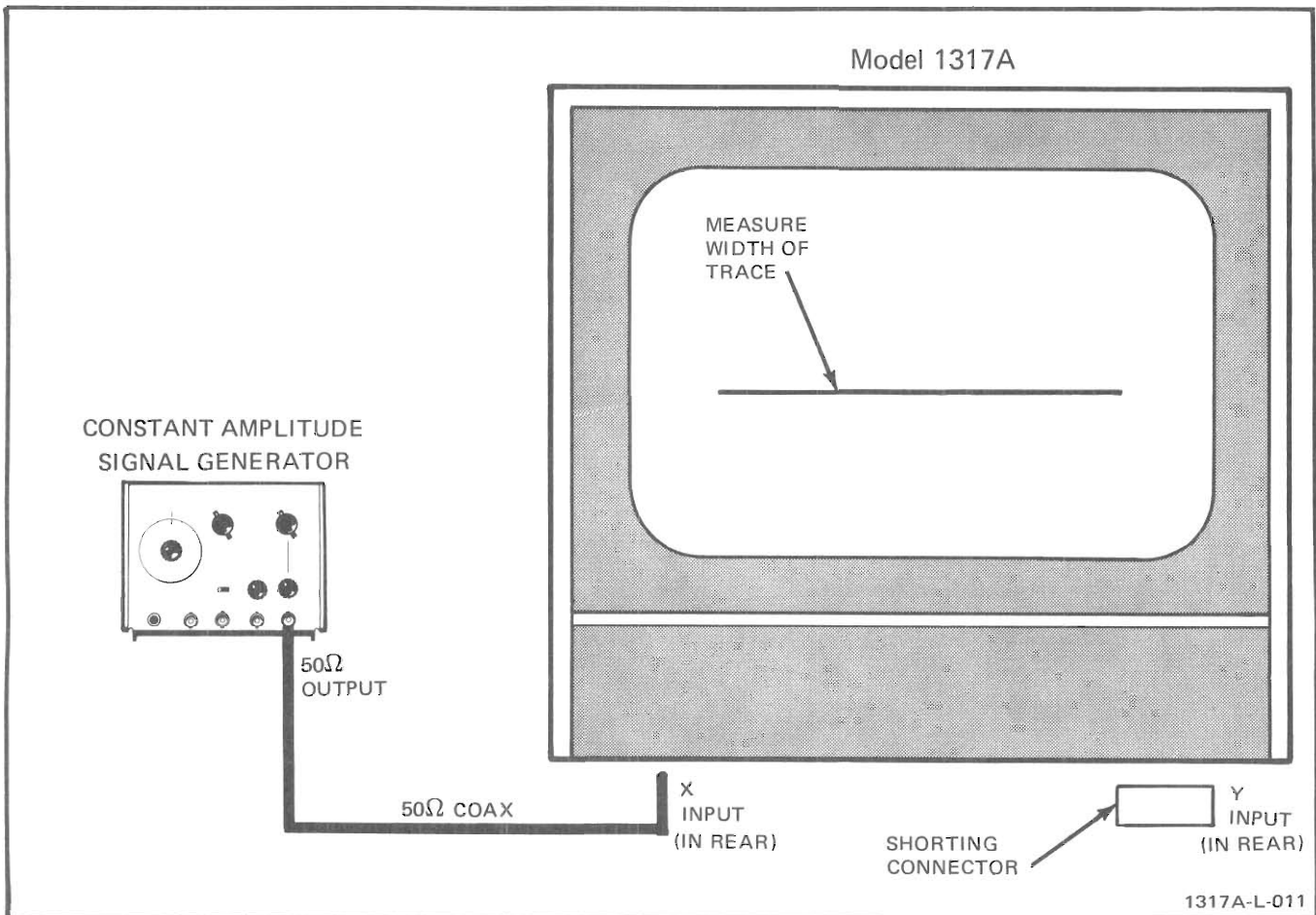


Figure 5-7. Crosstalk Test Setup

e. Set GAIN X and GAIN Y cw. Vertical deflection shall be less than .015 inch.

f. Reverse connection to X INPUT and Y INPUT. Horizontal deflection shall be less than .015 inch.

### 5-32. SPOT JITTER AND MOTION.

5-33. *Required Result.* With X INPUT and Y INPUT disconnected, spot jitter and motion shall be less than .010 inch.

### 5-34. Procedure.

a. Perform preoperational procedure (Section III).

b. Connect equipment as shown in figure 5-8.

c. Set 50Ω/10K switches (on boards A1 and A3) to 10K.

d. Set sweep time/div of monitor oscilloscope to 0.1 MSEC/DIV and sweep mode to auto.

e. Short vertical deflection plates together and observe trace with optical comparator.

f. Remove short from vertical deflection plates and observe increase in trace width. Increase in trace width shall not exceed 0.010 inch.

g. Remove sweep from X INPUT and connect to Y INPUT.

h. Short horizontal deflection plates together and observe trace with optical comparator.

i. Remove short from horizontal deflection plates and observe increase in trace width. Increase in trace width shall not exceed 0.010 inch.

### 5-35. DEFLECTION AMPLIFIER DYNAMIC RANGE.

5-36. *Required Result.* The dynamic range shall extend at least to 1½ screen diameters from center screen.

### 5-37. Procedure

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

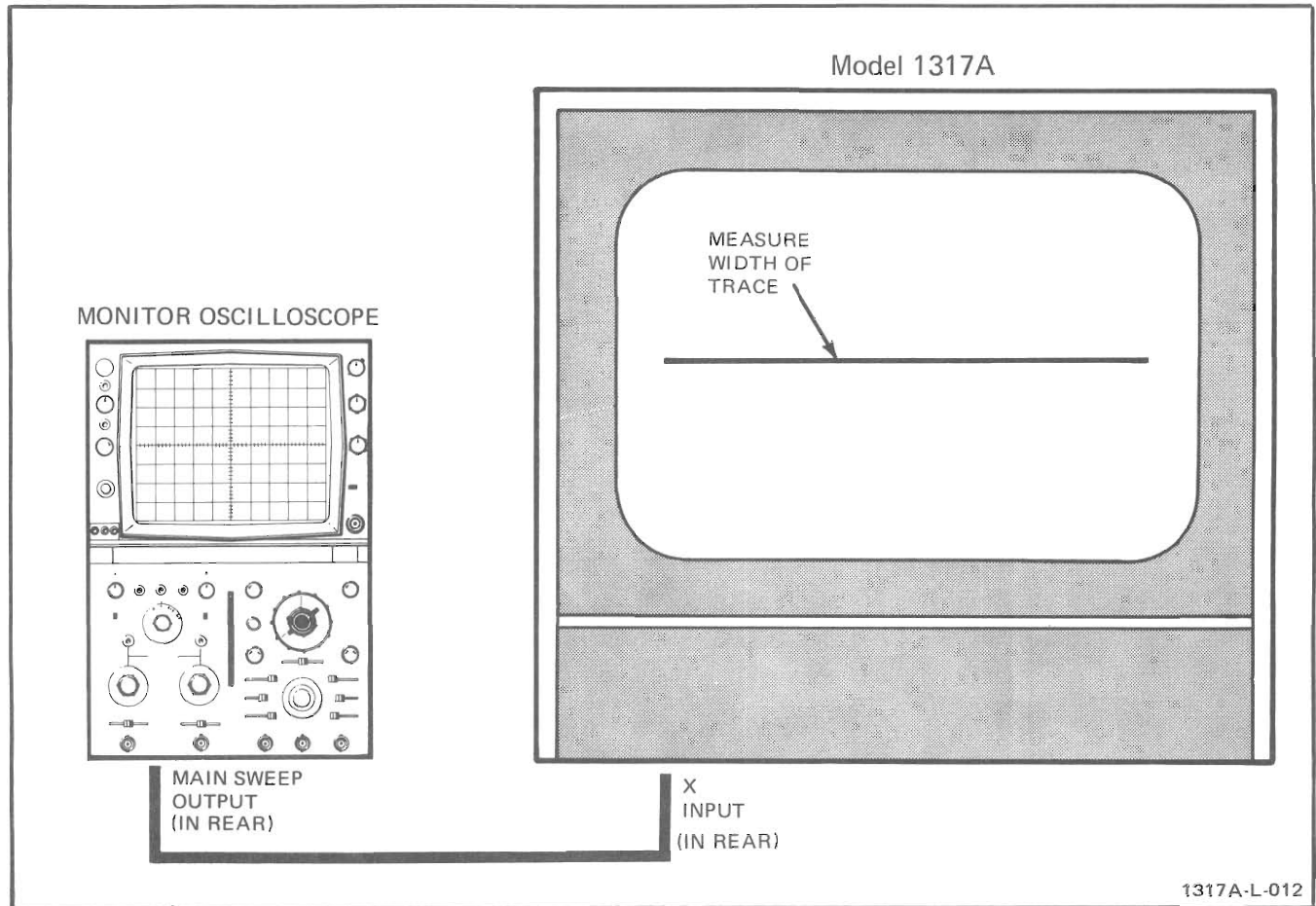


Figure 5-8. Jitter and Motion Test Setup

- c. Connect equipment as shown in figure 5-9.
- d. Set square wave generator for 500-Hz, 2.5-volt output.
- e. Observe displayed waveform. There shall be less than 0.1 inch of rounding on ground side of waveform.
- f. Reverse X INPUT and Y INPUT. There shall be less than 0.1 inch of rounding on ground side of waveform.

#### 5-38. Z-AXIS BLANKING POLARITY.

5-39. *Required Results.* With BRIGHTNESS set to maximum a  $-1$ -volt signal at the Z INPUT shall blank the CRT. With BRIGHTNESS set to minimum, a  $+1$ -volt signal at the Z INPUT shall cause maximum brightness at the CRT.

#### 5-40. Procedure.

- a. Perform preoperational checks (Section III).
- b. Set 50 $\Omega$ /10K switch (on board A5) to 50 $\Omega$ .
- c. Connect equipment as shown in figure 5-10.

- d. Set oscillator frequency to 1 MHz and adjust amplitude for full screen deflection.

e. Turn BRIGHTNESS cw. CRT shall be blanked during negative pulse excursions.

- f. Set pulse generator polarity to positive.

g. Turn BRIGHTNESS ccw. Intensity shall be maximum during positive excursions.

#### 5-41. Z-AXIS RISETIME.

5-42. *Required Result.* The risetime of the Z-axis amplifier shall be less than 20 nanoseconds.

#### 5-43. Procedure.

- a. Perform preoperational procedure (Section III).
- b. Set 50 $\Omega$ /10K switches (on boards A1 and A3) to 10K.
- c. Set 50 $\Omega$ /10K switch (on board A5) to 50 $\Omega$ .
- d. Connect equipment as shown in figure 5-11.

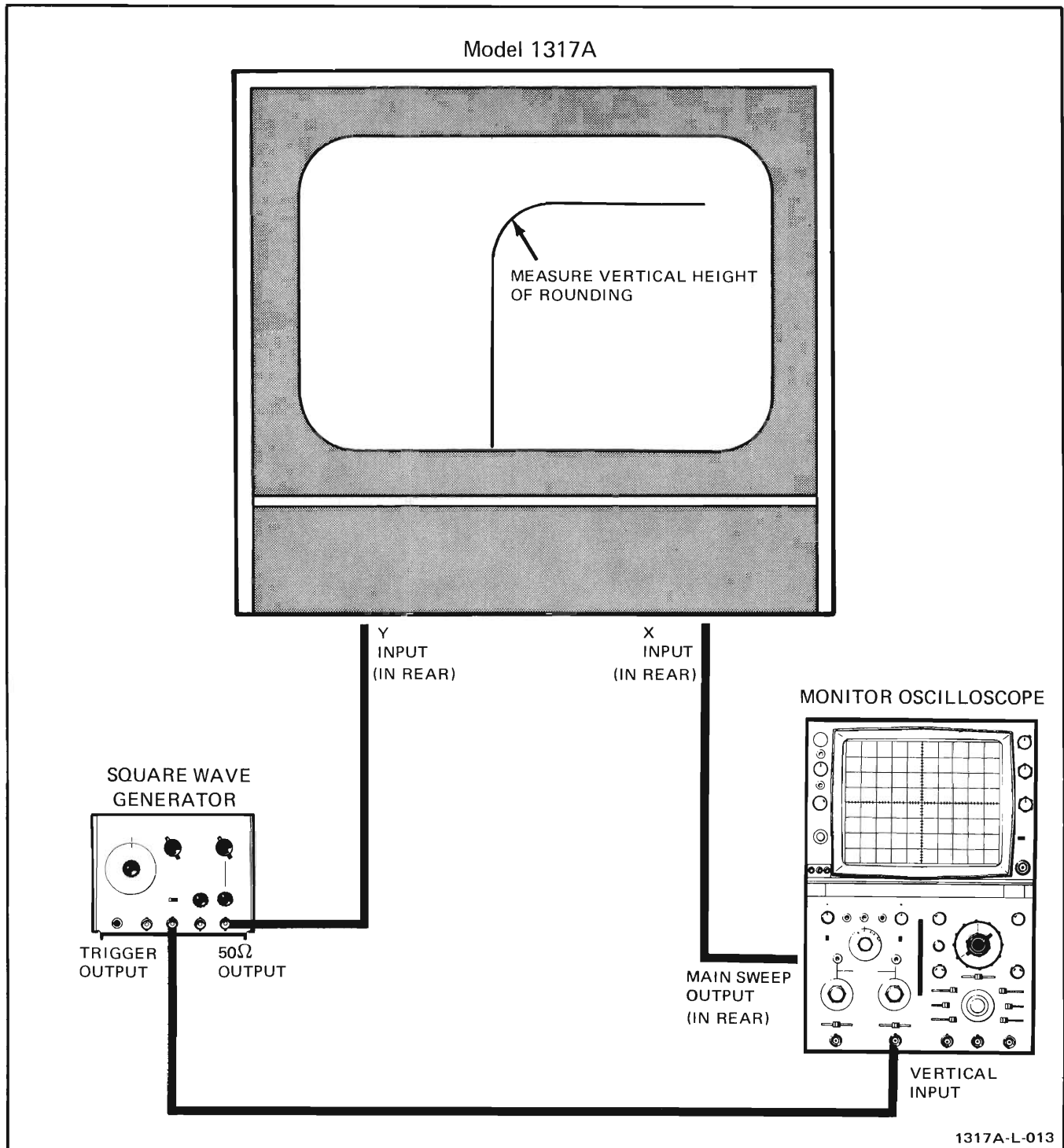


Figure 5-9. Dynamic Range Test Setup

e. Set oscillator frequency to 1 MHz and amplitude to display full screen raster on CRT.

f. Set square wave generator for 100-kHz, 50-volt output at A5TP1.

g. Set monitor oscilloscope to observe leading edge of displayed waveform with display exactly filling vertical graticule.

h. Observe risetime between vertical 10% and 90% points. Risetime shall be less than 20 ns.

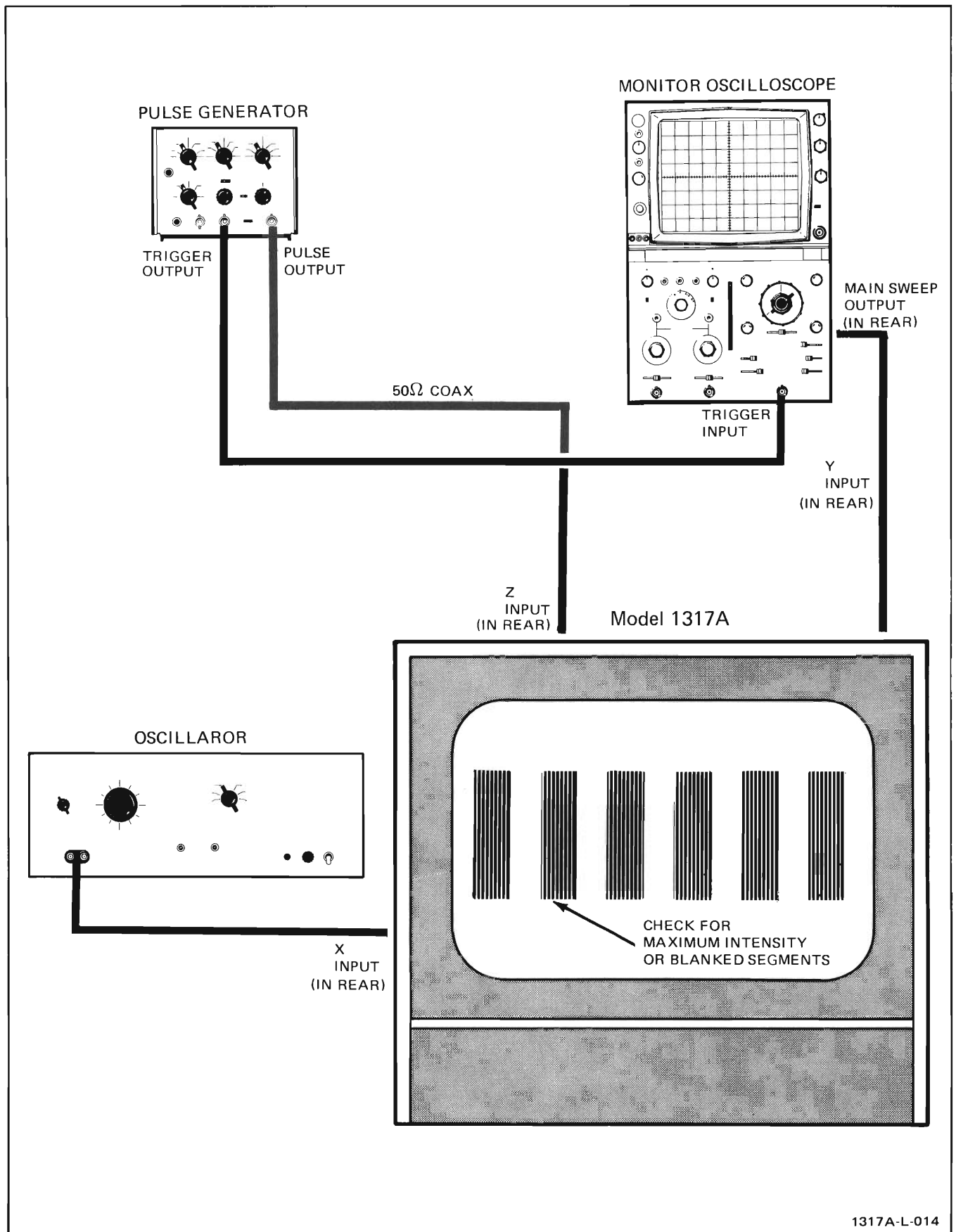
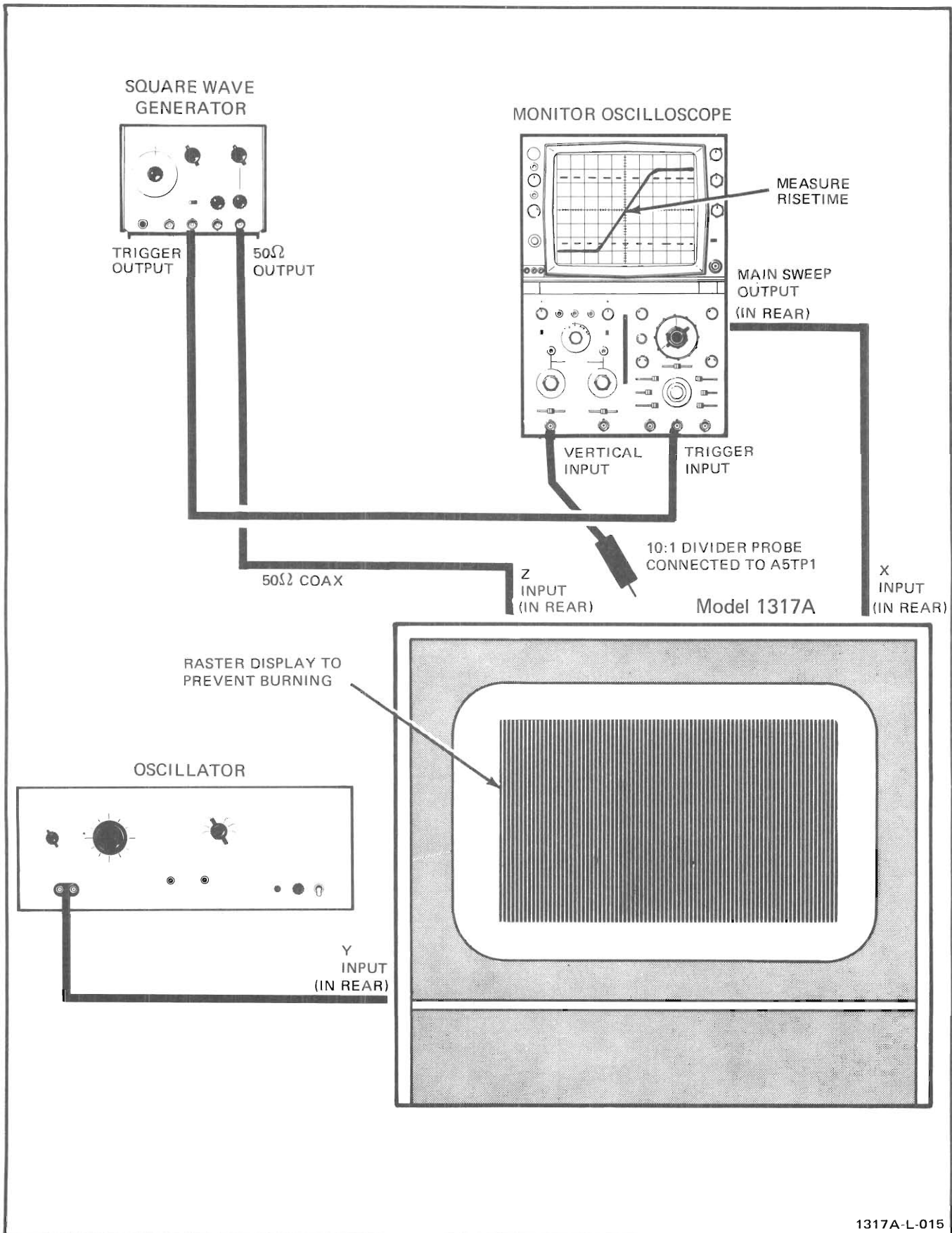


Figure 5-10. Blanking Polarity Test Setup



1317A-L-015

Figure 5-11. Z-axis Risetime Test Setup



**PERFORMANCE CHECK RECORD  
MODEL 1317A**

Instrument Serial Number \_\_\_\_\_

Date \_\_\_\_\_

Check	Specification	Measured
<p align="center"><b>DEFLECTION AMPLIFIER RISE TIME</b></p> <p>X Amplifier Y Amplifier</p>	<p><math>\leq 75</math> ns <math>\leq 75</math> ns</p>	<p>_____ _____</p>
<p align="center"><b>DEFLECTION AMPLIFIER BANDWIDTH</b></p> <p>X Amplifier Y Amplifier</p>	<p><math>\geq 3.7</math> inches <math>\geq 3.7</math> inches</p>	<p>_____ _____</p>
<p align="center"><b>DEFLECTION AMPLIFIER PHASE SHIFT</b></p> <p>50 kHz 250 kHz</p>	<p><math>&lt; 0.1^\circ</math> <math>&lt; 1^\circ</math></p>	<p>_____ _____</p>
<p align="center"><b>DEFLECTION FACTOR</b></p> <p>X minimum X maximum Y minimum Y maximum</p>	<p><math>\leq 5.6</math> inches 10 inches <math>\pm 3\%</math> <math>\leq 5.6</math> inches 10 inches <math>\pm 3\%</math></p>	<p>_____ _____ _____ _____</p>
<p align="center"><b>DIAGONAL SETTling TIME</b></p>	<p><math>&lt; 500</math> ns</p>	<p>_____</p>
<p align="center"><b>SEQUENTIAL POINT PLOTTING TIME</b></p>	<p><math>&lt; 200</math> ns</p>	<p>_____</p>
<p align="center"><b>REPEATIBILITY</b></p>	<p><math>&lt; 0.15\%</math></p>	<p>_____</p>
<p align="center"><b>CROSSTALK</b></p>	<p><math>&lt; 0.015</math> inch</p>	<p>_____</p>
<p align="center"><b>SPOT JITTER AND MOTION</b></p>	<p><math>&lt; 0.010</math> inch</p>	<p>_____</p>
<p align="center"><b>DEFLECTION AMPLIFIER DYNAMIC RANGE</b></p> <p>X Amplifier Y Amplifier</p>	<p><math>&lt; 0.1</math> inch <math>&lt; 0.1</math> inch</p>	<p>_____ _____</p>

**PERFORMANCE CHECK RECORD**  
**MODEL 1317A (Cont'd)**

Instrument Serial Number \_\_\_\_\_

Date \_\_\_\_\_

Check	Specification	Measured
<b>Z-AXIS BLANKING POLARITY</b> per text		
<b>Z-AXIS RISETIME</b>	<20 ns	_____

**5-44. ADJUSTMENTS.****WARNING**

Do not attempt to operate this instrument until the safety summary, located just before Section I, has been read and understood.

5-45. The following paragraphs describe procedures to calibrate the instrument so that it will perform as specified in Section I. For complete calibration, the entire procedure should be performed in sequence; individual adjustments can be made by following the steps in the appropriate paragraphs. Adjustment controls are shown on a fold-out illustration at the end of this section.

5-46. Remove top and bottom covers before connecting instrument for operation. Turn instrument on and allow 1/2 hour warm-up time. Use a non-metallic screwdriver and recently calibrated test equipment with characteristics as specified in table 5-1. After adjustments are completed, check instrument performance by accomplishing the performance checks described earlier in this section.

**5-47. LOW VOLTAGE POWER SUPPLY ADJUSTMENTS.**

5-48. *References.* Schematic 10, table 5-1, and figure 5-16.

5-49. *Procedure.*

- a. Connect digital voltmeter to red lead on low voltage power supply board A11.
- b. Set +250 ADJ A11R12 for reading of exactly +250 volts on digital voltmeter.
- c. Alternately connect digital voltmeter to violet lead and white/red lead on low voltage power supply board A11.
- d. Set ±15 ADJ A11R29 to divide any error equally between the outputs. Final error on either output must be ±0.1 volts or less.

**5-50. HIGH VOLTAGE POWER SUPPLY ADJUSTMENT.****WARNING**

Contact with high voltages in this instrument can cause injury or death.

5-51. *References.* Schematic 7, schematic 11, table 5-1, and figure 5-16.

5-52. *Procedure.*

- a. Monitor +250-volt supply using 1000:1 divider probe and digital voltmeter.
- b. Multiply voltage reading from step a by —18.
- c. Monitor output of high voltage power supply at HV test point on z-axis board A5.
- d. Set HIGH VOLTAGE ADJ A13R2 to obtain voltage reading equal to result in step b.

**5-53. TRACE ALIGN AND ORTHOGONALITY ADJUSTMENTS.**

5-54. *References.* Schematic 11, table 5-1, and figure 5-16.

5-55. *Procedure.*

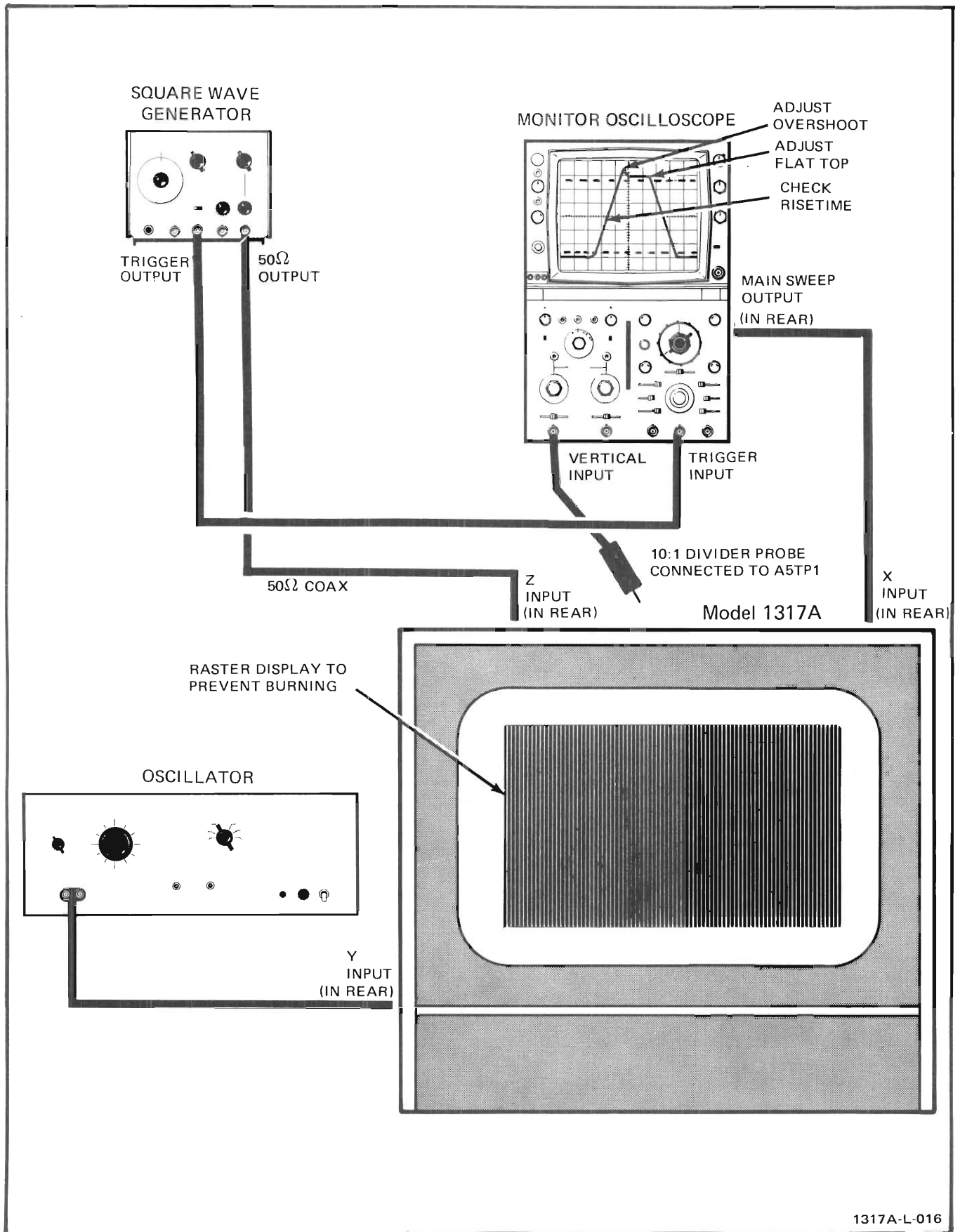
- a. Perform preoperational procedure (Section III).
- b. Set 50Ω/10K switches (on boards A1 and A3) to 10K.
- c. Apply 1-volt p-p signal from voltmeter calibrator to X INPUT.
- d. Set TRACE ALIGN A9R4 to cause trace to lie along x axis of CRT. Because the CRT has no graticule, some external means should be devised to accurately locate x axis.
- e. Disconnect voltmeter calibrator from X INPUT and connect to Y INPUT.
- f. Set ORTHOG A9R9 to cause trace to lie perpendicular to x axis (along y axis). Because the CRT has no graticule, some external means should be devised to accurately locate y axis.

**5-56. Z-AXIS ADJUSTMENTS.**

5-57. *References.* Schematic 7, schematic 11, table 5-1, and figures 5-12 and 5-16.

5-58. *Procedure.*

- a. In adjusting Z-axis gain and balance, monitor voltage on the wiper arm of Z-axis balance adjustment A5R65 and adjust for zero volts ±10 mV.
- b. Apply —1 volt into Z-input and adjust Z-axis gain A5R20 until spot is just extinguished.
- c. Perform preoperational procedure (Section III).
- d. Set 50Ω/10K switches (on boards A1 and A3) to 10K.
- e. Set 50Ω/10K switch (on board A5) to 50Ω.



1317A-L-016

Figure 5-12. Equipment Setup for Z-axis Adjustments

f. Connect digital voltmeter between A5TP1 and chassis ground.

g. Set BRIGHTNESS for +10V reading on digital voltmeter.

h. Set INTS LIMIT A13R16 to barely extinguish a sharply focussed spot.

i. Connect equipment as shown in figure 5-12.

j. Set oscillator frequency to 1 MHz and amplitude for full screen display.

k. Apply 50 $\Omega$  output of square wave generator to Z INPUT.

l. Connect monitor oscilloscope to A5TP1.

m. Set vertical input coupling of monitor oscilloscope to dc.

n. Set monitor oscilloscope controls to view one square-wave period at A5TP1.

o. Set square wave generator controls for 100-kHz, 50-volt output at A5TP1.

p. Set BRIGHTNESS so that waveform at A5TP1 does not limit.

q. Set monitor oscilloscope controls so that waveform just fills vertical graticule.

r. Set HF ADJ NO. 1 A5C12 for small amount of overshoot (less than 1%) on leading edge positive response.

s. Set HF ADJ NO. 2 A5R37 for flattest response after leading edge transition.

t. Observe risetime. It shall be less than 20 ns.

u. If risetime fails to meet specification, repeat step q, slightly increasing overshoot.

v. Repeat steps s, t, and u until risetime specification is met with minimum overshoot. Overshoot must not be increased to point where amplifier tends to oscillate, and in no case, should it exceed 5%.

#### 5-59. HORIZONTAL AMPLIFIER LOW FREQUENCY ADJUSTMENTS.

5-60. *References.* Schematic 1, schematic 2, schematic 3, table 5-1, and figure 5-16.

5-61. *Procedure.*

a. Remove ground strap from digital voltmeter and connect differentially to horizontal deflection plates (neck pins on CRT).

b. Set POSITION X for 0V reading on digital voltmeter.

c. Disconnect digital voltmeter common lead and connect to chassis ground.

d. Set AVERAGE A1R64 for +108V reading on digital voltmeter.

e. Disconnect digital voltmeter. Replace ground strap.

f. Turn GAIN X back and forth between its cw and ccw positions while observing spot on CRT. Set BAL A1R11 to minimize movement of spot. Spot movement shall not exceed 0.3 inch.

g. Set 50 $\Omega$ /10K switch (on board A5) to 10K.

h. Apply 400 Hz, 1V p-p signal from voltmeter calibrator to X INPUT.

i. Set GAIN X cw.

j. Set GAIN A1R12 for 10 inches deflection on CRT.

#### 5-62. VERTICAL AMPLIFIER LOW FREQUENCY ADJUSTMENTS.

5-63. *References.* Schematic 4, schematic 5, schematic 6, table 5-1, and figure 5-16.

5-64. *Procedure.*

a. Remove ground strap from digital voltmeter and connect differentially to vertical deflection plates (neck pins on CRT).

b. Set POSITION Y for 0V reading on digital voltmeter.

c. Disconnect digital voltmeter common lead and connect to chassis ground.

d. Set AVERAGE A3R64 for +108V reading on digital voltmeter.

e. Disconnect digital voltmeter. Replaced strap.

f. Turn GAIN Y back and forth between its cw and ccw positions while observing spot on CRT. Set BAL A3R11 to minimize movement of spot. Spot movement shall not exceed 0.3 inch.

g. Set 50 $\Omega$ /10K switch (on board A3) to 10K.

h. Apply 400 Hz, 1V p-p signal from voltmeter calibrator to Y INPUT.

i. Set GAIN Y cw.

j. Set GAIN A3R12 for 10 inches deflection on CRT.

#### 5-65. HORIZONTAL AMPLIFIER RESPONSE ADJUSTMENTS.

5-66. *References.* Schematic 1, schematic 2, schematic 3, table 5-1, figure 5-13, and figure 5-16.

#### 5-67. Procedure.

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

c. Connect equipment as shown in figure 5-13.

d. Set square wave generator controls for 10 kHz, maximum amplitude output signal.

e. Center display with POSITION X and POSITION Y.

f. Set monitor oscilloscope controls for stable, full-screen display of two square-wave periods.

g. Set LF ADJ NO. 1 A2R24, and LF ADJ NO. 2 A2C17 for flattest pulse response on ground side of display.

h. Disconnect square wave generator from X INPUT and connect constant amplitude signal generator.

i. Set frequency of constant amplitude signal generator to 50 kHz and amplitude to cause 5 inches deflection on CRT.

j. Change frequency of constant amplitude signal generator to 5 MHz.

k. Set HF ADJ NO. 1 A2C8 and HF ADJ NO. 2 A2C12 for vertical deflection of 3.7 inches.

#### 5-68. VERTICAL AMPLIFIER RESPONSE ADJUSTMENTS.

5-69. *References.* Schematic 4, schematic 5, schematic 6, table 5-1, figure 5-14, and figure 5-16.

#### 5-70. Procedure.

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

c. Connect equipment as shown in figure 5-14.

d. Set square wave generator controls for 10 kHz, maximum amplitude output signal.

e. Center display with POSITION X and POSITION Y.

f. Set monitor oscilloscope for stable, full-screen display of two square-wave periods.

g. Set LF ADJ NO. 1 A4R24 and LF ADJ NO. 2 A4C17 for flattest pulse response on ground side of display.

h. Disconnect square wave generator from Y INPUT and connect constant amplitude signal generator.

i. Set frequency of constant amplitude signal generator to 50 kHz and amplitude to cause 5 inches of deflection on CRT.

j. Change frequency of constant amplitude signal generator to 5 MHz.

k. Set HF ADJ NO. 1 A4C8 and HF ADJ. No. 2 A4C12 for vertical deflection of 3.7 inches.

#### 5-71. PHASE SHIFT ADJUSTMENT.

5-72. *References.* Schematic 3, schematic 6, table 5-1, figure 5-15 and figure 5-16.

#### 5-73. Procedure.

a. Perform preoperational procedure (Section III).

b. Set 50Ω/10K switches (on boards A1 and A3) to 50Ω.

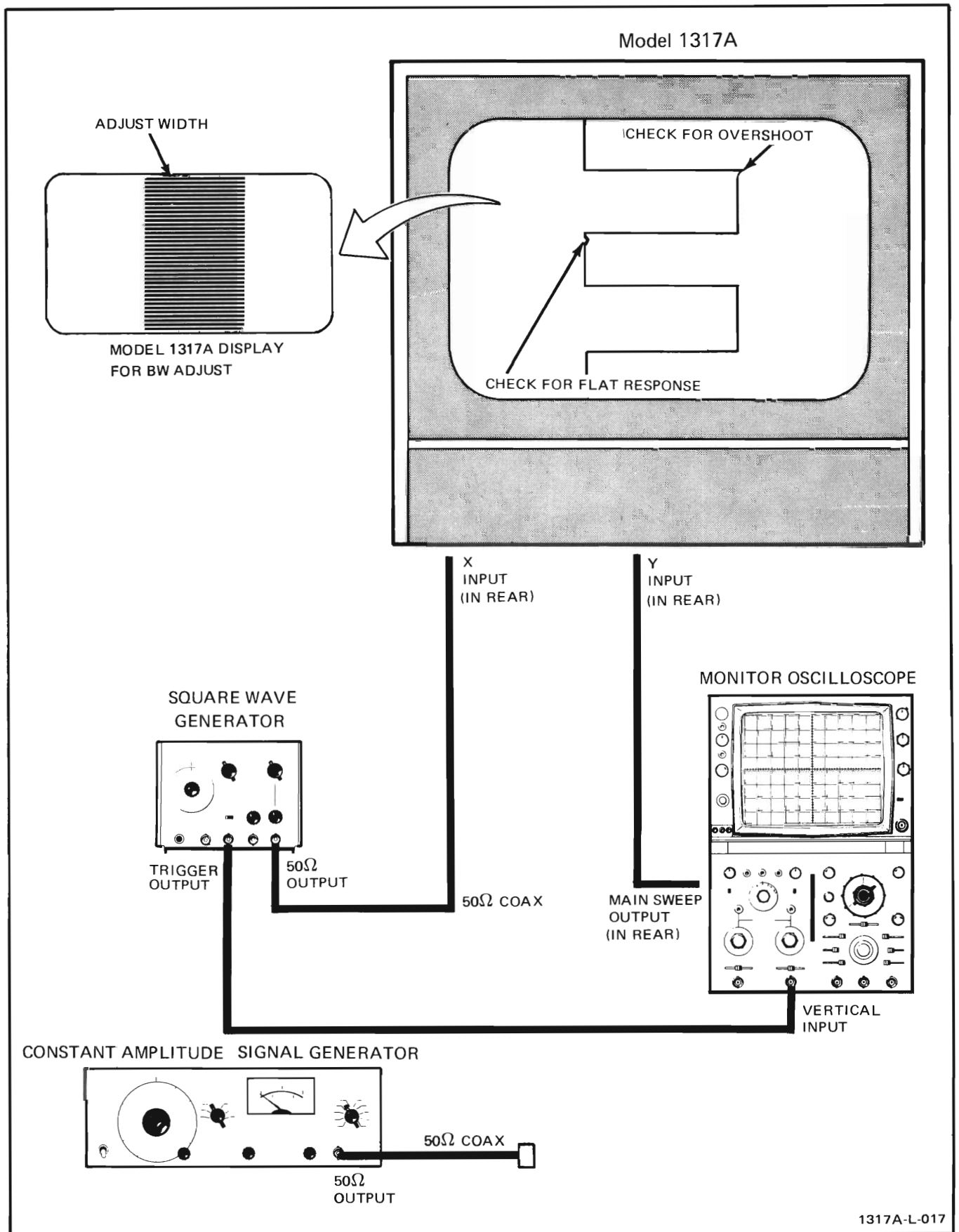
c. Connect equipment as shown in figure 5-15.

d. Set frequency of constant amplitude signal generator to 250 kHz and amplitude for full-screen diagonal line (or ellipse) on CRT.

e. If separation of ellipse at center of display is greater than 0.1 inch, make small adjustments to A2C8, A2C12, A4C8, and A4C12 until ellipse separation is less than 0.1 inch.

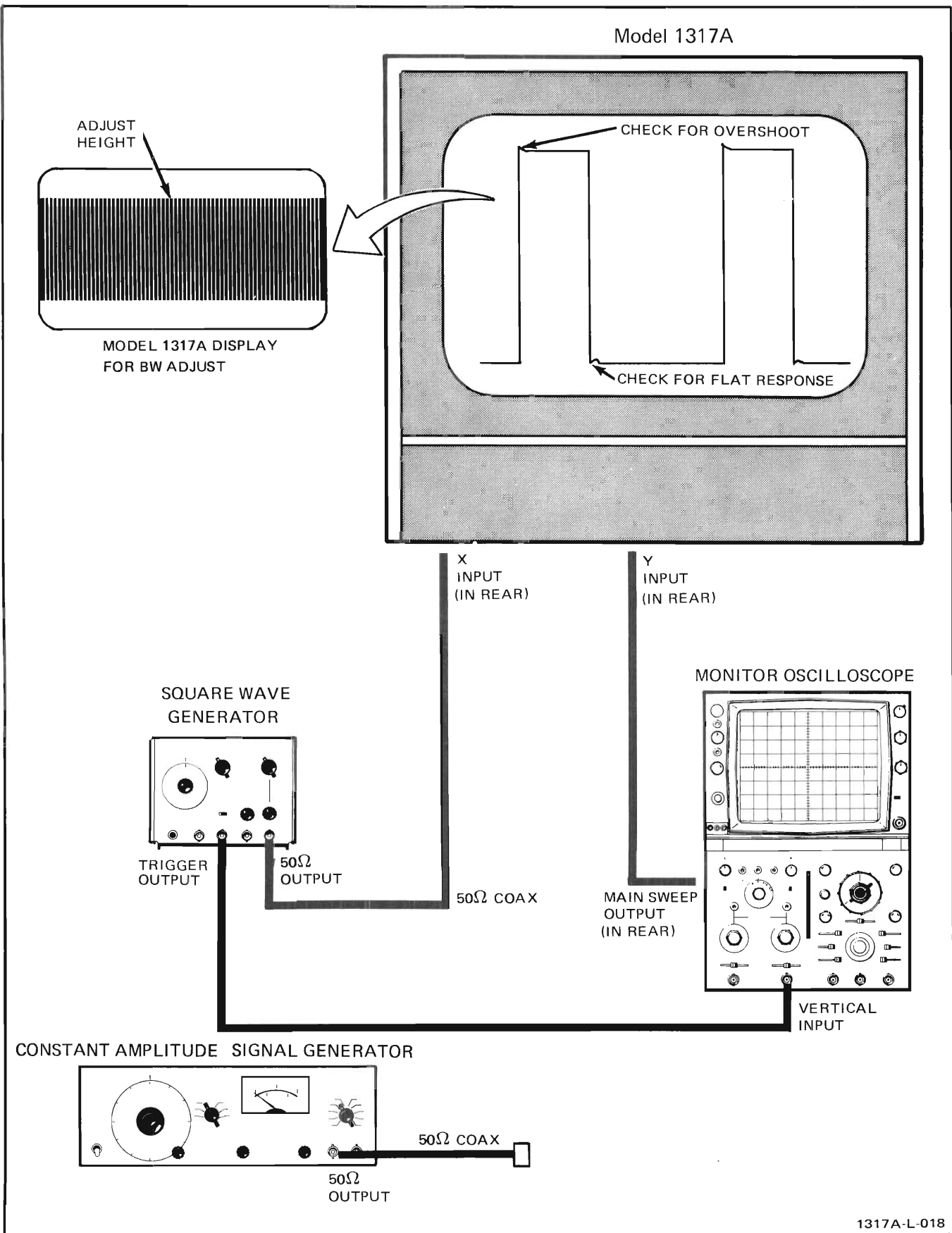
#### Note

The procedures in step d above, in paragraph 5-70 step n, and in paragraph 5-67 step n are interactive. Repeat these procedures until the requirements of all three are satisfied.



1317A-L-017

Figure 5-13. Equipment Setup for Horizontal Amplifier Response Adjustments



1317A-L-018

Figure 5-14. Equipment Setup for Vertical Amplifier Response Adjustments



**5-74. FOCUS AND ASTIGMATISM ADJUSTMENTS.****WARNING**

Contact with high voltages in this instrument can cause injury or death.

5-75. *References.* Schematics 7, 8, 9, and 11. Tables 5-1 and 5-2. Figures 5-16, 5-17, and 5-18.

5-76. *Procedure.*

- a. Set BRIGHTNESS for dim spot on CRT.
- b. Center spot with POSITION X and POSITION Y.
- c. Connect digital voltmeter between A6R108/A6R110 junction and ground.
- d. Set FOCUS for +10V reading on digital voltmeter.
- e. Set ASTIG and FOCUS LIMIT A12R6 for smallest, most round spot.
- f. Disconnect digital voltmeter.
- g. Set FY1A6R10, FY2A6R11, FX1A6R23, FX2A6R24, AY1A6R61, AY2A6R62, AX1A6R74, AX2A6R75, and DRIVE FOCUSING ADJUST A6R43 ccw.
- h. Center FOCUS and ASTIG.
- i. Adjust F BAL A6R44 and A BAL A6R90 for best focused spot.
- j. Use felt tip pen to mark face of CRT as shown in figure 5-17.
- k. Position spot to point 1.
- l. Set FOCUS and ASTIG for smallest, best-defined spot.
- m. Position spot to point 2.
- n. Set FX1A6R23 and AX1A6R74 for smallest, best-defined spot.
- o. Repeat steps m and n for each point listed in table 5-2.

- p. Center FOCUS and ASTIG.
- q. Connect equipment as shown in figure 5-18.
- r. Set pulse generator for positive-going, 0.5 usec wide, 20 kHz, 1V p-p output.
- s. Adjust F BAL A6R44 to set most negative excursion, as displayed on monitor oscilloscope, to +5V.
- t. Readjust ASTIG and FOCUS LIMIT A12R6 for best-defined spot.
- u. Disconnect pulse generator from Z INPUT.
- v. Adjust GAIN A6R43 for focused spot.
- w. Repeat steps s through v several times; alternating between bright spot (pulse generator connected to Z INPUT) and dim spot (pulse generator disconnected) until best compromise between two conditions is reached.
- x. Connect 1kHz sine wave from constant amplitude signal generator to both X and Y INPUT.
- y. Set amplitude to cause a diagonal line display from corner to corner on CRT.
- z. Connect pulse generator to Z INPUT. Note that pulse (as displayed on monitor oscilloscope) does not limit at top or bottom.
- aa. If limiting occurs in step 3, readjust F BAL A6R44 until the waveform does not limit; then readjust FOCUS LIMIT A12R6 for best defined spot.

**5-77. FOCUS RESPONSE ADJUSTMENT.**

5-78. *References.* Table 5-1, figures 5-16, 5-18, and schematic 7.

5-79. *Procedure.*

- a. Connect equipment as shown in figure 5-18.
- b. Set pulse generator for positive-going, 0.5 usec wide, 20 kHz, 1V p-p pulse output.
- c. Synchronize monitor oscilloscope to negative-going edge of pulse.
- d. Set HF ADJ NO. 1 A5C12 and HF ADJ NO. 2 A5R37 for fastest transition with less than 5% overshoot.

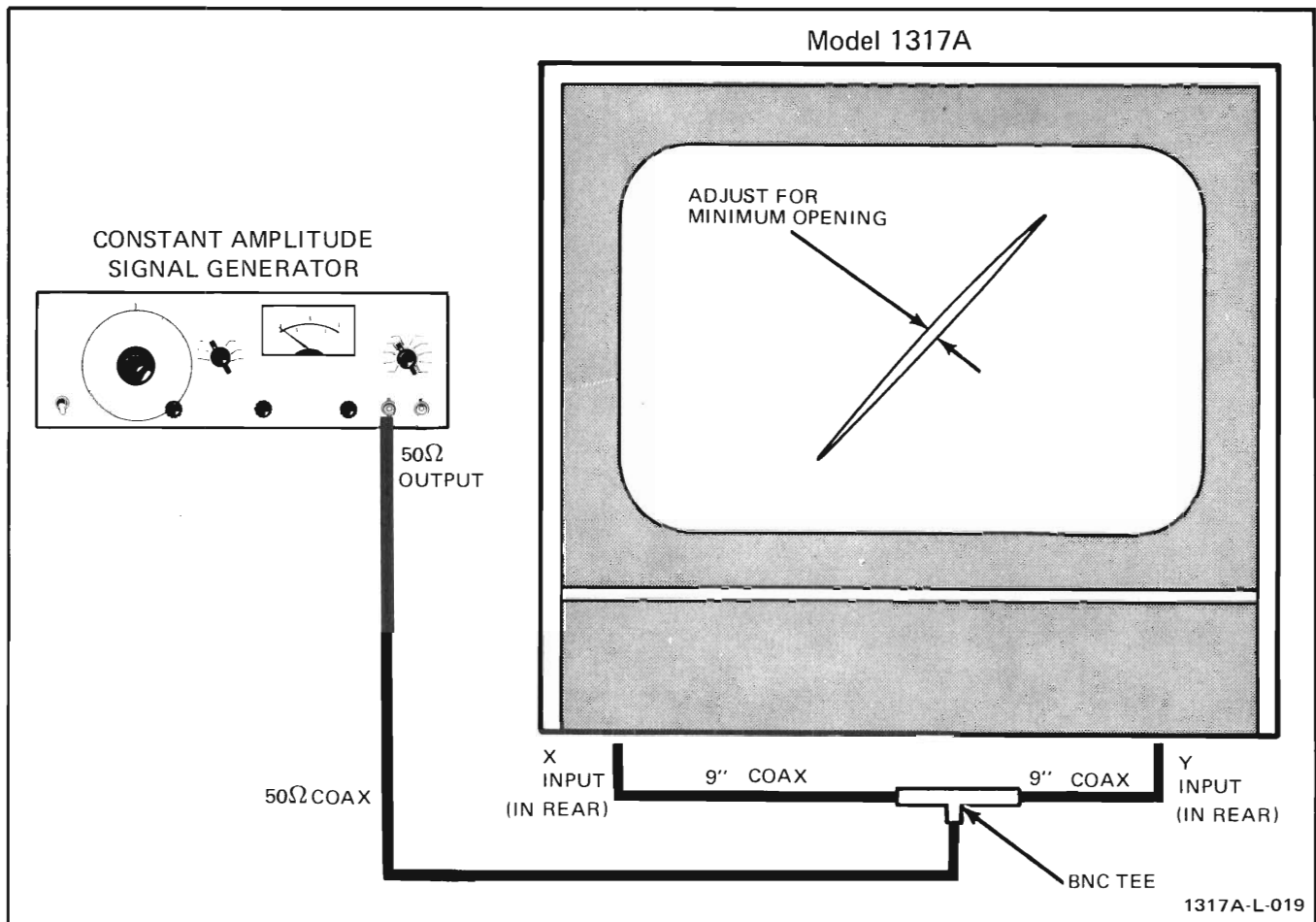
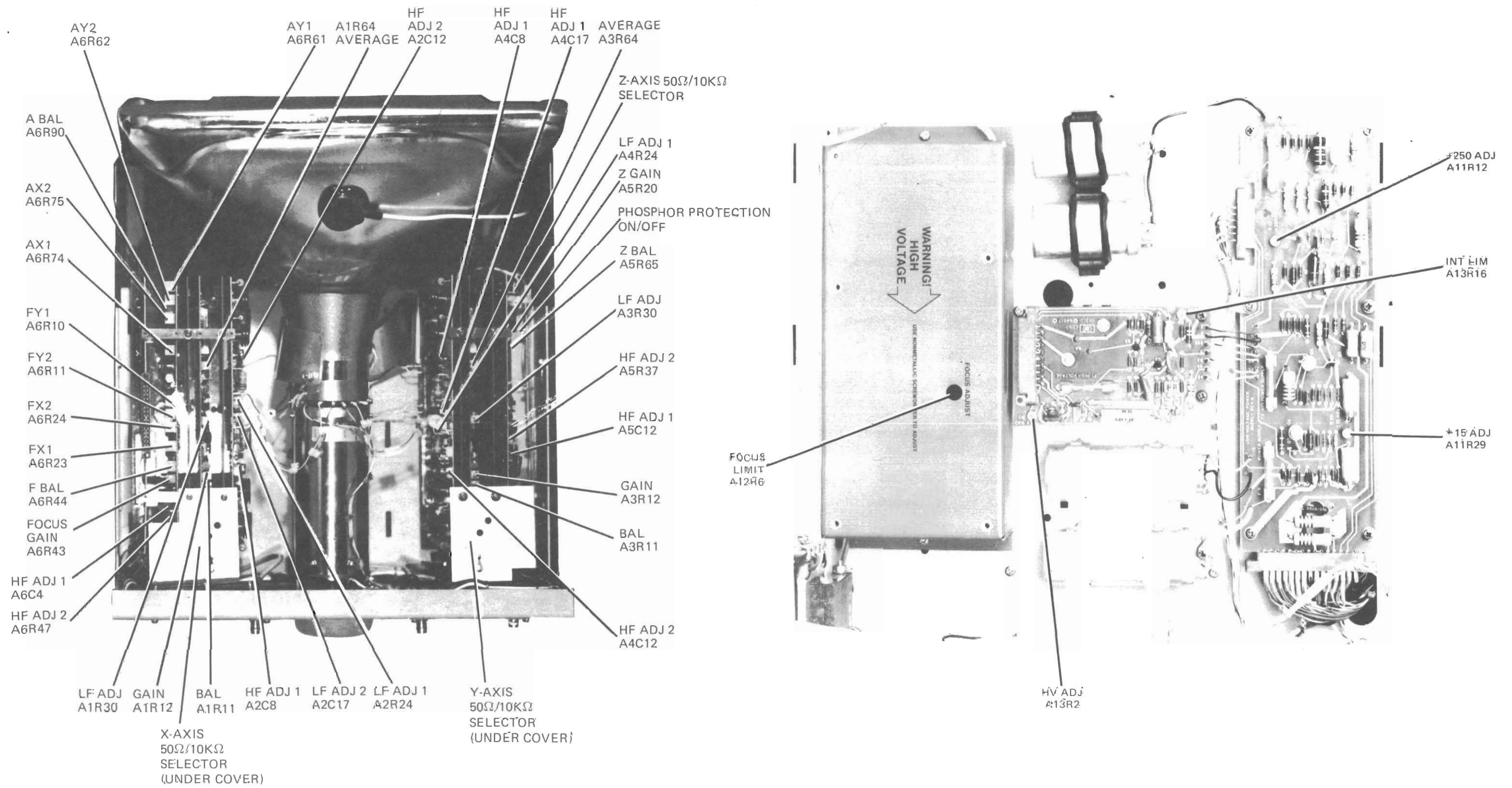


Figure 5-15. Equipment Setup for Phase Shift Adjustment

Table 5-2. Focus and Astigmatism Adjustments

Point	Adjust
3	A6R24 (FX2) A6R75 (AX2)
4	A6R10 (FY1) A6R61 (AY1)
5	A6R11 (FY2) A6R62 (AY2)



1317A-P-005-07-76

Figure 5-16.  
Adjustments Locator  
5-21

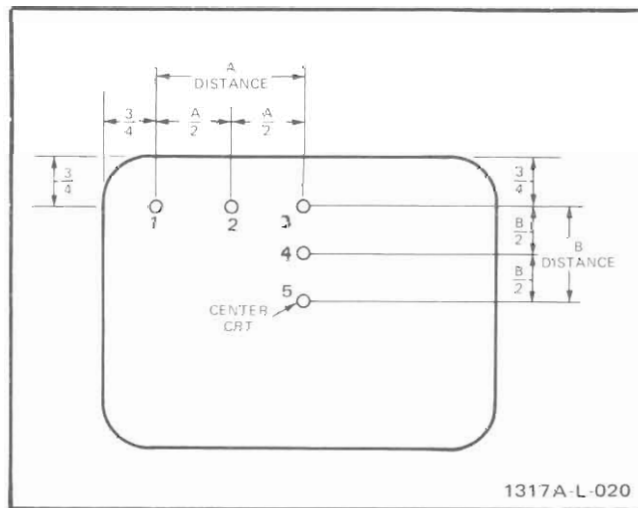


Figure 5-17. CRT Face Marking for Focus and Astigmatism Adjustments

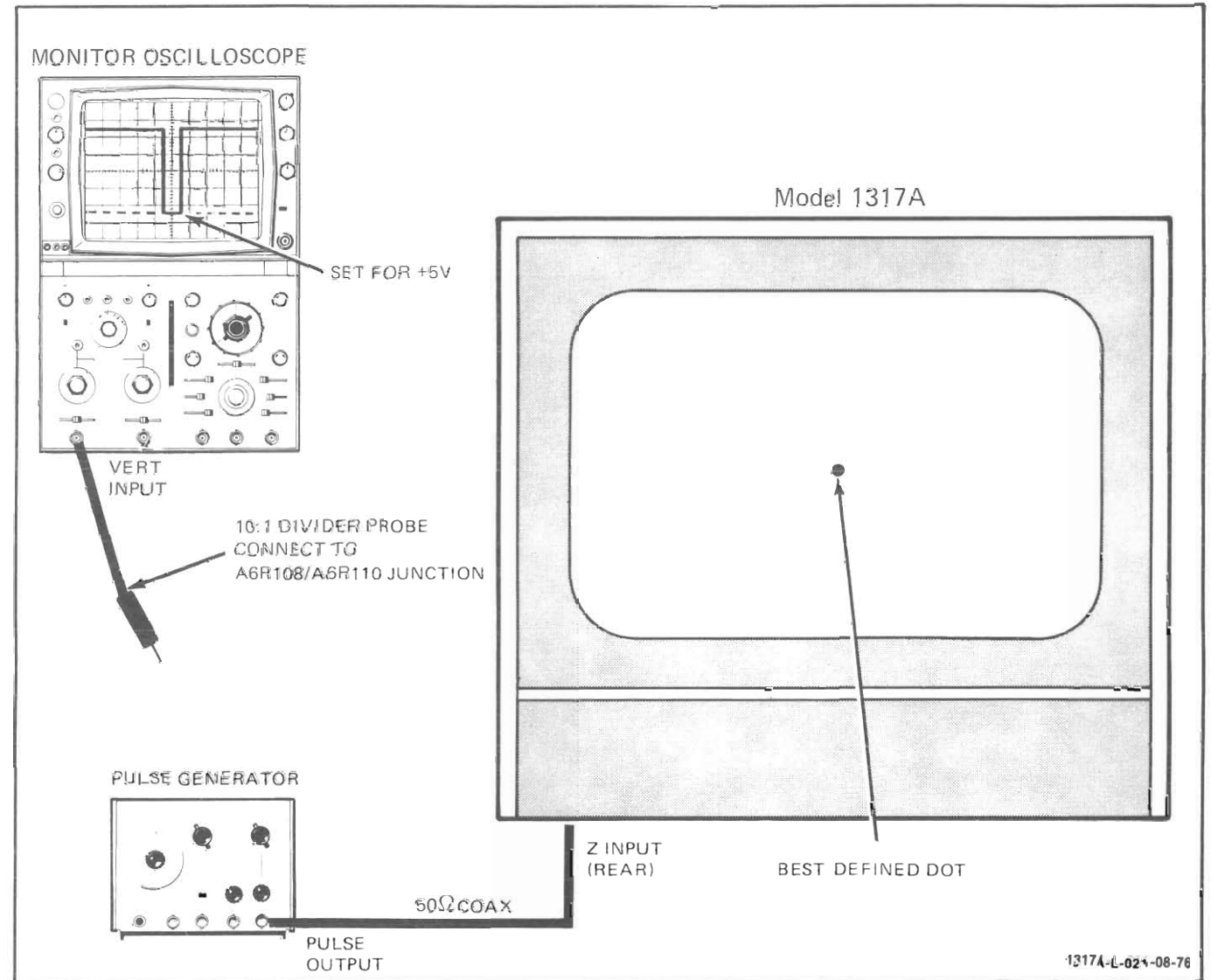


Figure 5-18. Equipment Setup for Focus Adjustments

## SECTION VI REPLACEABLE PARTS

### 6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. The abbreviations used in the parts list are described in table 6-1. Table 6-2 lists the parts in alphanumeric order by reference designator and includes the manufacturer and manufacturer's part number. Table 6-3 contains the list of manufacturers' codes.

### 6-3. ORDERING INFORMATION.

6-4. To obtain replacement parts from Hewlett-Packard, address order or inquiry to the nearest Hewlett-Packard Sales/Service Office and supply the following information:

- a. Instrument model and serial number.
- b. HP part number of item(s).
- c. Quantity of part(s) desired.
- d. Reference designator of part(s).

6-5. To order a part not listed in the table, provide the following information:

- a. Instrument model and serial number.
- b. Description of the part, including function and location in the instrument.
- c. Quantity desired.

Table 6-1. Abbreviations for Replaceable Parts List

<b>A</b>	AMPERE(S)	<b>H</b>	HENRY(IES)	<b>NPN</b>	NEGATIVE-POSITIVE-NEGATIVE	<b>RWV</b>	REVERSE WORKING VOLTAGE
<b>ASSY</b>	ASSEMBLY	<b>HG</b>	MERCURY	<b>NSR</b>	NOT SEPARATELY REPLACEABLE	<b>S-B</b>	SLOW-BLOW
<b>BD</b>	BOARD(S)	<b>HP</b>	HEWLETT-PACKARD			<b>SCR</b>	SILICON CONTROLLED RECTIFIER
<b>BH</b>	BINDER HEAD	<b>HZ</b>	HERTZ	<b>OBD</b>	ORDER BY DESCRIPTION	<b>SE</b>	SELENIUM
<b>BP</b>	BANDPASS	<b>IF</b>	INTERMEDIATE FREQ.	<b>OH</b>	OVAL HEAD	<b>SEC</b>	SECOND(S)
<b>C</b>	CENTI (10 <sup>-2</sup> )	<b>IMPG</b>	IMPREGNATED	<b>OX</b>	OXIDE	<b>SECT</b>	SECTION(S)
<b>CAR</b>	CARBON	<b>INCD</b>	INCANDESCENT	<b>P</b>	PEAK	<b>SI</b>	SILICON
<b>CCW</b>	COUNTERCLOCKWISE	<b>INCL</b>	INCLUDE(S)	<b>PC</b>	PRINTED (ETCHED) CIRCUIT(S)	<b>SIL</b>	SILVER
<b>CER</b>	CERAMIC	<b>INS</b>	INSULATION(ED)	<b>PF</b>	PICOFARADS	<b>SL</b>	SLIDE
<b>CMO</b>	CABINET MOUNT ONLY	<b>INT</b>	INTERNAL	<b>PHL</b>	PHILLIPS	<b>SP</b>	SINGLE POLE
<b>COAX</b>	COAXIAL	<b>K</b>	KILO (10 <sup>3</sup> )	<b>PIV</b>	PEAK INVERSE VOLTAGE(S)	<b>SPL</b>	SPECIAL
<b>COEF</b>	COEFFICIENT	<b>KG</b>	KILOGRAM	<b>PNP</b>	POSITIVE-NEGATIVE-POSITIVE	<b>ST</b>	SINGLE THROW
<b>COMP</b>	COMPOSITION	<b>LB</b>	POUND(S)	<b>P/O</b>	PART OF	<b>STD</b>	STANDARD
<b>CONN</b>	CONNECTOR(S)	<b>LH</b>	LEFT HAND	<b>PORC</b>	PORCELAIN	<b>TA</b>	TANTALUM
<b>CRT</b>	CATHODE-RAY TUBE	<b>LIN</b>	LINEAR TAPER	<b>POS</b>	POSITION(S)	<b>TD</b>	TIME DELAY
<b>CW</b>	CLOCKWISE	<b>LOG</b>	LOGARITHMIC TAPER	<b>POT</b>	POTENTIOMETER(S)	<b>TFL</b>	TEFLON
<b>D</b>	DECI (10 <sup>-1</sup> )	<b>LPF</b>	LOW-PASS FILTER(S)	<b>P-P</b>	PEAK-TO-PEAK	<b>TGL</b>	TOGGLE
<b>DEPC</b>	DEPOSITED CARBON	<b>LVR</b>	LEVER	<b>PRGM</b>	PROGRAM	<b>THYR</b>	THYRISTOR
<b>DP</b>	DOUBLE POLE	<b>M</b>	MILLI (10 <sup>-3</sup> )	<b>PS</b>	POLYSTYRENE	<b>TI</b>	TITANIUM
<b>DT</b>	DOUBLE THROW	<b>MEG</b>	MEGA (10 <sup>6</sup> )	<b>PWV</b>	PEAK WORKING VOLTAGE	<b>TNLDIO</b>	TUNNEL DIODE(S)
<b>ELECT</b>	ELECTROLYTIC	<b>MET FILM</b>	METAL FILM			<b>TOL</b>	TOLERANCE
<b>ENCAP</b>	ENCAPSULATED	<b>MET OX</b>	METAL OXIDE	<b>RECT</b>	RECTIFIER(S)	<b>TRIM</b>	TRIMMER
<b>EXT</b>	EXTERNAL	<b>MFR</b>	MANUFACTURER	<b>RF</b>	RADIO FREQUENCY	<b>U</b>	MICRO (10 <sup>-6</sup> )
<b>F</b>	FARAD(S)	<b>MINAT</b>	MINIATURE	<b>RFI</b>	RADIO FREQUENCY INTERFERENCE	<b>V</b>	VOLTS
<b>FET</b>	FIELD-EFFECT TRANSISTOR(S)	<b>MOM</b>	MOMENTARY	<b>RH</b>	ROUND HEAD OR	<b>VAR</b>	VARIABLE
<b>FH</b>	FLAT HEAD	<b>MTG</b>	MOUNTING			<b>VDCW</b>	DC WORKING VOLT(S)
<b>FIL H</b>	FILLISTER HEAD	<b>MY</b>	MYLAR	<b>RMO</b>	RACK MOUNT ONLY	<b>W</b>	WATT(S)
<b>FXD</b>	FIXED	<b>N</b>	NANO (10 <sup>-9</sup> )	<b>RMS</b>	ROOT MEAN SQUARE	<b>W/</b>	WITH
<b>G</b>	GIGA (10 <sup>9</sup> )	<b>N/C</b>	NORMALLY CLOSED			<b>WIV</b>	WORKING INVERSE VOLTAGE
<b>GE</b>	GERMANIUM	<b>NE</b>	NEON			<b>W/O</b>	WITHOUT
<b>GL</b>	GLASS	<b>N/O</b>	NORMALLY OPEN			<b>WW</b>	WIREWOUND
<b>GRD</b>	GROUNDED	<b>NOP</b>	NEGATIVE POSITIVE ZERO (ZERO TEMPERATURE COEFFICIENT)				

Table 6-2. Replaceable Parts

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A1	01317-66503		X INPUT BOARD	28480	01317-66503
A2	C131C-66507		X OUTPUT BOARD	28480	01310-66507
A3	01317-66503		Y INPUT BOARD	28480	01317-66503
A4	C1310-66507		Y OUTPUT BOARD	28480	01310-66507
A5	C1317-66502		Z-AXIS BOARD ASSY	28480	01317-66502
A6	C1317-66501		FOCUS/ASTIG BOARD ASSY	28480	01317-66501
A7	01317-66504		LEFT CONNECTOR BOARD	28480	01317-66504
A8	C1310-66505		RIGHT CONNECTOR BOARD	28480	01310-66505
A9	C131C-66511		CONTROL BOARD	28480	01310-66511
A10	01310-66513		TEST EXTENSION BOARD	28480	01310-66513
A11	C1310-66518		LOW VOLTAGE POWER SUPPLY BOARD	28480	01310-66518
A12	C1310-66526		HIGH VOLTAGE RECTIFIER BOARD	28480	01310-66526
A13	01310-66517		HIGH VOLTAGE REGULATOR BOARD	28480	01310-66517
A14	C1310-61103		BOARD ASSY:HIGH VOLTAGE OCTUPLE	28480	01310-61103
C1	0180-0030	2	CAPACITOR-FXD:430UF+75-10%200VDC AL	28480	0180-0030
C2	0180-0030-2		CAPACITGR-FXD: 120JF+75-10% 350VDC AL	28480	0180-0030 2
C3	0180-2313	1	CAPACITOR-FXD:6000UF+75-10%30VDC AL	28480	0180-2313
C4	0180-0213		CAPACITOR-FXD: 5000UF+75-10% 25VDC AL	28480	0180-0213
C5	C16C-2903	2	CAPACITOR-FXD .05UF+20% 500WVDC	28480	0160-2903
C6	C16C-2903		CAPACITOR-FXD .05UF+20% 500WVDC	28480	0160-2903
DS1	1450-0419	1	LIGHT, INC, NEEN, WHT TL LENS	72765	599-237-WHITE
DS2	145C-0440	1	LIGHT, IND, INCANDESCENT, WHT TL LENS	72765	599-172-WHITE TL
E1	C34C-0114	2	INSULATOR, BSHG, FLG, .14 ID	26365	974-401
E2	C34C-0486	3	INSULATOR COVER, TD- 3, .33 THK	28480	0340-0486
E3	120C-0043	3	INSULATOR, XSTR, TD- 3, .02 THK	76530	322047
F1	211C-0020	1	FUSE; .8A 250V SLO-BLO (FOR 230V OPERATION)	71400	MDL 8/10
F1	211C-0059	1	FUSE; 1.5A 125V SLO-BLO (FOR 115V OPERATION)	75915	31301.5
H1	C38C-0019	1	SPACER; ROUND; .188 L	28480	0380-0019
H2	C510-C123	1	RETAINER, PUSH ON, .312 DIA, CAD PLT	78553	C17373-012-240
H3	1390-0231	1	FASTENER, PANEL, MAGNETIC CATCH,	94222	02-10-101-10
H4	G150C-40130	1	HOLDER:LAMP	28480	01500-40130
J1			NSR, PART LF W7(X INPUT)		
J2			NSR, PART CF W8(Y INPUT)		
J3	1250-0118	1	CONNECTOR-COAX; BNC; 50 OHM FEMALE	50949	31-2221-1022
J4	1251-2357	1	CONNECTOR, AC PHR, HP-9 MLC FLANGE	32386	EAC301
L1	01701-66001	1	COIL ASSY:TRACE ALIGN	28480	01701-66001
L2	E06C-0435	1	COIL:ALIGNMENT Z AXIS	28480	5050-0435
MP1	C370-1103	8	KNCR, BASE, PTR, .5 IN, DBP, DBP DECAL	28480	0370-1103
MP2	140C-0026	1	CLAMP, ADJ, 2 DIA .5 W SST	28480	1400-0026
MP3	5040-0170	14	GUIDE:PLUG-IN PC BOARD	28480	5040-0170
MP4	5040-5891	2	HOLDER:RIGHT CONNECTOR BOARD	28480	5040-5891
MP5	5040-5892	2	HOLDER:LEFT CONNECTOR BOARD	28480	5040-5892
MP6	C131C-00601	4	SHIELD:AMPLIFIER	28480	01310-00601
MP7	C1310-01208	3	STRAP:TSTR COVER	28480	01310-01208
MP8	C1310-09101	1	SPRING:GRUNTING	28480	01310-09101
MP9	01310-21201	1	CLAMP:CRT	28480	01310-21201
MP10	C1310-40601	1	SHIELD:HV COVER	28480	01310-40601
MP11	01321-00601	1	SHIELD, FOCUS/ASTIG BOARD	28480	01321-00601
MP12	C1310-60603	2	SHIELD:CRT	28480	01310-60603
MP12	C131C-60603		SHIELD:CRT	28480	01310-60603
MP13	C1317-00101	1	DECK MAIN	28480	01317-00101
MP14	C1317-00201	1	PANEL REAR	28480	01317-00201
MP15	C1317-00203	1	PANEL FRONT	28480	01317-00203
MP16	C1317-01201	1	STRAP: GROUND	28480	01317-01201
MP17	C1317-02201	1	BEZEL: OUTER RIM	28480	01317-02201
MP18	C1321-04104	1	PLATE:INPUT RIGHT	28480	01321-04104
MP19	01321-04105	1	PLATE:INPUT LEFT	28480	01321-04105
MP20	01321-04701	1	SUPPORT:T	28480	01321-04701
MP21			NOT ASSIGNED		
MP22	C1317-04101	1	COVER: TOP	28480	01317-04101
MP23	C1317-34102	1	COVER: BOTTOM	28480	01317-04102
MP24	01321-04103	1	COVER:CRT	28480	01321-04103
MP25			NOT ASSIGNED		
MP26			NOT ASSIGNED		
MP27			NOT ASSIGNED		
MP28			NOT ASSIGNED		
MP29	C1317-24705	1	SUPPORT: ANGLE RIGHT	28480	01317-24705
MP30	C1317-24706	1	SUPPORT: ANGLE LEFT	28480	01317-24706
MP31			NOT ASSIGNED		
MP32			NOT ASSIGNED		
MP33	4040-0574	1	BEZEL: CRT	28480	4040-0574
MP34			NOT ASSIGNED		
MP35	C1321-00602	1	SHIELD, Z-AXIS BOARD	28480	01321-00602
MP36	01317-60601	1	FRAME ASSY	28480	01317-60601

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
C1	1854-0417	1	TRANSISTOR NPN SI PD=80W	28480	1854-0417
Q2	1854-0063		TRANSISTOR NPN 2N3055 SI PD=115W	28480	1854-0063
Q3	1854-0063		TRANSISTOR NPN 2N3055 SI PD=115W	28480	1854-0063
R1	0684-4731		R-FXD COMP 47K 10%	28480	0684-4731
S1	3101-0056	1	SWITCH; TGL; CPDT 10A/250VAC ON-NONE	27191	8926K316
S2	3101-1237	1	SWITCH; SL; DPDT NS; 3A 125VAC	82389	11A-1243
T1	9100-3437	1	TRANSFORMER	28480	9100-3437
V1	5083-4600	1	CRT:NCN-IG P31	28480	5083-4600
W1	8120-1348	1	CABLE, UNSHLD 3-COND 18AWG	70903	KHS-7041
W2	00183-61625	1	CABLE:HGRJZCNTAL OUTPUT	28480	00183-61625
W3	00183-61625-1	1	CABLE:VERT. OUT	28480	00183-61625
W4	01317-61601	1	CABLE ASSY, MAIN	28480	01317-61601
W5	01321-61602	1	CABLE ASSY:CRT	28480	01321-61602
W6	01317-61606	1	CABLE ASSY, PRIMARY	28480	01317-61606
W7	01310-61606	2	CABLE ASSY:X-Y AXIS INPUT	28480	01310-61606
W8	01310-61606		CABLE ASSY:X-Y AXIS INPUT	28480	01310-61606
WS	01321-61608 8	1	CABLE ASSY, Z-INPUT	28480	01321-61608 8
XF1	1400-0084	1	FUSEHCLDR; EXTR POST; BAY CAP; 15A	28480	1400-0084
XQ1	1200-0041	3	SOCKET, ELEC, XSTR 2-CONT TO-3 PKG SLDR	00014	PTS-1
XQ2	1200-0041		SOCKET, ELEC, XSTR 2-CONT TO-3 PKG SLDR	00014	PTS-1
XQ3	1200-0041		SOCKET, ELEC, XSTR 2-CONT TO-3 PKG SLDR	00014	PTS-1
XV1	1200-0037	1	SOCKET, ELEC, TUBE 14-CONT CRT PKG	28480	1200-0037
A1	01317-66503	2	X INPUT BOARD	28480	01317-66503
A1C1	0160-3451	33	CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A1C2	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A1C3	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A1C4	0160-0174	5	CAPACITOR-FXD .47UF+80-20% 25WVDC	28480	0160-0174
A1C5	0160-3443		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3443
A1C6	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A1C7	0160-0168	28	CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C8	0160-2197	4	CAPACITOR-FXD 10PF+-5% 300WVDC	28480	0160-2197
A1C9	0160-2197		CAPACITOR-FXD 10PF+-5% 300WVDC	28480	0160-2197
A1C10	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C11	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C12	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C13	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C14	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C15	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C16	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A1C17	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C18	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C19	0160-0174		CAPACITOR-FXD .47UF+80-20% 25WVDC	28480	0160-0174
A1C20	0140-0196	2	CAPACITOR-FXD 150PF+-5% 300WVDC	72136	DM15F151J0300WVDCR
A1C21	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A1C22	0160-2254	2	CAPACITOR-FXD 7.5PF+-125PF 500WVDC	28480	0160-2254
A1C23	0160-3443	23	CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A1C24	0160-3443		CAPACITOR-FXD .2UF+80-20% 50WVDC	28480	0160-3443
A1CR1	1901-0376	12	DIODE; GEN PRP; SI; 35V MAX VRM 50MA	28480	1901-0376
A1CR2	1901-0376		DIODE; GEN PRP; SI; 35V MAX VRM 50MA	28480	1901-0376
A1CR3	1901-0376		DIODE; GEN PRP; SI; 35V MAX VRM 50MA	28480	1901-0376
A1CR4	1901-0376		DIODE; GEN PRP; SI; 35V MAX VRM 50MA	28480	1901-0376
A1CP5	1901-0033	25	DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CP6	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR7	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR8	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR9	1901-0040	71	DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR10	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR11	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR12	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR13	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR14	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR15	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR16	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A1CR17	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR18	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CP19	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A1CR20	1901-0513	1	DIODE; GEN PRP; SI 100V MAX VRM 100MA	28480	1901-0513
A1CR21	1901-0513		N.S.R. PART OF CR20		
A1CR22	1901-0513	1	DIODE; GEN PRP; SI 100V MAX VRM 100MA	28480	1901-0513
A1CR23	1901-0513		N.S.R. PART OF CR22		
A1L1	9100-2276		COIL; MOLDED RF CHOKE 100UH 5%	28480	9100-2276
A1L2	9100-2276		COIL; MOLDED RF CHOKE 100UH 5%	28480	9100-2276
A1Q1	1855-0202	4	TSTR:FET (MATCHED PAIR)	28480	1855-0202
A1Q2	1855-0202		TSTR:FET (MATCHED PAIR)	28480	1855-0202
A1Q3	1853-0036	42	TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A1Q4	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A1Q5	1854-0071	16	TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1Q6	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1Q7	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1Q8	1853-0075	2	TRANSISTOR; BIPOL; SI; PNP DUAL	28480	1853-0075
A1Q9	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1Q10	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A1Q11	1853-0276	6	TRANSISTOR PNP SI CHIP PD=360MW	28480	1853-0276
A1Q12	1853-0276		TRANSISTOR PNP SI CHIP PD=360MW	28480	1853-0276
A1Q13	1853-0276		TRANSISTOR PNP SI CHIP PD=360MW	28480	1853-0276
A1Q14	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A1Q15	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A1Q16	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1Q17	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A1R1	0698-5965	3	RESISTOR-FXD 50 OHM 1% .5W F TUBULAR	19701	MF7C1/2-T0-50PO-F
A1R2	0687-4701	4	RESISTOR-FXD 47 OHM 10% .5W CC TUBULAR	01121	FB4701
A1R3	0757-0340	3	RESISTOR-FXD 10K 1% .25W F TUBULAR	24546	C5-1/4-T0-1002-F
A1R4	0684-1041	4	RESISTOR-FXD 10K 10% .5W CC TUBULAR	01121	CB1041
A1R5	0684-1041		RESISTOR-FXD 10K 10% .5W CC TUBULAR	01121	CB1041
A1R6	0684-3901	42	RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	CB3901
A1R7	0684-3901		RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	CB3901
A1R8			NOT ASSIGNED		
A1R9			NOT ASSIGNED		
A1R10	0757-0280	25	RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R11	2100-2633	4	RESISTOR, VAR, TRMR, 1KOHM 10% C	19701	ET50X102
A1R12	2100-2633		RESISTOR, VAR, TRMR, 1KOHM 10% C	19701	ET50X102
A1R13	0698-3447	2	RESISTOR-FXD 422 OHM 1% .125W F TUBULAR	16299	C4-1/8-T0-422R-F
A1R14	0757-0442	9	RESISTOR-FXD 10K 1% .125W F TUBULAR	24546	C4-1/8-T0-1002-F
A1R15	0757-0273	4	RESISTOR-FXD 3.01K 1% .125W F TUBULAR	24546	C4-1/8-T0-3011-F
A1R16	0757-0409	6	RESISTOR-FXD 274 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-274R-F
A1R17			NOT ASSIGNED		
A1R18			NOT ASSIGNED		
A1R19	0757-0442		RESISTOR-FXD 10K 1% .125W F TUBULAR	24546	C4-1/8-T0-1002-F
A1R20			NOT ASSIGNED		
A1R21			NOT ASSIGNED		
A1R22	0757-0442		RESISTOR-FXD 10K 1% .125W F TUBULAR	24546	C4-1/8-T0-1002-F
A1R23	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R24	0757-0417	4	RESISTOR-FXD 562 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-562R-F
A1R25	0757-0417		RESISTOR-FXD 562 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-562R-F
A1R26	0757-0394	8	RESISTOR-FXD 51.1 OHM 1% .125W F	24546	C4-1/8-T0-51R1-F
A1R27	0757-0401		RESISTOR-FXD 100 OHM 1% .125W F	28480	0757-0401
A1R28	0757-0442	2	RESISTOR-FXD 10K 1% .125W F TUBULAR	28480	0757-0442
A1R29	0757-0401		RESISTOR-FXD 100 OHM 1% .125W F	28480	0757-0401
A1P30	2100-2413	2	RESISTOR, VAR, TRMR, 200 OHM 10% C	19701	ET50X201
A1R31	0757-0394		RESISTOR-FXD 51.1 OHM 1% .125W F	24546	C4-1/8-T0-51R1-F
A1R32	0698-3084	4	RESISTOR-FXD 2.15K 1% .125W F TUBULAR	16299	C4-1/8-T0-2151-F
A1P33	0757-0408	4	RESISTOR-FXD 243 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-243R-F
A1R34	0757-0273		RESISTOR-FXD 3.01K 1% .125W F TUBULAR	24546	C4-1/8-T0-3011-F
A1R35	0757-0408		RESISTOR-FXD 243 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-243R-F
A1R36	0757-0416	17	RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A1R37	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A1R38	0698-3132	2	RESISTOR-FXD 261 OHM 1% .125W F TUBULAR	16299	C4-1/8-T0-2610-F
A1R39	0684-5621	8	RESISTOR-FXD 5.6K 10% .25W CC TUBULAR	01121	CB5621
A1R40	0684-1531	4	RESISTOR-FXD 15K 10% .25W CC TUBULAR	01121	CB1531
A1R41	0757-0442		RESISTOR-FXD 10K 1% .125W F TUBULAR	24546	C4-1/8-T0-1002-F
A1R42	0757-0415	4	RESISTOR-FXD 475 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-475R-F
A1R43	0757-0415		RESISTOR-FXD 475 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-475R-F
A1R44	C698-0085	7	RESISTOR-FXD 2.61K 1% .125W F TUBULAR	16299	C4-1/8-T0-2611-F
A1R45	0757-0421	6	RESISTOR-FXD 825 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-825R-F
A1R46	0757-0421		RESISTOR-FXD 825 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-825R-F
A1R47	0684-2201	10	RESISTOR-FXD 22 OHM 10% .25W CC TUBULAR	01121	CB2201
A1R48	C757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R49	0757-0281	8	RESISTOR-FXD 2.74K 1% .125W F TUBULAR	24546	C4-1/8-T0-2741-F
A1R50	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A1R51	0684-2201		RESISTOR-FXD 22 OHM 10% .25W CC TUBULAR	01121	CB2201
A1R52	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R53	0757-0281		RESISTOR-FXD 2.74K 1% .125W F TUBULAR	24546	C4-1/8-T0-2741-F
A1R54	0684-2201		RESISTOR-FXD 22 OHM 10% .25W CC TUBULAR	01121	CB2201
A1R55	0684-2201		RESISTOR-FXD 22 OHM 10% .25W CC TUBULAR	01121	CB2201
A1R56	0684-2221	5	RESISTOR-FXD 2.2K 10% .25W CC TUBULAR	01121	CB2221
A1R57	0684-1021	7	RESISTOR-FXD 1K 10% .25W CC TUBULAR	01121	CB1021
A1R58	0684-2221		RESISTOR-FXD 2.2K 10% .25W CC TUBULAR	01121	CB2221
A1R59	0684-1021		RESISTOR-FXD 1K 10% .25W CC TUBULAR	01121	CB1021
A1R60	0684-2201		RESISTOR-FXD 22 OHM 10% .25W CC TUBULAR	01121	CB2201
A1R61	C698-3150	3	RESISTOR-FXD 2.37K 1% .125W F TUBULAR	16299	C4-1/8-T0-2371-F
A1R62	C684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	CB5601
A1R63	C684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	CB5601
A1R64	2100-2632	2	RESISTOR, VAR, TRMR, 100 OHM 10% C	19701	ET50X101
A1R65	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	CB5601
A1R66	0684-5621		RESISTOR-FXD 5.6K 10% .25W CC TUBULAR	01121	CB5621
A1R67	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	CB5601
A1R68	0757-0281		RESISTOR-FXD 2.74K 1% .125W F TUBULAR	24546	C4-1/8-T0-2741-F

See introduction to this section for ordering information



Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A1R69	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R70	0757-0281		RESISTOR-FXD 2.74K 1% .125W F TUBULAR	24546	C4-1/8-T0-2741-F
A1R71	0684-5621		RESISTOR-FXD 5.6K 10% .25W CC TUBULAR	01121	C85621
A1R72	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R73	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R74	0698-3153	6	RESISTOR-FXD 3.83K 1% .125W F TUBULAR	16299	C4-1/8-T0-3831-F
A1R75	0698-3153		RESISTOR-FXD 3.83K 1% .125W F TUBULAR	16299	C4-1/8-T0-3831-F
A1R76	0684-1841	2	RESISTOR-FXD 180K 10% .25W CC TUBULAR	01121	C81841
A1R77	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R78	0684-1051	2	RESISTOR-FXD 1M 10% .25W CC TUBULAR	01121	C81051
A1R79	0684-2231	2	RESISTOR-FXD 22K 10% .25W CC TUBULAR	01121	C82231
A1R80	0684-1531		RESISTOR-FXD 15K 10% .25W CC TUBULAR	01121	C81531
A1R81	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R82	0757-0284	4	RESISTOR-FXD 150 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-151-F
A1R83	0757-0469	2	RESISTOR-FXD 150K 1% .125W F TUBULAR	24546	C4-1/8-T0-1503-F
A1R84	0757-0284		RESISTOR-FXD 150 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-151-F
A1R85	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R86	0757-04C7	4	RESISTOR-FXD 200 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-201-F
A1R87	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A1R88	0698-0084		RESISTOR-FXD 2.15K 1% .125W F TUBULAR	16299	C4-1/8-T0-2151-F
A1R89	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R90	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A1R91	0757-0441	3	RESISTOR-FXD 8.25K 1% .125W F TUBULAR	24546	C4-1/8-T0-8251-F
A1S1	3101-0973	4	SWITCH; SL; DPDT NS; .5A 125VAC/DC	79727	GF126-0018
A1U1	1820-0352	2	IC;LIN;TRANSISTOR ARRAY	02735	CA3018
A1U2	1858-0040	2	IC;LIN;TRANSISTOR ARRAY	28480	1858-0040
A1XU1	120C-0441	2	SOCKET, ELEC, IC 14-CONT DIP SLDR TERM	24995	583527-1
A2	U1310-66507	2	X OUTPUT BOARD	28480	01310-66507
A2C1	C160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C2	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C3	0160-2150	4	CAPACITOR-FXD 33PF+-5% 300WVDC	28480	0160-2150
A2C4	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C5	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C6	0170-0063	4	CAPACITOR-FXD .02UF+-10% 400WVDC	84411	663UW20394
A2C7	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C8	0121-0407	4	CAPACITOR, VAR, TRMR, PSTN, .7/3PF	72982	536-016
A2C9	0170-0022	7	CAPACITOR-FXD .1UF+-20% 600WVDC	28480	0170-0022
A2C10			NOT ASSIGNED		
A2C11	0160-2150		CAPACITOR-FXD 33PF+-5% 300WVDC	28480	0160-2150
A2C12	0121-0407		CAPACITOR, VAR, TRMR, PSTN, .2/1.5PF	72982	536-016
A2C13	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C14	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C15	0170-0063		CAPACITOR-FXD .02UF+-10% 400WVDC	84411	663UW20394
A2C16	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A2C17	0121-0168	4	CAPACITOR, VAR, TRMR, PSTN, .2/1.5PF	28480	0121-0168
A2C18	0170-0022		CAPACITOR-FXD .1UF+-20% 600WVDC	28480	0170-0022
A2C19	0170-0022		CAPACITOR-FXD .1UF+-20% 600WVDC	28480	0170-0022
A2C20	0180-0374	8	CAPACITOR-FXD; 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A2C21	0180-0374		CAPACITOR-FXD; 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A2C22	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A2C23	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A2CR1	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A2CR2	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A2CR3	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A2CR4	1901-0033		DIODE; GEN PRP; SI; 180V MAX VRM 200MA	28480	1901-0033
A2CR5	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR6	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR7	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR8	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR9	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR10	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR11	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR12	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR13	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR14	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR15	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2CR16	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A2MP1	120C-01E5	10	INSULATOR, XSTR, TO- 5, .075 THK	13103	7717-22 N RED
A2MP2	1205-0213	4	HEAT-DISSIPATOR, SGL, TO-5 PKG	28480	1205-0213
A2Q1	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A2Q2	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A2Q3			NOT ASSIGNED		
A2Q4	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A2Q5	1854-0215	15	TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A2Q6	1853-0038	8	TRANSISTOR PNP SI CHIP PD=1W	28480	1853-0038

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A2Q7	1853-0038		TRANSISTOR PNP SI CHIP PD=1W	28480	1853-0038
A2Q8	1854-0271	4	TRANSISTOR NPN SI PD=1W FT=150MHZ	28480	1854-0271
A2Q9	1854-0523	4	TRANSISTOR NPN SI PD=1W FT=150MHZ	28480	1854-0523
A2Q10	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A2Q11	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A2Q12	1854-0271		TRANSISTOR NPN SI PD=1W FT=150MHZ	28480	1854-0271
A2Q13	1854-0523		TRANSISTOR NPN SI PD=1W FT=150MHZ	28480	1854-0523
A2Q14	1853-0038		TRANSISTOR PNP SI CHIP PD=1W	28480	1853-0038
A2Q15	1853-0038		TRANSISTOR PNP SI CHIP PD=1W	28480	1853-0038
A2R1	0684-4701	23	RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A2R2	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A2R3	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A2R4	0684-5601		RESISTOR-FXD 56 OHM 10% .25W CC TUBULAR	01121	C85601
A2R5	0698-3153		RESISTOR-FXD 3.83K 1% .125W F TUBULAR	16299	C4-1/8-T0-3831-F
A2R6	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A2R7	0698-0085		RESISTOR-FXD 2.61K 1% .125W F TUBULAR	16299	C4-1/8-T0-2611-F
A2R8	0757-0278	4	RESISTOR-FXD 1.78K 1% .125W F TUBULAR	24546	C4-1/8-T0-1781-F
A2R9	0698-3159	4	RESISTOR-FXD 26.1K 1% .125W F TUBULAR	16299	C4-1/8-T0-2612-F
A2R10	0684-1811	14	RESISTOR-FXD 180 OHM 10% .25W CC	01121	C81811
A2R11	0684-2711	4	RESISTOR-FXD 270 OHM 10% .25W CC	01121	C82711
A2R12	0698-0085		RESISTOR-FXD 2.61K 1% .125W F TUBULAR	16299	C4-1/8-T0-2611-F
A2R13	0757-0278		RESISTOR-FXD 1.78K 1% .125W F TUBULAR	24546	C4-1/8-T0-1781-F
A2R14	0698-3159		RESISTOR-FXD 26.1K 1% .125W F TUBULAR	16299	C4-1/8-T0-2612-F
A2R15	0684-2711		RESISTOR-FXD 270 OHM 10% .25W CC	01121	C82711
A2R16	0684-1811		RESISTOR-FXD 180 OHM 10% .25W CC	01121	C81811
A2R17	0684-1001	4	RESISTOR-FXD 10 OHM 10% .25W CC TUBULAR	01121	C81001
A2R18	0698-3655	4	RESISTOR-FXD 56K 5% 2W MO TUBULAR	16299	FP42-2-T00-5602-J
A2R19	0698-3155	4	RESISTOR-FXD 4.64K 1% .125W F TUBULAR	16299	C4-1/8-T0-4641-F
A2R20	0757-0159	4	RESISTOR-FXD 1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-1R0-F
A2R21	0764-0021	8	RESISTOR-FXD 9.1K 5% 2W MO TUBULAR	24546	FP42-2-T00-9101-J
A2R22	0764-0021		RESISTOR-FXD 9.1K 5% 2W MO TUBULAR	24546	FP42-2-T00-9101-J
A2R23	0684-1021		RESISTOR-FXD 1K OHM 10% .25W CC	01121	C81021
A2R24	2100-2692	2	RESISTOR, VAR, TRMR, 1MOHM 20% C	19701	ET50X105
A2R25	0757-0438	22	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A2R26	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A2R27	0761-0076	4	RESISTOR-FXD 18K 5% 1W MO TUBULAR	24546	FP32-1-T00-1802-J
A2R28	0761-0076	4	RESISTOR-FXD 15K 5% 1W MO TUBULAR	24546	FP32-1-T00-1502-J
A2R29	0698-3646	8	RESISTOR-FXD 12K 5% 2W MO TUBULAR	16299	FP42-2-T00-1202-J
A2R30	0698-3646		RESISTOR-FXD 12K 5% 2W MO TUBULAR	16299	FP42-2-T00-1202-J
A2R31	0757-0480	2	RESISTOR-FXD 432K 1% .125W F TUBULAR	30983	MF4C1/8-T0-4323-F
A2R32	0698-3646		RESISTOR-FXD 12K 5% 2W MO TUBULAR	16299	FP42-2-T00-1202-J
A2R33	0684-1811		RESISTOR-FXD 180 OHM 10% .25W CC	01121	C81811
A2R34	0698-3646		RESISTOR-FXD 12K 5% 2W MO TUBULAR	16299	FP42-2-T00-1202-J
A2R35	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A2R36	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A2R37	0684-1001		RESISTOR-FXD 10 OHM 10% .25W CC TUBULAR	01121	C81001
A2R38	0698-3655		RESISTOR-FXD 56K 5% 2W MO TUBULAR	16299	FP42-2-T00-5602-J
A2R39	0684-1811		RESISTOR-FXD 180 OHM 10% .25W CC	01121	C81811
A2R40	0698-3155		RESISTOR-FXD 4.64K 1% .125W F TUBULAR	16299	C4-1/8-T0-4641-F
A2R41	0757-0159		RESISTOR-FXD 1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-1R0-F
A2R42	0761-0074		RESISTOR-FXD 15K 5% 1W MO TUBULAR	24546	FP32-1-T00-1502-J
A2R43	0761-0076		RESISTOR-FXD 18K 5% 1W MO TUBULAR	24546	FP32-1-T00-1802-J
A2R44	0764-0021		RESISTOR-FXD 9.1K 5% 2W MO TUBULAR	24546	FP42-2-T00-9101-J
A2R45	0764-0021		RESISTOR-FXD 9.1K 5% 2W MO TUBULAR	24546	FP42-2-T00-9101-J
A2R46	0684-1021		RESISTOR-FXD 1K OHM 10% .25W CC	01121	C81021
A2R47	0684-1811		RESISTOR-FXD 180 OHM 10% .25W CC	01121	C81811
A3	01317-66503		Y INPUT BOARD SAME AS A1, USE PREFIX A3.	28480	01317-66503
A4	01310-66507		Y OUTPUT BOARD SAME AS A2, USE PREFIX A4.	28480	01310-66507
A5	01317-66502	1	Z-AXIS BOARD ASSY	28480	01317-66502
A5C5	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A5C6	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A5C7	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A5C8	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A5C9	0140-0203	2	CAPACITOR-FXD 30PF+-5% 500WVDC	72136	DM15E300J0500WV1CR
A5C10	0160-3443		CAPACITOR-FXD .01UF+80-20% 50WVDC	28480	0160-3443
A5C11	0160-3443		CAPACITOR-FXD .01UF+80-20% 50WVDC	28480	0160-3443
A5C12	0121-0474		CAPACITOR, VAR, TRMR, PSTN, .25/1.5PF	28480	0121-0474
A5C13	0160-3453	4	CAPACITOR-FXD .05UF+80-20% 100WVDC	28480	0160-3453
A5C14	0160-3453		CAPACITOR-FXD .05UF+80-20% 100WVDC	28480	0160-3453
A5C15	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A5C16	0160-3960	3	CAPACITOR-FXD .001UF+-20% 8000WVDC	84411	HEW337

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A5C17	0160-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A5C18	0180-0374		CAPACITOR-FXD: 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A5C19	G180-0374		CAPACITOR-FXD: 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A5C20	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A5C21	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A5C22	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A5C23	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A5C24	0160-3451		CAPACITOR-FXD .01UF+80-20% 100WVDC	28480	0160-3451
A5C25	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A5CR1	1901-0376		DICDE; GEN PRP; ; 35V MAX VRM 50MA	28480	1901-0376
A5CR2	1501-0376		DICDE; GEN PRP; ; 35V MAX VRM 50MA	28480	1901-0376
A5CR3	1901-0376		DICDE; GEN PRP; ; 35V MAX VRM 50MA	28480	1901-0376
A5CR4	1901-0376		DICDE; GEN PRP; ; 35V MAX VRM 50MA	28480	1901-0376
A5CR5	1901-0045	3	DICDE; PWR RECT; ; 100V MAX VRM 750MA	28480	1901-0045
A5CR6	1501-0045		DICDE; PWR RECT; ; 100V MAX VRM 750MA	28480	1901-0045
A5CR7	1501-0033		DICDE; GEN PRP; ; 180V MAX VRM 200MA	28480	1901-0033
A5CR8	1501-0040		DICDE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A5CR9	1901-0040		DICDE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A5CR10	1501-0050	2	DICDE; SWITCHING; ; 80V MAX VRM 200MA	28480	1901-0050
A5CR11	1901-0050		DICDE; SWITCHING; ; 80V MAX VRM 200MA	28480	1901-0050
A5CR12	1501-0040		DICDE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A5E1 THRU A5E9	0360-1514	9	TERMINAL, SLDR STUD	28480	0360-1514
A5E10 THRU A5E13	0360-1788	6	TERMINAL, XDR STUD .045 SHK DIA	28480	0360-1788
A5E14 THRU A5E16	1200-0185	3	INSULATOR, LSTR, TO-5, .075 THK	13103	7717-22 N RED
A5E17	1205-0213		HEAT-DISSIPATOR, SGL, TO-5 PKG	28480	1205-0213
A5E18	1205-0226	1	HEAT-DISSIPATOR, SGL, TO-5 PKG	28480	1205-0226
A5E19	1251-0206		CONNECTOR; 1-CONT SKT .04 DIA; WHT TFE	98291	SKT-400
A5L1	9100-2276	2	COIL; FXD; MOLDED RF CHOKE; 100UH 5%	28480	9100-2276
A5L2	9100-2276		COIL; FXD; MOLDED RF CHOKE; 100UH 5%	24226	15/103
A5Q1	1855-0202	1	TRANSISTOR: FET SI	28480	1855-0202
A5Q2	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q3	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q4	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q5	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q6	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q7	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q8	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q9	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q10	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q11	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q12	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q13	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q16	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q17	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A5Q18	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q19	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A5Q20	1854-0234	4	TRANSISTOR NPN 2N3440 SI PD=1W	02735	2N3440
A5R1	0757-0340		RESISTOR-FXD 10K 1% .25W F TUBULAR	24546	C5-1/4-T0-1002-F
A5R2			NOT ASSIGNED		
A5R3	C698-59e5		RESISTOR-FXD 50 OHM 1% .5W F TUBULAR	19701	MF7C1/2-T0-50R0-F
A5R4	0684-1041	3	RESISTOR-FXD 100K 10% .25W CC TUBULAR	01121	C81041
A5R5	0684-1041		RESISTOR-FXD 100K 10% .25W CC TUBULAR	01121	C81041
A5R10	0684-3901	5	RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	C83901
A5R11	0684-3901		RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	C83901
A5R12	0757-0288	2	RESISTOR-FXD 9.09K 1% .125W F TUBULAR	30983	MF4C1/8-T0-9091-F
A5R13	0757-0288		RESISTOR-FXD 9.09K 1% .125W F TUBULAR	30983	MF4C1/8-T0-9091-F
A5R14	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A5R15	C757-0439	11	RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F
A5R16	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A5R17	C757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F
A5R18	0757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F
A5R19	C757-0317	2	RESISTOR-FXD 1.33K 1% .125W F TUBULAR	24546	C4-1/8-T0-1331-F
A5R20	2100-2489	3	RESISTOR, VAR, TRMR, 5KOHM 10% C	19701	ET50X502
A5R21	C698-3154	2	RESISTOR-FXD 4.22K 1% .125W F TUBULAR	16299	C4-1/8-T0-4221-F
A5R22	0757-0441		RESISTOR-FXD 8.25K 1% .125W F TUBULAR	24546	C4-1/8-T0-8251-F
A5R23	0757-0407		RESISTOR-FXD 200 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-201-F
A5R24	0757-0407		RESISTOR-FXD 200 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-201-F
A5R25	C698-3445	2	RESISTOR-FXD 348 OHM 1% .125W F TUBULAR	16299	C4-1/8-T0-348R-F
A5R26	C698-3445		RESISTOR-FXD 348 OHM 1% .125W F TUBULAR	16299	C4-1/8-T0-348R-F
A5R27	C757-0430	1	RESISTOR-FXD 2.21K 1% .125W F TUBULAR	24546	C4-1/8-T0-2211-F
A5R28	0757-0274	3	RESISTOR-FXD 1.21K 1% .125W F TUBULAR	24546	C4-1/8-T0-1213-F
A5R29	0757-0411	1	RESISTOR-FXD 332 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-332R-F
A5R30	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A5R31	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A5R32	C757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A5R33	0757-0280	3	RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A5R34	0757-0401		RESISTOR-FXD 100 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-101-F
A5R35	0757-0274	5	RESISTOR-FXD 1.21K 1% .125W F TUBULAR	24546	C4-1/8-T0-1213-F
A5R36	0757-0274		RESISTOR-FXD 1.21K 1% .125W F TUBULAR	24546	C4-1/8-T0-1213-F
A5R37	2100-2489	2	RESISTOR, VAR, TRMR, 50KOHM 10% C	19701	ET50X502
A5R38	0687-4711		RESISTOR-FXD 470 OHM 10% .5W CC TUBULAR	01121	E84711
A5R39	0757-0817	2	RESISTOR-FXD 750 OHM 1% .5W F TUBULAR	30983	MF7C1/2-T0-751-F
A5R40	0757-0817		RESISTOR-FXD 750 OHM 1% .5W F TUBULAR	30983	MF7C1/2-T0-751-F
A5R41	0687-4711	1	RESISTOR-FXD 470 OHM 10% .5W CC TUBULAR	01121	E84711
A5R42	0757-0843		RESISTOR-FXD 15K 1% .5W F TUBULAR	30983	MF7C1/2-T0-1502-F
A5R43	0757-0843	1	RESISTOR-FXD 6.8K 5% .2W MO TUBULAR	24546	FP42-2-T00-6801-J
A5R44	0757-0747		RESISTOR-FXD 5.11K 1% .25W F TUBULAR	24546	C5-1/4-T0-5111-F
A5R45	0683-2705	2	RESISTOR-FXD 27 OHM 5% .25W CC TUBULAR	01121	C82705
A5R46	0683-2705		RESISTOR-FXD 27 OHM 5% .25W CC TUBULAR	01121	C82705
A5R47	0760-0016	2	RESISTOR-FXD 2.7K 2% 1W MO TUBULAR	FR003	C32
A5R48	0760-0016		RESISTOR-FXD 2.7K 2% 1W MO TUBULAR	FR003	C32
A5R49		1	NOT ASSIGNED		
A5R50	0687-6801		RESISTOR-FXD 68 OHM 10% .5W CC TUBULAR	01121	E86801
A5R51	0687-4721	1	RESISTOR-FXD 4.7K 10% .5W CC TUBULAR	01121	E84721
A5R52	0757-0465		RESISTOR-FXD 100K 1% .125W F TUBULAR	24546	C4-1/8-T0-1003-F
A5R53	0687-1051	2	RESISTOR-FXD 1M 10% .5W CC TUBULAR	01121	E81051
A5R54	0684-1031		RESISTOR-FXD 10K 10% .25W CC TUBULAR	01121	C81031
A5R55	0684-1221	2	RESISTOR-FXD 1.2K 10% .25W CC TUBULAR	01121	C81221
A5R56	0684-2211		RESISTOR-FXD 220 OHM 10% .25W CC	01121	C82211
A5R57	0684-2221	1	RESISTOR-FXD 2.2K 10% .25W CC TUBULAR	01121	C82221
A5R58	0684-6831		RESISTOR-FXD 68K 10% .25W CC TUBULAR	01121	C86831
A5R59	0684-1041	2	RESISTOR-FXD 100K 10% .25W CC TUBULAR	01121	C81041
A5R60	0684-2241		RESISTOR-FXD 220K 10% .25W CC TUBULAR	01121	C82241
A5R61	0684-1541	1	RESISTOR-FXD 150K 10% .25W CC TUBULAR	01121	C81541
A5R62	0684-2241		RESISTOR-FXD 220K 10% .25W CC TUBULAR	01121	C82241
A5R63	0684-1021	1	RESISTOR-FXD 1K 10% .25W CC TUBULAR	01121	C81021
A5R64	0687-4711		RESISTOR-FXD 470 OHM 10% .5W CC TUBULAR	01121	E84711
A5R65	2100-3274	1	RESISTOR, VAR, TRMR, 10KOHM 10% C	28480	2100-3274
A5R66	0698-3154		RESISTOR-FXD 4.22K 1% .125W F TUBULAR	16299	C4-1/8-T0-4221-F
A5R67	0684-1221	1	RESISTOR-FXD 1.2K 10% .25W CC TUBULAR	01121	C81221
A5R68	0757-0445		RESISTOR-FXD 13K 1% .125W F TUBULAR	24546	C4-1/8-T0-1302-F
A5S1	3101-0973	8	SWITCH; SL; DPDT NS; .5A 125VAC/DC	79727	GF126-0016
A5V1	214C-00C8		LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V2	214C-00C8	1	LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V3	214C-00C8		LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V4	214C-00C8	1	LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V5	214C-00C8		LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V6	214C-00C8	1	LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5V7	214C-00C8		LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A5VR1	1902-0041	4	DIODE; ZENER; 5.11V VZ; .4W MAX PD	04713	SZ 10939-98
A5VR2	1902-0041		DIODE; ZENER; 5.11V VZ; .4W MAX PD	04713	SZ 10939-98
A5VR3	1902-3149	1	DIODE; ZENER; 9.09V VZ; .4W MAX PD	04713	SZ 10939-170
A5VR4	1902-0184		DIODE; ZENER; 16.2V VZ; .4W MAX PD	28480	1902-0184
A5VR5	1902-3393	2	DIODE; ZENER; 75V VZ; .4W MAX PD	04713	SZ 10939-434
A5VR6	1902-3139		DIODE; ZENER; 8.25V VZ; .4W MAX PD	04713	SZ 10939-158
A6	01317-66501	1	FOCUS/ASTIG BOARD ASSY	28480	01317-66501
A6C1	0160-3443	3	CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C2	0140-0203		CAPACITOR-FXD 30PF+-5% 500WVDC	72136	DM15E300J0500WV1CR
A6C3	0160-3670	1	CAPACITOR-FXD .1UF+-20% 200WVDC	28480	0160-3670
A6C4	0121-0474		CAPACITOR, VAR, TRMR, PSTN, .25/15PF	28480	0121-0474
A6C5	0170-0022	1	CAPACITOR-FXD .1UF+-20% 600WVDC	28480	0170-0022
A6C6	016C-3670		CAPACITOR-FXD .1UF+-20% 200WVDC	28480	0160-3670
A6C7	016C-3007	1	CAPACITOR-FXD .0047UF+-20% 4000WVDC	28480	0160-3007
A6C8	018C-0374		CAPACITOR-FXD; 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A6C9	0160-3443	1	CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C10	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C11	0160-3443	1	CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C12	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C13	018C-0374	1	CAPACITOR-FXD; 10UF+-10% 20VDC TA-SOLID	56289	150D106X9020B2
A6C14	016C-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A6C15	016C-0168	1	CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A6C16	016C-0168		CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A6C17	016C-0168	1	CAPACITOR-FXD .1UF+-10% 200WVDC	56289	292P10492
A6C18	016C-2207		CAPACITOR-FXD 300PF+-5% 300WVDC	28480	0160-2207
A6C19	0160-3443	1	CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C20	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443
A6C21	016C-3670	1	CAPACITOR-FXD .1UF+-20% 200WVDC	28480	0160-3670
A6C22	0140-0178		CAPACITOR-FXD 560PF+-2% 300WVDC	72136	DM15F561G0300WV1CR

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A6CR1	1901-0040		DIODE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A6CR2	1901-0040		DIODE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A6CR3	1901-0040		DIODE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A6CR4	1901-0040		DIODE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A6CR5	1901-0040		DIODE; SWITCHING; ; 30V MAX VRM 50MA	28480	1901-0040
A6CR6	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR7	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR8	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR9	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR10	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR11	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR12	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR13	1901-0026	12	DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8
A6CR14	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8
A6CR15	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8
A6CR16	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8
A6CR17	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR18	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR19	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR20	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR21	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR22	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR23	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR24	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR25	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR26	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR27	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6CR28	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A6E1 THRU A6E5	1200-0185	5	INSULATOR, XSTR, TO-5, .075 THK	13103	7/17-22 N RED
A6E6	1205-0213		HEAT-DISSIPATOR, SGL, TO-5 PKG	28480	1205-0213
A6E7	01300-21102	1	HEAT SINK:CLAMP	28480	01300-21102
A6E8	5040-0401	1	SUPPORT:CAPACITOR	28480	5040-0401
A6E9	01300-21103	1	HEAT SINK:BASE	28480	01300-21103
A6L1	9100-2276		COIL; FXD; MOLDED RF CHOKE; 100UH 5%	28480	9100-2276
A6L2	9100-2276		COIL; FXD; MOLDED RF CHOKE; 100UH 5%	28480	9100-2276
A6Q1	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q2	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q3	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q4	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q5	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A6Q6	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q7	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A6Q8	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q9	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q10	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q11	1854-0052	1	TRANSISTOR NPN SI PD=200MW FT=600MHZ	28480	1854-0092
A6Q12			NOT ASSIGNED		
A6Q13	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q14	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q15	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q16	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q17	1854-0404	2	TRANSISTOR NPN SI PD=360MW FT=200MHZ	28480	1854-0404
A6Q18	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q19	1854-0404		TRANSISTOR NPN SI PD=360MW FT=200MHZ	28480	1854-0404
A6Q20	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q21	1854-0234		TRANSISTOR NPN 2N3440 SI PD=1W	02735	2N3440
A6Q22	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A6Q23	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A6Q24	1853-0232		TRANSISTOR PNP SI CHIP PD=1W	28480	1853-0232
A6Q25	1854-0419		TRANSISTOR NPN SI PD=1W FT=200MHZ	28480	1854-0419
A6R1	C684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A6R2	C757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F
A6R3	C757-0317		RESISTOR-FXD 1.33K 1% .125W F TUBULAR	24546	C4-1/8-T0-1331-F
A6R4	C757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F
A6R5	C684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A6R6	C757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A6R7	C757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A6R8	C757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A6R9	C757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A6R10	2100-3352	8	RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102
A6R11	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102
A6R12	C757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A6R13	C757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F
A6R14	C684-4731	4	RESISTOR-FXD 47K 10% .25W CC TUBULAR	01121	C84731
A6R15	C684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701
A6R16	C757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number	
A6R17	0757-0424	1	RESISTOR-FXD 1.1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1101-F	
A6R18	0757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F	
A6R19	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R20	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R21	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R22	0757-0438	1	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R23	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R24	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R25	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R26	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R27	0757-0416	1	RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R28	0684-4731		RESISTOR-FXD 47K 10% .25W CC TUBULAR	01121	CB4731	
A6R29	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R30	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R31	0757-0414		2	RESISTOR-FXD 432 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-432R-F
A6R32	0757-0414	1	RESISTOR-FXD 432 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-432R-F	
A6R33	0757-0409		RESISTOR-FXD 274 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-274R-F	
A6R34	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R35	0757-0409		RESISTOR-FXD 274 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-274R-F	
A6R36	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R37	0757-0728	1	RESISTOR-FXD 619 OHM 1% .25W F TUBULAR	24546	C5-1/4-T0-619R-F	
A6R38	0757-0907		2	RESISTOR-FXD 200 OHM 2% .125W F TUBULAR	24546	C4-1/8-T0-201-G
A6R39	0757-0907		RESISTOR-FXD 200 OHM 2% .125W F TUBULAR	24546	C4-1/8-T0-201-G	
A6R40	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R41	0698-0085		RESISTOR-FXD 2.61K 1% .125W F TUBULAR	16299	C4-1/8-T0-2611-F	
A6R42	0757-0346	1	RESISTOR-FXD 10 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-10R0-F	
A6R43	2100-2574		RESISTOR, VAR, TRMR, 500 OHM 10% C	19701	ET50X501	
A6R44	2100-3274		RESISTOR, VAR, TRMR, 10KOHM 10% C	28480	2100-3274	
A6R45	0757-0437		2	RESISTOR-FXD 4.75K 1% .125W F TUBULAR	24546	C4-1/8-T0-4751-F
A6R46	0757-0283		2	RESISTOR-FXD 2K 1% .125W F TUBULAR	24546	C4-1/8-T0-2001-F
A6R47	2100-2489	1	RESISTOR, VAR, TRMR, 9KOHM 10% C	19701	ET50X502	
A6R48	0687-4701		RESISTOR-FXD 47 OHM 10% .5W CC TUBULAR	01121	EB4701	
A6R49	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R50	0687-4711		RESISTOR-FXD 470 OHM 10% .5W CC TUBULAR	01121	EB4711	
A6R51	0684-3901		RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	CB3901	
A6R52	0687-4711	1	RESISTOR-FXD 470 OHM 10% .5W CC TUBULAR	01121	EB4711	
A6R53			NOT ASSIGNED			
A6R54	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R55	0757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F	
A6R56	0757-0421		RESISTOR-FXD 825 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-825R-F	
A6R57	0757-0439	RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F		
A6R58	0684-4701	1	RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R59	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R60	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R61	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R62	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R63	0757-0438	1	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R64	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R65	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R66	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R67	0684-4731		RESISTOR-FXD 47K 10% .25W CC TUBULAR	01121	CB4731	
A6R68	0684-4701	1	RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R69	0757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F	
A6R70	0757-0421		RESISTOR-FXD 825 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-825R-F	
A6R71	0757-0439		RESISTOR-FXD 6.81K 1% .125W F TUBULAR	24546	C4-1/8-T0-6811-F	
A6R72	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R73	0757-0438	1	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R74	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R75	2100-3352		RESISTOR, VAR, TRMR, 1KOHM 10% C	73138	72XR102	
A6R76	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R77	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R78	0757-0438	1	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R79	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R80	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R81	0684-4731		RESISTOR-FXD 47K 10% .25W CC TUBULAR	01121	CB4731	
A6R82	0684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R83	0684-4701	1	RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	CB4701	
A6R84	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R85	0751-0402		RESISTOR-FXD 110 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-111-F	
A6R86	0757-0294		RESISTOR-FXD 17.8 OHM 1% .125W F	30983	MF4C1/8-T0-17R8-F	
A6R87	0757-0416		RESISTOR-FXD 511 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-511R-F	
A6R88	0757-0409	1	RESISTOR-FXD 274 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-274R-F	
A6R89	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R90	2100-3274		RESISTOR, VAR, TRMR, 10KOHM 10% C	28480	2100-3274	

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number	
A6R91	C757-0438	1	RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F	
A6R92	0757-0339		RESISTOR-FXD 5.01K 1% .25W F TUBULAR	24546	C5-1/4-T0-3011-F	
A6R93	C757-0465		RESISTOR-FXD 274 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-274R-F	
A6R94	C757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F	
A6R95	C684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701	
A6R96	C811-0007		RESISTOR-FXD 10K 1% 5W PW TUBULAR	14841	55X	
A6R97	C684-4701		RESISTOR-FXD 47 OHM 10% .25W CC TUBULAR	01121	C84701	
A6R98	C687-4701	RESISTOR-FXD 47 OHM 10% .5W CC TUBULAR	01121	E84701		
AGR99			NOT ASSIGNED			
A6R100	0757-0736	2	RESISTOR-FXD 1.5K 1% .25W F TUBULAR	24546	C5-1/4-T0-1501-F	
A6R101	C757-0764	1	RESISTOR-FXD 33.2K 1% .25W F TUBULAR	24546	C5-1/4-T0-3322-F	
A6R102	0764-0005	1	RESISTOR-FXD 10K 5% 2W MD TUBULAR	24546	FP42-2-T00-1002-J	
A6R103	0757-0736	1	RESISTOR-FXD 1.5K 1% .25W F TUBULAR	24546	C5-1/4-T0-1501-F	
A6R104	C757-0290	1	RESISTOR-FXD 6.19K 1% .125W F TUBULAR	30983	MF4C1/8-T0-6191-F	
A6R105	C684-3901		RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	C83901	
A6R106	C684-3901		RESISTOR-FXD 39 OHM 10% .25W CC TUBULAR	01121	C83901	
A6R107	C757-0427	1	RESISTOR-FXD 1.5K 1% .125W F TUBULAR	24546	C4-1/8-T0-1501-F	
A6R108	C687-2231	1	RESISTOR-FXD 22K 10% .5W CC TUBULAR	01121	E82231	
A6R109	C687-1051		RESISTOR-FXD 1M 10% .5W CC TUBULAR	01121	E81051	
A6VR1	1902-0574	2	DIODE; ZENER; 64.9V VZ; 1W MAX PD	04713	SZ 11213-374	
A6VR2	1502-0574		DIODE; ZENER; 64.9V VZ; 1W MAX PD	04713	SZ 11213-374	
A6VR3	1902-0041		DIODE; ZENER; 5.11V VZ; .4W MAX PD	04713	SZ 10939-98	
A6VR4	1502-0041		DIODE; ZENER; 5.11V VZ; .4W MAX PD	04713	SZ 10939-98	
A7	01317-66504	1	LEFT CONNECTOR BOARD	28480	U1317-66504	
A7XA1	1251-0213	7	CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A7XA2	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A7XA6	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A7XA10	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A8	01310-66505	1	RIGHT CONNECTOR BOARD	28480	Q1310-66505	
A8S1	3101-0973		SWITCH; SL; DPDT NS; .5A 125VAC/DC	79727	GF126-0018	
A8XA3	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A8XA4	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A8XA5	1251-0213		CONNECTOR, PC EDGE, 15-CONT, DIP SOLDER	26742	91-6915-1700-00	
A9	01310-66511	1	CONTROL BOARD	28480	Q1310-66511	
A9R1	2100-3137	1	RESISTOR; VAR; CONT; 1K 20% MC	28480	2100-3137	
A9R2	2100-3135	8	RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R3	2100-3135		RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R4	2100-3135		RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R5	2100-3135		RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R6	2100-3135		RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R7	2100-3135		RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135	
A9R8	2100-3135	RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135		
A9R9	2100-3135	RESISTOR; VAR; CONT; 5K 20% MC	28480	2100-3135		
A9R10	C687-5611	1	RESISTOR-FXD 560 OHM 10% .5W CC TUBULAR	01121	E85611	
A1C	C1310-66513	1	TEST EXTENSION BOARD	28480	Q1310-66513	
A11	C1310-66518	1	LOW VOLTAGE POWER SUPPLY BOARD	28480	Q1310-66518	
A11C1	C160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443	
A11C2	0160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443	
A11C3	G180-0058	2	CAPACITOR-FXD; 50UF+75-10% 25VDC AL	56289	30D506G025CC2	
A11C4	C160-3443		CAPACITOR-FXD .1UF+80-20% 50WVDC	28480	0160-3443	
A11C5	0180-0058		CAPACITOR-FXD; 50UF+75-10% 25VDC AL	56289	30D506G025CC2	
A11C6	C160-0168		CAPACITOR-FXD .1UF+10% 200WVDC	56289	292P10492	
A11C7	0160-0168		CAPACITOR-FXD .1UF+10% 200WVDC	56289	292P10492	
A11CR1	1901-0030	4	DIODE; PWR RECT; SI; 800V MAX VRM 600MA	04713	SR1358-11	
A11CR2	1901-0030		DIODE; PWR RECT; SI; 800V MAX VRM 600MA	04713	SR1358-11	
A11CR3	1901-0030		DIODE; PWR RECT; SI; 800V MAX VRM 600MA	04713	SR1358-11	
A11CR4	1901-0030		DIODE; PWR RECT; SI; 800V MAX VRM 600MA	04713	SR1358-11	
A11CR5	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR6	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR7	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR8	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR9	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR10	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR11	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR12	1901-0026		DIODE; PWR RECT; SI; 200V MAX VRM 750MA	04713	SR1358-8	
A11CR13	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1991-3049	
A11CR14	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CR15	1901-0028	10	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SR1358-9	
A11CR16	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CR17	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CR18	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CR19	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CR20	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11CE21	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040	
A11F1	211C-0067		1	FUSE; .3A 250V	71400	AGC 3/10
A11F2	211C-0001		2	FUSE; 1A 250V	71400	AGC-1
A11F3	211C-0001			FUSE; 1A 250V	71400	AGC-1
A11MP1	211C-0269	9	FUSEHOLDER; CLIP TYPE	28480	2110-0269	
A11Q1	1E54-0234		TRANSISTOR NPN 2N3440 SI PD=1W	02735	2N3440	

See introduction to this section for ordering information

Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A11Q2	1854-0358	2	TRANSISTOR NPN SI PD=310MW FT=60MHZ	28480	1854-0358
A11Q3	1854-0358		TRANSISTOR NPN SI PD=310MW FT=60MHZ	28480	1854-0358
A11Q4	1854-0234	1	TRANSISTOR NPN 2N3440 SI PD=1W	02735	2N3440
A11Q5	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A11Q6	1854-0022		TRANSISTOR NPN SI PD=700MW FT=50MHZ	07263	S17843
A11Q7	1854-0071		TRANSISTOR NPN SI PD=300MW FT=200MHZ	28480	1854-0071
A11R1	0764-0027		RESISTOR-FXD 75K 5% 2W MO TUBULAR	24546	FP42-2-T00-7502-J
A11R2	C69E-3691	1	RESISTOR-FXD 24 OHM 5% 1W MO TUBULAR	16299	FP32-1-T00-24R0-J
A11R3	C764-0001	1	RESISTOR-FXD 6.2K 5% 2W MO TUBULAR	24546	FP42-2-T00-6201-J
A11R4	0757-0388	3	RESISTOR-FXD 30.1 OHM 1% .125W F	24546	C4-1/8-T0-30R1-F
A11R5	C757-0128	1	RESISTOR-FXD 200K 1% .5W F TUBULAR	30983	MF7C1/2-T0-2003-F
A11R6	0757-0399	1	RESISTOR-FXD 82.5 OHM 1% .125W F	24546	C4-1/8-T0-82R5-F
A11R7	C757-0433	1	RESISTOR-FXD 3.32K 1% .125W F TUBULAR	24546	C4-1/8-T0-3321-F
A11R8	0757-0855	3	RESISTOR-FXD 68.1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-6812-F
A11R9	0757-0855	1	RESISTOR-FXD 68.1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-6812-F
A11R10	0757-0341	1	RESISTOR-FXD 30.1K 1% .25W F TUBULAR	24546	C5-1/4-T0-3012-F
A11R11	C757-0848	1	RESISTOR-FXD 30.1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-3012-F
A11R12	2100-2216	1	RESISTOR, VAR, TRMR, 5KOHM 10% C	28480	2100-2216
A11R13	C757-0855		RESISTOR-FXD 68.1K 1% .5W F TUBULAR	30983	MF7C1/2-T0-6812-F
A11R14	0757-0850	1	RESISTOR-FXD 39.2K 1% .5W F TUBULAR	30983	MF7C1/2-T0-3922-F
A11R15	C687-3321	2	RESISTOR-FXD 3.3K 10% .5W CC TUBULAR	01121	EB3321
A11R16	C69E-3622	1	RESISTOR-FXD 120 OHM 5% 2W MO TUBULAR	24546	FP42-2-T00-120R-J
A11R17	0757-0446	2	RESISTOR-FXD 15K 1% .125W F TUBULAR	24546	C4-1/8-T0-1502-F
A11R18	C757-0388		RESISTOR-FXD 30.1 OHM 1% .125W F	24546	C4-1/8-T0-30R1-F
A11R19	C757-0352	2	RESISTOR-FXD 150K 1% .5W F TUBULAR	30983	MF7C1/2-T0-1503-F
A11R20	0757-0344	1	RESISTOR-FXD 1M 1% .25W F TUBULAR	24546	C5-1/4-T0-1004-F
A11R21	C757-0434	1	RESISTOR-FXD 3.65K 1% .125W F TUBULAR	24546	C4-1/8-T0-3651-F
A11R22	C69E-3152	1	RESISTOR-FXD 3.48K 1% .125W F TUBULAR	16299	C4-1/8-T0-3481-F
A11R23	C687-3321		RESISTOR-FXD 3.3K 10% .5W CC TUBULAR	01121	EB3321
A11R24	0757-0440	2	RESISTOR-FXD 7.5K 1% .125W F TUBULAR	24546	C4-1/8-T0-7501-F
A11R25	C757-0388	1	RESISTOR-FXD 30.1 OHM 1% .125W F	24546	C4-1/8-T0-30R1-F
A11R26	0757-C737	1	RESISTOR-FXD 1.62K 1% .25W F TUBULAR	24546	C5-1/4-T0-1621-F
A11R27	0757-0458	3	RESISTOR-FXD 51.1K 1% .125W F TUBULAR	24546	C4-1/8-T0-5112-F
A11R28	C69E-3150		RESISTOR-FXD 2.37K 1% .125W F TUBULAR	16299	C4-1/8-T0-2371-F
A11R29	2100-2061	1	RESISTOR, VAR, TRMR, 200 OHM 10% C	28480	2100-2061
A11R30	0757-1054	1	RESISTOR-FXD 1.47K 1% .125W F TUBULAR	24546	C4-1/8-T0-1471-F
A11R31	C767-00C9	2	RESISTOR-FXD 12K 5% 3W MO TUBULAR	24546	FP32-3-250-1202-J
A11R32	0767-00C9	2	RESISTOR-FXD 12K 5% 3W MO TUBULAR	24546	FP32-3-250-1202-J
A11R33	0684-3321		RESISTOR-FXD 3.3K 10% .25W CC TUBULAR	01121	CB3321
A11R34	0684-3321		RESISTOR-FXD 3.3K 10% .25W CC TUBULAR	01121	CB3321
A11R35	C811-2729	1	RESISTOR-FXD 5K 3% 3W PW TUBULAR	00213	12005
A11V1	1940-0013	1	TUBE, ELCTRN, Z82R7, DIODE, V RGLTR	74276	Z82R7
A11VR1	1502-0175	2	DIODE; ZENER; 100V VZ; 1W MAX PD	04713	SZ-11213-428
A11VR2	1502-0049		DIODE; ZENER; 6.19V VZ; .4W MAX PD	28480	1902-0049
A11VR3	1902-0065	1	DIODE; ZENER; 46.4V VZ; .4W MAX PD	04713	SZ 10939-373
A11VR4	1902-3393	1	DIODE; ZENER; 75V VZ; .4W MAX PD	04713	SZ 10939-434
A11VR5	1502-0033	1	DIODE; ZENER; 6.2V VZ; .25W MAX PD	03877	1N823
A11VR6	1902-3266		DIODE ZENER 23.7VZ	28480	1902-3266
A12	0131~66526	1	HIGH VOLTAGE RECTIFIER BOARD	28480	01310-66526
A12C1	C180-0094	1	CAPACITOR-FXD; 100UF+75-10% 25VDC AL	56289	300107025D02
A12C2	0160-0678	3	CAPACITOR-FXD .01UF+-20% 6000WVDC	84411	HEW-337
A12C3	C160-0678		CAPACITOR-FXD .01UF+-20% 6000WVDC	84411	HEW-337
A12C4	0160-3560	CAPACITOR-FXD .001UF+-20% 8000WVDC	84411	HEW337	
A12C5	0160-3560	CAPACITOR-FXD .001UF+-20% 8000WVDC	84411	HEW337	
A12C6	0160-0678	CAPACITOR-FXD .01UF+-20% 6000WVDC	84411	HEW-337	
A12C7	C160-2264	2	CAPACITOR-FXD 20PF+-5% 500WVDC	28480	0160-2264
A12C8	0160-0543		CAPACITOR-FXD .0047UF+-20% 4000WVDC	84411	HEW-337
A12C9	0160-0543	CAPACITOR-FXD .0047UF+-20% 4000WVDC	84411	HEW-337	
A12C10	C160-2264	CAPACITOR-FXD 20PF+-5% 500WVDC	28480	0160-2264	
A12C11	0160-3448	1	CAPACITOR-FXD .001UF+-10% 1000WVDC	28480	0160-3448
A12C12	C180-0289	2	CAPACITOR-FXD; 1UF+75-10% 150VDC AL	56289	300105G150BA2
A12CR1	1901-0652	1	DIODE; SILICON 12KV PIV 10MA	28480	1901-0652
A12CR2	1901-0028		DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9
A12CR3	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR4	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR5	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR6	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR7	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR8	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12CR9	1901-0028	DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SRI358-9	
A12R1	0757-C747	1	RESISTOR-FXD 5.11K 1% .25W F TUBULAR	24546	C5-1/4-T0-5111-F
A12R2	C69E-7182		RESISTOR-FXD 30M 1% 2W F TUBULAR	03888	PME80-2-T0-3005-F
A12R3	C684-1021		RESISTOR-FXD 1K 10% .25W CC TUBULAR	01121	CB1021
A12R4	C687-1061		RESISTOR-FXD 10M 10% .5W CC TUBULAR	01121	EB1061
A12R5	0687-3541	2	RESISTOR-FXD 390K 10% .5W CC TUBULAR	01121	EB3941
A12R6	2100-3148		RESISTOR, VAR, TRMR, 2MOHM 20% MG	28480	2100-3148

See introduction to this section for ordering information



Table 6-2. Replaceable Parts (Cont'd)

Reference Designation	HP Part Number	Qty	Description	Mfr Code	Mfr Part Number
A12R7	C836-0006	1	RESISTOR-FXD 20M 10% 1W CF TUBULAR	77764	BAKW
A12R8	0684-1031		RESISTOR-FXD 10K 10% .25W CC TUBULAR	01121	C81031
A12R9	C687-1061		RESISTOR-FXD 10M 10% .5W CC TUBULAR	01121	E81061
A12R10	C687-3941		RESISTOR-FXD 390K 10% .5W CC TUBULAR	01121	E83941
A12R11	0684-1021		RESISTOR-FXD 1K 10% .25W CC TUBULAR	01121	C81021
A12R12	0683-1555	1	RESISTOR-FXD 1.5M 5% .25W CC TUBULAR	01121	C81555
A12RT1	CE37-0105	2	THERMISTOR, 200K OHM 10%	28480	0837-0105
A12RT2	CE37-0105		THERMISTOR, 200K OHM 10%	28480	0837-0105
A12T1	01310-61104	1	TRANSFORMER ASSY:HIGH VOLTAGE	28480	01310-61104
A12VR1	1902-0668	5	DIODE; ZENER; 200V VZ; 1W MAX PD	04713	SZ 11213-449
A12VR2	1502-0668		DIODE; ZENER; 200V VZ; 1W MAX PD	04713	SZ 11213-449
A12VR3	1902-0668		DIODE; ZENER; 200V VZ; 1W MAX PD	04713	SZ 11213-449
A12VR4	1502-0668		DIODE; ZENER; 200V VZ; 1W MAX PD	04713	SZ 11213-449
A12VR5	1902-0668		DIODE; ZENER; 200V VZ; 1W MAX PD	04713	SZ 11213-449
A12VR6	1502-0175		DIODE; ZENER; 100V VZ; 1W MAX PD	04713	SZ-11213-428
A12VR7	1902-3381	2	DIODE; ZENER; 68.1V VZ; .4W MAX PD	04713	SZ 10939-422
A12VR8	1902-3381		DIODE; ZENER; 68.1V VZ; .4W MAX PD	04713	SZ 10939-422
A12	01310-66517	1	HIGH VOLTAGE REGULATOR BOARD	28480	01310-66517
A13C1	0160-0174		CAPACITOR-FXD .47UF+80-20% 25WVDC	28480	0160-0174
A13C2	C16C-3453		CAPACITOR-FXD .05UF+80-20% 100WVDC	28480	0160-3453
A13C3	C16C-0380	1	CAPACITOR-FXD .22UF+-10% 200WVDC	84411	HEW238T
A13C4	0160-3453		CAPACITOR-FXD .05UF+80-20% 100WVDC	28480	0160-3453
A13C5	C16C-0166	1	CAPACITOR-FXD .068UF+-10% 200WVDC	56289	292P68392
A13C6			NOT ASSIGNED		
A13C7	0180-0269		CAPACITOR-FXD; 1UF+75-10% 150VDC AL	56289	30D105G1508A2
A13CR1	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A13CR2	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A13CR3	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A13CR4	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A13CR5	1901-0040		DIODE; SWITCHING; SI; 30V MAX VRM 50MA	28480	1901-0040
A13CR6	1901-0045		DIODE; PWR RECT; SI; 100V MAX VRM 750MA	28480	1901-0045
A13CR7	1901-0028		DIODE; PWR RECT; SI; 400V MAX VRM 750MA	04713	SR1358-9
A13F1	211C-00C7	1	FUSE; 1A 250V SLO-BLO	71400	MDL-1
A13J1	1251-2965	1	CONNECTOR, PC EDGE, 13-CONT, RTANG DP	26742	92-6010-5800-00
A13L1	9140-0138	1	COIL; FXD; MOLDED RF CHOKE; 180UH 5%	24226	15/183
A13MP1	1205-0242	1	HEAT-DISSIPATOR, SGL, TO-3 PKG	28480	1205-0242
A13Q1	1854-0023	1	TRANSISTOR NPN SI PD=360MW FT=15MHZ	28480	1854-0023
A13Q2	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A13Q3	1853-0036		TRANSISTOR PNP SI CHIP PD=310MW	28480	1853-0036
A13Q4	1854-0063	3	TRANSISTOR NPN 2N3055 SI PD=115W	28480	1854-0063
A13Q5	1854-0215		TRANSISTOR NPN SI PD=310MW FT=300MHZ	04713	SPS 3611
A13R1	0757-0156	1	RESISTOR-FXD 1.5M 1% .5W F TUBULAR	30983	MF7C1/2-T0-1504-F
A13R2	2100-2650	1	RESISTOR, VAR, TRMR, 200KOHM 10% C	28480	2100-2650
A13R3	0757-0280		RESISTOR-FXD 1K 1% .125W F TUBULAR	24546	C4-1/8-T0-1001-F
A13R4	0757-0442		RESISTOR-FXD 10K 1% .125W F TUBULAR	24546	C4-1/8-T0-1002-F
A13R5	0757-0446		RESISTOR-FXD 15K 1% .125W F TUBULAR	24546	C4-1/8-T0-1502-F
A13R6	0757-0440		RESISTOR-FXD 7.5K 1% .125W F TUBULAR	24546	C4-1/8-T0-7501-F
A13R7	0757-0178	1	RESISTOR-FXD 100 OHM 1% .25W F TUBULAR	24546	C5-1/4-T0-101-F
A13R8	0757-0458		RESISTOR-FXD 51.1K 1% .125W F TUBULAR	24546	C4-1/8-T0-5112-F
A13R9	C687-2711	1	RESISTOR-FXD 270 OHM 10% .5W CC TUBULAR	01121	E82711
A13R10	0757-0438		RESISTOR-FXD 5.11K 1% .125W F TUBULAR	24546	C4-1/8-T0-5111-F
A13R11	0757-0401		RESISTOR-FXD 100 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-101-F
A13R12	0757-0458		RESISTOR-FXD 51.1K 1% .125W F TUBULAR	24546	C4-1/8-T0-5112-F
A13R13	0757-0401		RESISTOR-FXD 100 OHM 1% .125W F TUBULAR	24546	C4-1/8-T0-101-F
A13R14	0757-0352		RESISTOR-FXD 150K 1% .5W F TUBULAR	30983	MF7C1/2-T0-1503-F
A13R15	0757-0283		RESISTOR-FXD 2K 1% .125W F TUBULAR	24546	C4-1/8-T0-2001-F
A13R16	2100-2031	1	RESISTOR, VAR, TRMR, 50KOHM 10% C	28480	2100-2031
A13V1	2140-0008		LAMP, GLOW, BULB T-2, 59V	71744	A1A (NE-2)
A13VR1	1902-3357	1	DIODE; ZENER; 56.2V VZ; .4W MAX PD	04713	SZ 10939-398
A13XF1	2110-0269		FUSEHOLDER; CLIP TYPE	28480	2110-0269
A14	01310-61103	1	BOARD ASSY:HIGH VOLTAGE OCTUPLER	28480	01310-61103

See introduction to this section for ordering information

Table 6-3. Manufacturers' Code

MRF NO.	MANUFACTURE NAME	ADDRESS	ZIP CODE
FR003	NO M/F DESCRIPTION FOR THIS MFG NUMBER	LE VESINET FRANCE	
00014	SPVCOE ELECTRONIQUE		
00213	NO M/F DESCRIPTION FOR THIS MFG NUMBER		
01121	SAGE ELECTRONICS CORP	ROCHESTER NY	14610
02725	ALLEN BRADLEY CO	MILWAUKEE WI	53212
03877	RCA CORP SOLID STATE DIV	SOMMERSVILLE NJ	08876
03889	TRANSITION ELECTRONIC CORP	WAKEFIELD MA	01880
04713	PYROFLY CORP	WHIPPANY NJ	07981
07243	MOTOROLA SEMICONDUCTOR PRODUCTS	PHOENIX AZ	85008
13102	FAIRCHILD SEMICONDUCTOR DIV	MOUNTAIN VIEW CA	94040
14841	THERMALLOY CO	DALLAS TX	75247
16230	WARD LEONARD HAGERSTOWN DIV	HAGERSTOWN MD	21740
19701	COGNING GL WK ELEC CMPNT DIV	RALEIGH NC	27604
24226	HEPCO/ELECTRA CORP (MFG RES)	MINERAL WELLS TX	76067
24546	GHOWANDA ELECTRONICS CORP	GHOWANDA NY	14770
24995	COGNING GLASS WORKS (C STYLE RES)	BRADFORD PA	16701
26345	ENVIRONMENTAL CNTR SYS(CRATE-RITE)	PALO ALTO CA	94304
26747	GRIES REPRODUCER CORP	NEW ROCHELLE NY	10802
27191	METHOD ELECTRONICS INC	CHICAGO IL	60656
28430	CUTLER-HAMMER INC POWER DISTR CONT	MILWAUKEE WI	53216
30933	HEWLETT-PACKARD CO CORPORATE HQ	PALO ALTO CA	94304
36289	HEPCO/ELECTRA CORP (VAR RES)	SAN DIEGO CA	92121
70903	SPRAGUE ELECTRIC CO	NORTH ADAMS MA	01247
71490	RELEAF CORP	CHICAGO IL	60644
71744	RUSSMAN MFG DIV OF MCGRAW-EDISON CO	ST LOUIS MO	63017
72136	CHICAGO MINIATURE LAMP WORKS	CHICAGO IL	60640
72765	ELECTRO MOTIVE MFG CO INC	WILLIMANTIC CT	06226
72992	DRAKE MFG CO	HARWOOD HEIGHTS IL	60656
73138	EPIC TECHNOLOGICAL PRODUCTS INC	ERIE PA	16512
74276	BECKMAN INSTRUMENTS INC HELIPOT DIV	FULLERTON CA	92634
75913	SIGNALITE INC	NEPTUNE NJ	07753
76530	LITTLEFUSE INC	DES PLAINES IL	60016
77744	TRW ELEC CMPNT CINCH-MONADNOCK DIV	CITY OF INDUSTRY CA	91747
78553	RESISTANCE PRODUCTS CO	HARRISBURG PA	17124
79727	TINNEMAN PRODUCTS INC	CLEVELAND OH	44129
82300	CEW INDUSTRIES	WARMINSTER PA	18974
84411	NO M/F DESCRIPTION FOR THIS MFG NUMBER		
89649	TRW CAPACITOR DIV	OGALLALA NE	69153
94272	AMPHENOL SALES DIV OF BUNKER-RAND	HAZELWOOD MO	63042
98201	SOUTHCO INC	LESTER PA	19113
	SELECTED CORP	MAMARONECK NY	10544

## SECTION VII

### MANUAL CHANGES AND OPTIONS

#### 7-1. INTRODUCTION.

7-2. This section contains information required to backdate or update this manual for a specific instrument. Description of special options and standard options are also in this section.

#### 7-3. MANUAL CHANGES.

7-4. This manual applies directly to instruments having the same serial prefix shown on the manual title page. If the serial prefix of the instrument is not the same as the one on the title page, find your serial prefix in table 7-1 and make the changes to the manual that are listed for that serial prefix. When making changes listed in table 7-1, make the change with the highest number first. Example: if backdating changes 1, 2, and 3 are required for your serial prefix, do change 3 first, then change 2, and finally change 1. If the serial prefix of the instrument is not listed either in the title page or in table 7-1, refer to the enclosed replacement pages in the front of this manual.

Table 7-1. Manual Changes

Serial Prefix	Make Changes
1406A	3, 2, 1
1510A	3, 2
1542A	3

#### 7-5. STANDARD OPTIONS.

7-6. Standard options are modifications installed on HP instruments at the factory and are available on request. Contact the nearest Hewlett-Packard Sales/Service Office for information concerning standard options. Table 7-2 lists the Model 1317A standard options.

#### 7-7. INSTRUMENT IMPROVEMENT MODIFICATIONS.

7-8. The following modifications may be easily installed by the customer to adapt the Model 1317A for a wide variety of applications. Single-ended or differential X- and Y-axis amplifiers and attenuators for X-, Y-, and Z-axis amplifiers are briefly described in the following paragraphs. Refer to HP Application Note 166 (included with the instrument) for a full discussion and installation instructions before making any modifications. Figures 7-2 through 7-5 are for use with Application Note 166.

#### NOTE

Modifications are not the same as changes required to make this manual apply directly to the instrument as it left the factory.

**7-9. SINGLE-ENDED OR DIFFERENTIAL X-AXIS AND Y-AXIS AMPLIFIERS.** The 1317A is configured with X-axis and Y-axis amplifiers operating differentially. However, these amplifiers may be modified to any configuration from single-ended (with shield grounded), to fully differential with balanced impedance and voltage sensitivity, or anything in between.

**7-10. X-AXIS, Y-AXIS AND Z-AXIS ATTENUATORS.** The 1317A provides full-scale X-axis and Y-axis deflection when a 1 V peak-to-peak signal is applied to either input. A front-panel GAIN control for each axis reduces sensitivity to 1.75 V peak-to-peak for full screen deflection. Attenuators may be added to provide full-scale deflection for any required voltage  $\geq 1$  V on either axis. Regardless of signal input attenuation, range of the GAIN control is constant at a ratio of 1.75:1. The Z-axis attenuator may be modified to accommodate Z-axis input voltages greater than 2.5 V, or to allow an increased range of the Z-axis Balance adjustment (referenced to the input signal level). Internal Z-axis Gain adjustment range remains constant at a ratio of 2.5:1 regardless of input signal attenuation.

#### CHANGE 1

Table 6-2,

Add: DS1: HP Part No. 1450-0419; LIGHT, IND, NEON, WHT TL LENS; Mfr Code 72765; Mfr Part No. 599-237-WHITE.

MP13: Change HP Part No. and Mfr Part No. to 01317-00101.

MP14: Change HP Part No. and Mfr Part No. to 01317-00204.

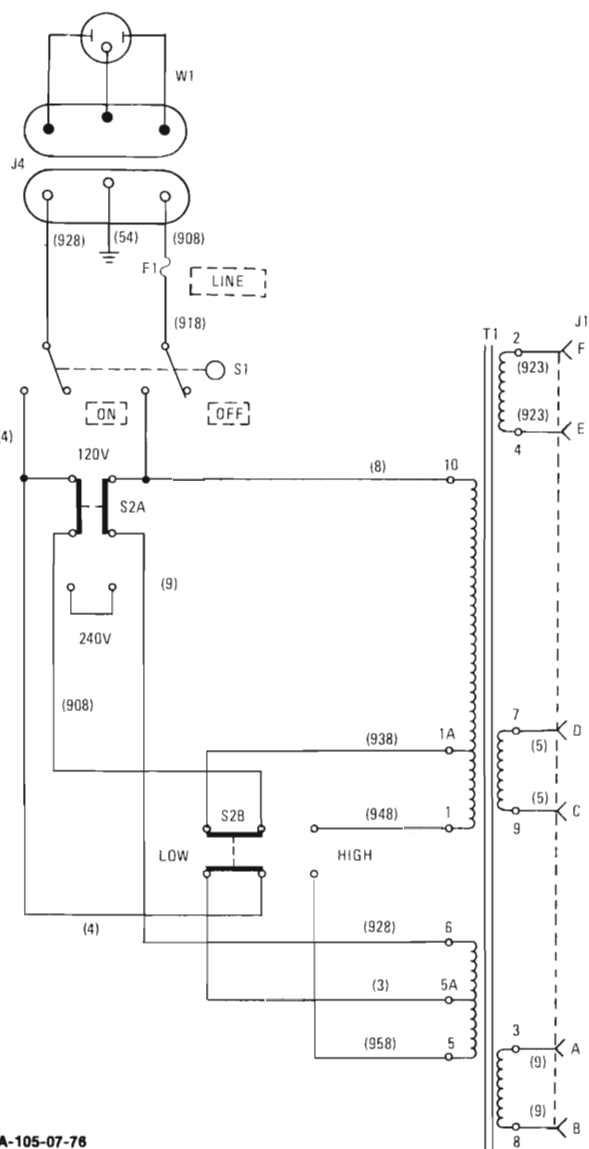
MP18: Change HP Part No. and Mfr Part No. to 01321-04104.

Add: MP18 OPTION 050 through MP18 OPTION 054: HP Part No. 01317-04107; Qty 1; PLATE: INPUT RIGHT; Mfr Code 28480; Mfr Part No. 01317-04107.

MP36 OPTION 055: Change to HP Part No. 1490-0922; Qty 2; RACK SLIDES; Mfr Code 28480; Mfr Part No. 1490-0922.

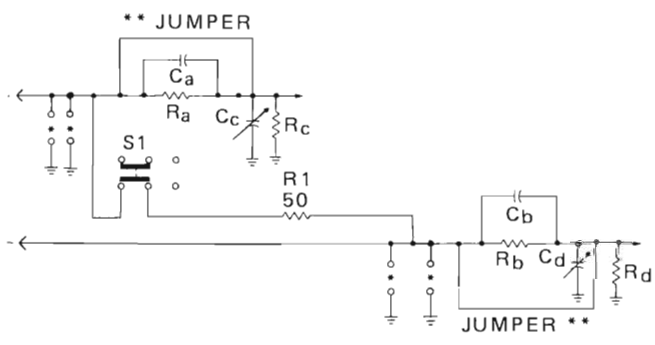
Table 7-2. Standard Options

Option	Description
005	Form fitting neutral density (smoke gray) contrast filter with antiglare coating to improve trace contrast for easier viewing in bright lighting.
006	Form fitting blue contrast filter with antiglare coating.
008	Designed to meet UL listing requirements for medical and dental equipment. Includes a special input power cord (HP Part No. 8120-1992) and the special contrast filter which is Option 005.
050	TTL blanking input. High state (+2.5 V to +5 V) blanks any analog Z-input. Low level (0.0 V to 0.8 V) returns blanking to analog Z-axis input.
051	Differential inputs to X, Y, and Z amplifiers. Inputs for each axis are through separate BNC connectors (shield grounded).
052	<p>Four bit binary Z-axis input provides 16 levels of gray (TTL compatible). Settling time <math>\leq 300</math> ns. See schematic 7 for optional components. With pins 4, 5, 6, and 7 of J5 open, display is fully unblanked. With pins 4, 5, 6, and 7 of J5 shorted to ground, display brightness is minimum. Adjust Option 052 circuitry as follows:</p> <ol style="list-style-type: none"> <li>Disconnect all inputs to J5.</li> <li>Apply fully-unblanking voltage to J3 and position beam off screen to avoid burning CRT screen.</li> <li>Monitor dc voltage at A5TP1.</li> <li>Adjust A5R20 for +60 V at A5TP1.</li> <li>Short pins 4, 5, 6, and 7 of J5 to ground.</li> <li>Adjust A5R71 for +12 V at A5TP1.</li> </ol> <p>To make signal connections to J5, the following three components are recommended: Mating Connector, HP Part No. 1251-0063, Mfr Code 71785, Mfr Part No. DBM-25P. Hood for Mating Connector, HP Part No. 1251-0392, Mfr Code 71785, Mfr Part No. DB-51212-1. Retainer, Mating Connector, HP Part No. 1251-1042, Mfr Code 71468, Mfr Part No. DB-51221-1.</p>
053	Light output varies linearly ( $\pm 20\%$ ) with linear change in Z-axis drive (Gamma correction).
054	TTL blanking input. Low state (0.0 V to +0.8 V) blanks any analog input. High stage (+25 V to +5 V) returns blanking to analog Z-axis input.
055	Fixed slides for use in EIA standard 19 inch rack.
604	P4 phosphor, aluminized, open graticule CRT in lieu of P31.
607	P7 phosphor, aluminized, open graticule CRT in lieu of P31. Includes amber contrast filter with antiglare coating.
639	P39 phosphor aluminized, open graticule CRT in lieu of P31. HP Part No. 5083-4572.
905	2-1/2-foot power cord for use in rack-mount installations (HP Part No. 8120-1625). Conforms to standard CEE 22-V1.



1317A-105-07-76

Figure 7-1. Revised Input Power Circuit



\* Resistor mounting pads to permit changing input Z when added attenuator components are used.

\*\* REMOVE JUMPER(S) WHEN ADDING ATTENUATION

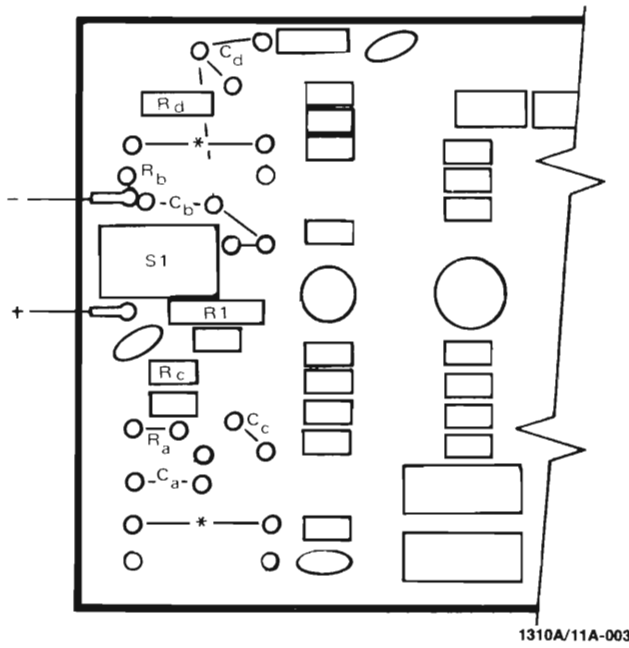
1310A/11A-002

Figure 7-2. Amplifier Input Circuits

CHANGE 1 (Cont'd)

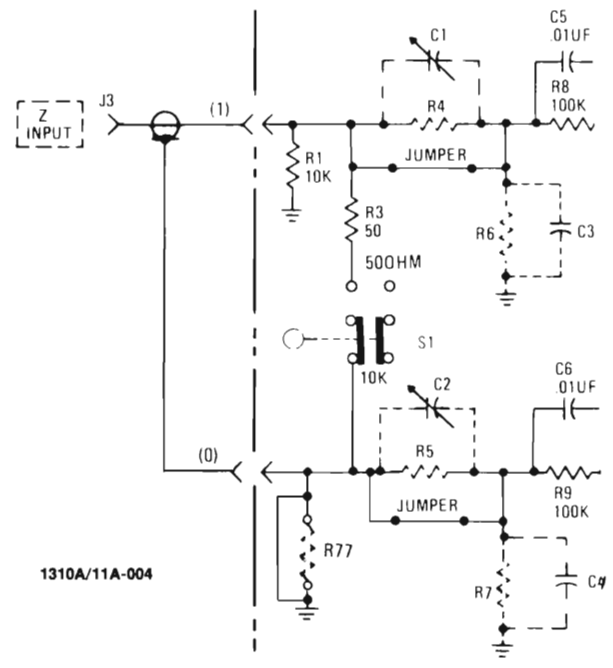
Delete: MP41.  
 Add: R1: HP Part No. 0684-4731; R:FXD COMP 47K 10% Mfr Code 28480; Mfr Part No. 0684-4731.

Schematic 10,  
 Replace the power input portion of this schematic with figure 7-1.



1310A/11A-003

Figure 7-3. Attenuator Components Locator



1310A/11A-004

Figure 7-4. Z-axis Amplifier

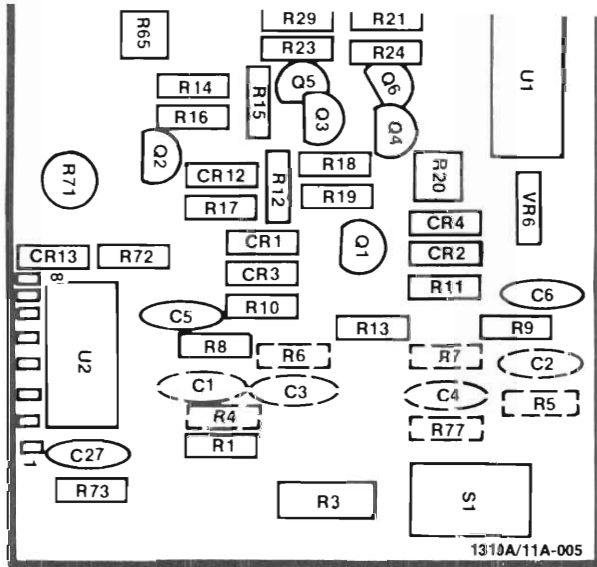


Figure 7-5. Z-axis Component Locator

**CHANGE 2**

- Table 6-2,  
 MP23: Change HP Part No. and Mfr Part No. to 01317-04111.  
 MP26: Change to HP Part No. 01317-24702; Qty 2; SUPPORT: SIDE HORIZ; Mfr Code 28480, Mfr Part No. 01317-24702.  
 MP45: Change HP Part No. and Mfr Part No. to 01317-24707.

**CHANGE 3**

- Table 6-2,  
 Add: MP21, HP Part No. 01317-20201, Qty 1, SUB PANEL: FRONT, Mfr Code 28480, Mfr Part No. 01317-20201.  
 Add: MP25, HP Part No. 01317-24701, Qty 1, SUPPORT: FRONT HORIZ TOP, Mfr Code 28480, Mfr Part No. 01317-24701.  
 Add: MP26, HP Part No. 01317-24702, Qty 2, SUPPORT: SIDE HORIZ, Mfr Code 28480, Mfr Part No. 01317-24702.  
 Add: MP27, HP Part No. 01317-24703, Qty 1, SUPPORT: FRONT VERT LEFT, Mfr Code 28480, Mfr Part No. 01317-24703.  
 Add: MP28, HP Part No. 01317-24704, Qty 1, SUPPORT: FRONT VERT RIGHT, Mfr Code 28480, Mfr Part No. 01317-24704.  
 Add: MP34, HP Part No. 01317-60301, Qty 1, DOOR ASSY, Mfr Code 28480, Mfr Part No. 01317-60301.  
 Delete: MP36.

## SECTION VIII

### SCHEMATICS AND TROUBLESHOOTING

#### **8-1. INTRODUCTION.**

8-2. This section contains schematics, repair and replacement information, component locator illustrations, and troubleshooting information. Table 8-1 defines symbols used on the schematics.

#### **8-3. SCHEMATICS.**

8-4. Schematics are printed on foldout pages for easy reference to the text and figures in other sections. The schematics are drawn to show the electronic function of the circuits. Any one schematic may include all or part of several different physical assemblies. Non MIL-standard symbols and conventions used in the schematics are defined in table 8-1.

8-5. The schematics are numbered in sequence with a bold number at the lower right-hand corner of each page. These numbers are used to cross reference signal connections between the schematics. At each circuit breaking point, a number in a circle is shown, followed by another number in bold type. The circled number indicates the signal or circuit and the bold number indicates the associated schematic that contains the source or destination of the signal. To find the source or destination of the signal, turn to the indicated schematic and find the circled number in question.

8-6. A table on each schematic lists all components shown on the schematic by reference designation. Component reference designators that have been deleted from the schematic are listed below the table.

8-7. All components within the inclosed areas of the schematic (refer to the first illustration on table 8-1) are physically located on etched circuit board. Components not physically located on etched circuit boards are shown in the uninclosed areas of the schematic.

#### **8-8. REFERENCE DESIGNATIONS.**

8-9. The unit system of reference designations used in this manual is in accordance with the provisions of USA Standard Y32.16-1968, Reference Designations for Electrical and Electronics Parts and Equipments, dated March 1, 1968. Minor variations from the standard, due to design and manufacturing practices, may be noted.

8-10. Each electrical component is assigned a class letter and a number. This letter-number combination is the basic reference designation. Components which are part of an assembly have, in addition to the basic designation, a prefix designation indicating the assembly of which the component is a part. For instance resistor R23 on assembly A1 is called A1R23.

8-11. Assemblies are numbered consecutively. If an assembly reference designation is assigned and later deleted, that number is not reused.

#### **8-12. COMPONENT LOCATIONS.**

8-13. Locations of components on assemblies and subassemblies are illustrated adjacent to the schematics. Since the schematics are drawn to show function, portions of a particular assembly may appear on several different schematics. The component-location illustration is printed next to the schematic that shows most of the circuitry on the assembly. In some cases, a particular component-location illustration may appear adjacent to more than one schematic.

8-14. The locations of all adjustments are shown in Section V.

#### **8-15. PREVENTIVE MAINTENANCE.**

8-16. Preventive maintenance consists of periodic performance checks, calibration, mechanical inspection, cleaning, and other services designed to prevent breakdown and failure. Performance checks and calibration are covered in Section V of this manual. The other preventive maintenance services are covered in the following paragraphs.

#### **8-17. MECHANICAL INSPECTION.**

8-18. Periodically inspect the instrument for damaged components, excess grease, dirt, and corrosion. Look for loose and misaligned assemblies. Ensure that all screws and fasteners are tight and serviceable.

#### **8-19. CLEANING.**

8-20. Painted, glass, and plastic surfaces can be cleaned with a spray-type, window cleaner or with a mild soap and water solution. Excess grease can be removed with a degreaser such as M-180 FREON TF DEGREASER produced by Miller-Stevenson Company. Use alcohol to clean plastic CRT Filters.

8-21. Corroded spots are best removed with soap and water. Stubborn residue can be removed with a fine abrasive. When using abrasives be careful that fine particles do not fall into the instrument. The cleaned spots can be protected from further corrosion by an application of a silicone resin such as GE DRIFILM 88.

## **8-22. ETCHED CIRCUIT BOARDS.**

8-23. The following paragraphs provide servicing procedures for etched circuit boards.

### **8-24. BOARD CONNECTIONS.**

8-25. Single-pin connectors on circuit boards are identified by the color code of the connecting wire. Connector pins on plugs and jacks are identified by a numeral or a letter. The letters G, I, O, and Q are not used. Table 8-1 shows the type of board connections used in the instrument.

### **8-26. SWITCH MAINTENANCE.**

8-27. The slide switches used on the etched circuit boards have been designed for long, trouble-free service. Should one of these switches become defective, replacement rather than repair is recommended.

### **8-28. HEAT SINKS.**

8-29. The heat sinks used on the instrument are all of the friction type. They can be removed by carefully pulling them off. When reinstalling, support the bottom of the transistor while pushing the heat sink on. Transistor damage may result if the transistor leads are bent.

### **8-30. SERVICING ETCHED CIRCUIT BOARDS.**

8-31. The etched circuit boards in the instrument have plated-through component holes. This permits components to be removed by unsoldering from either side of the board. When removing large components, such as potentiometers, rotate the soldering iron tip from lead to lead while applying pressure to lift the part from the board. HP Service Note M-20E contains additional information on repair of etched circuit boards.

### **8-32. SEMICONDUCTOR REPLACEMENT.**

8-33. Figure 8-1 is included to help identify the leads of common sizes and shapes of semiconductor devices. When removing a semiconductor, use long-nosed pliers as a heat sink between the device and the soldering iron. When installing a semiconductor, ensure sufficient lead length to dissipate the soldering heat by using the same length of exposed lead as used for the original part.

## **3-34. TROUBLESHOOTING.**

8-35. The most important prerequisite for successful troubleshooting is understanding how the instrument is designed to operate and correct use of front-panel controls. Suspected malfunctions may be caused by improper control settings or circuit connections. Before doing the test and/or troubleshooting procedures, read Section III (Operation) for an explanation of controls and connectors and general operating considerations, and Section IV (Principles of Operation) for an explanation of circuit theory.

8-36. If trouble is suspected, visually inspect the instrument. Look for loose or burned components that might suggest a source of trouble. Check to see that all circuit board connections are making good contact. If no obvious trouble is found, check the power supply voltages in the unit. Prior to any extensive troubleshooting, check the external power sources also.

### **8-37. TROUBLESHOOTING THE LOW VOLTAGE POWER SUPPLY.**

8-38. If the supply is completely inoperative, inspect the line fuse located on the rear of the instrument. If the line fuse is open, the power lamps will not be lighted. Check input voltage source for proper voltage.

8-39. The voltage from each secondary winding of input transformer T1 is rectified by a full-wave bridge rectifier and filtered by a capacitor (the +250V supply is filtered by two capacitors). In the event of diode failure, the supply voltage will vary considerably from the design value and filtering will be severely affected. Loss of a filter capacitor will affect the voltage and result in excess ripple at the series regulator input.

8-40. Fuses and adjustments for the dc voltages are located on the low voltage power supply board, A11. The fuses are connected in series with the regulator transistors. In case a fuse is open, check the series regulator and driver transistors.

8-41. *No Output Voltage.* No output voltage may be the result of an open fuse, open series regulator transistor, or loss of the +250V reference voltage. When all supplies are inoperative, check the +250V power supply first. Output from this supply is required for the +15V supply. Output from the +15V supply is required for the -15V supply.

8-42. *Voltage Too High.* Too high a voltage may be caused by a shorted series regulator transistor, shorted driver transistor, +250V reference voltage out of regulation, or a defective sensor amplifier. If the ±15V supplies are low, check the output of the +250V supply.



8-43. *Voltage Too Low.* Adjust the +250V supply (A11R12) while measuring the output of the supply. If proper adjustment cannot be made, check the resistor divider network, A11R11, A11R12, and A11R13 for proper values. Check for low input line voltage.

#### 8-44. TROUBLESHOOTING THE HIGH VOLTAGE POWER SUPPLY.

##### WARNING

Contact with the high voltage power supply voltage can result in injury or death.

8-45. Malfunction of the high voltage power supply will usually result in loss of beam spot or unstable intensity. Troubleshooting may be accomplished by resistance checks of the high voltage oscillator, high voltage transformer, and regulator circuits. In the event of complete failure, check fuse A13F1. If fuse is all right, check -15V supply. Failure of the -15V supply will turn off high voltage oscillator A13Q4. In the event of octupler failure, replace the assembly.

#### 8-46. TROUBLESHOOTING X-, Y-, Z-AXIS AMPLIFIERS.

8-47. The X-axis and Y-axis amplifiers are identical. When trouble develops in either the X-axis circuit or Y-axis circuit (not both), the quickest way to isolate the problem to a board assembly is by substitution. Interchange board assembly A1 with board assembly A3. If trouble still exists, interchange board assembly A2 with board assembly, A4. This procedure should isolate the problem to a particular board assembly.

8-48. Trouble in the X-axis and Y-axis amplifier circuits will usually result in an unbalanced condition. The spot will usually shift from the center of the CRT and, in some instances, may leave the viewing area completely. Troubleshooting the differential stages may be done by clamping the stages within a differential amplifier together. The following steps describe this method.

##### CAUTION

When clamping the bases of the differential amplifier stages together do not allow the jumper wire to contact the chassis or other components. Damage to the equipment may result.

a. Use short jumper wire with insulated miniature clip at each end.

b. Turn instrument off while making connection.

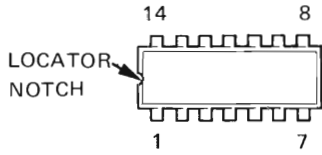
c. For example, connect jumper between bases of A1Q11 and A1Q12 (see schematic 2). Connection between bases may be made at base side of A1R77 and base side of A1R81.

d. With jumper in place, turn instrument on. If beam spot returns to center of CRT, A1Q11 and A1Q12, along with output amplifier assembly, A2, are functioning properly. The trouble is back toward input circuit.

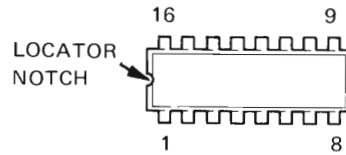
e. By selecting differential stages, either toward input or toward output, faulty stage can be isolated. Using voltage and resistance measurements, faulty component should be easily identified.

### INTEGRATED CIRCUITS

14 PIN INTEGRATED CIRCUIT



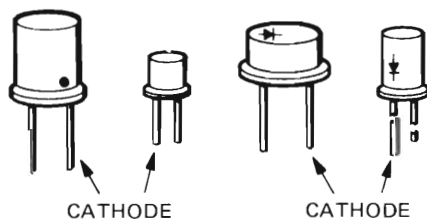
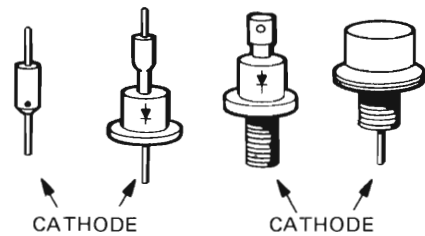
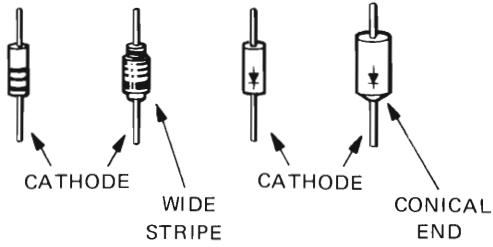
16 PIN INTEGRATED CIRCUIT



### DIODES

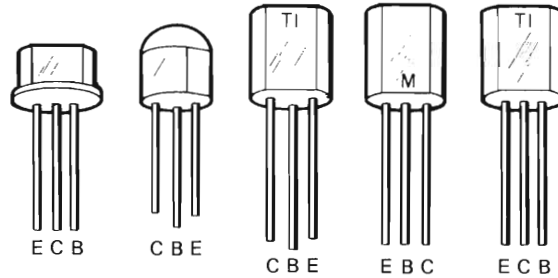
DIODE SYMBOL

ANODE ———▶| CATHODE

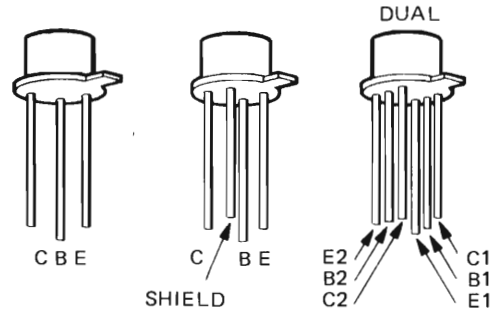


### BI-POLAR TRANSISTORS

BLACK EPOXY (PLASTIC) TRANSISTORS



METAL CASE TRANSISTORS



### FIELD EFFECT TRANSISTORS

METAL CASE      BLACK EPOXY (PLASTIC)      METAL CASE

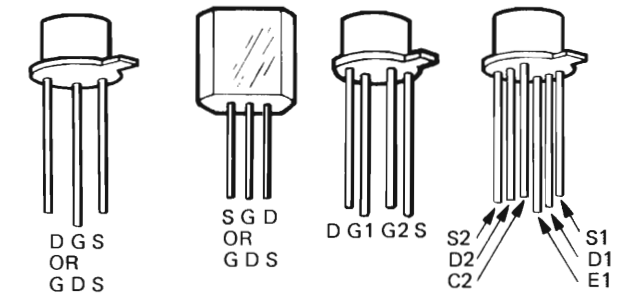


Figure 8-1. Semiconductor Terminal Identification

Table 8-1. Schematic Notes

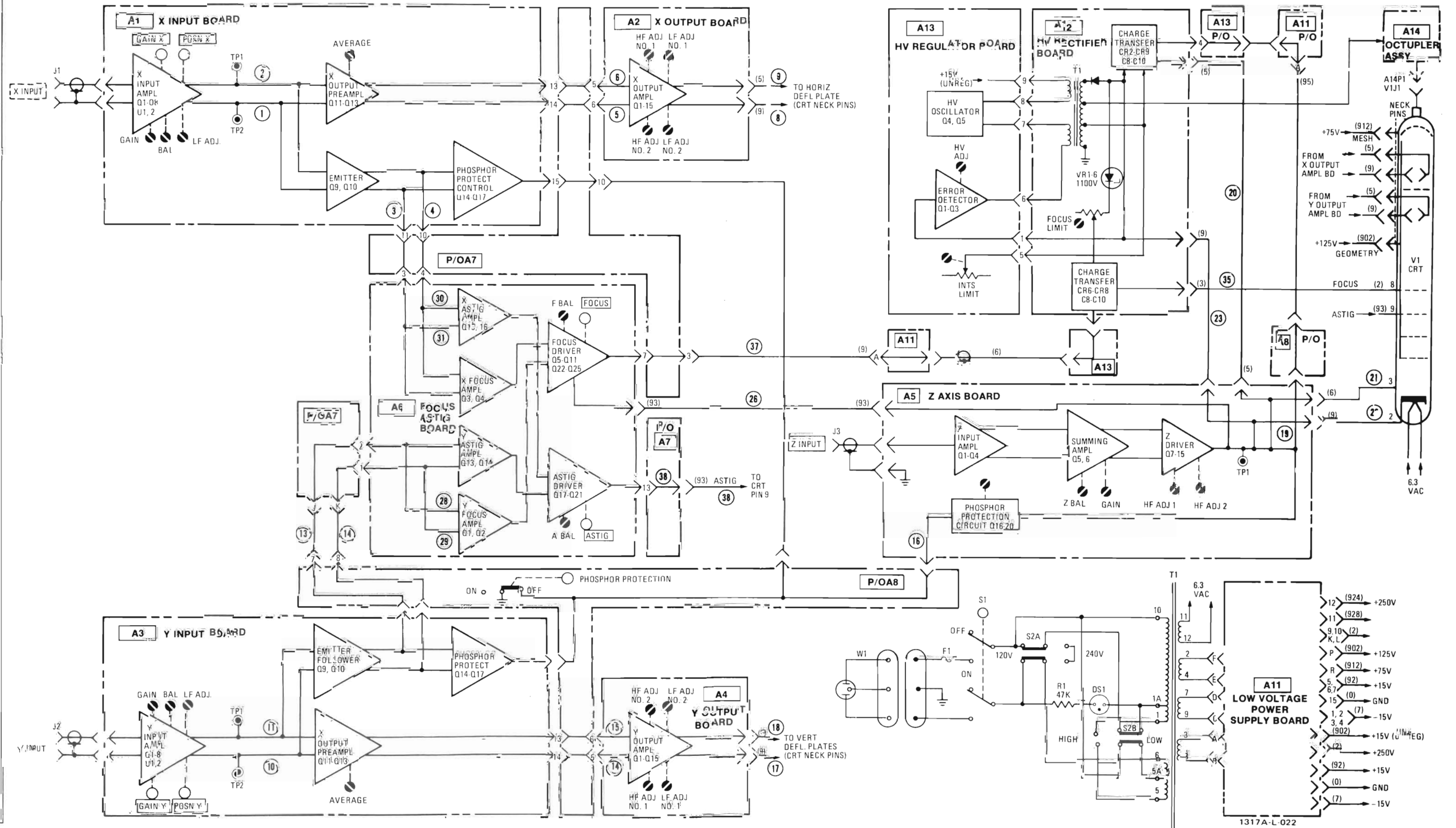
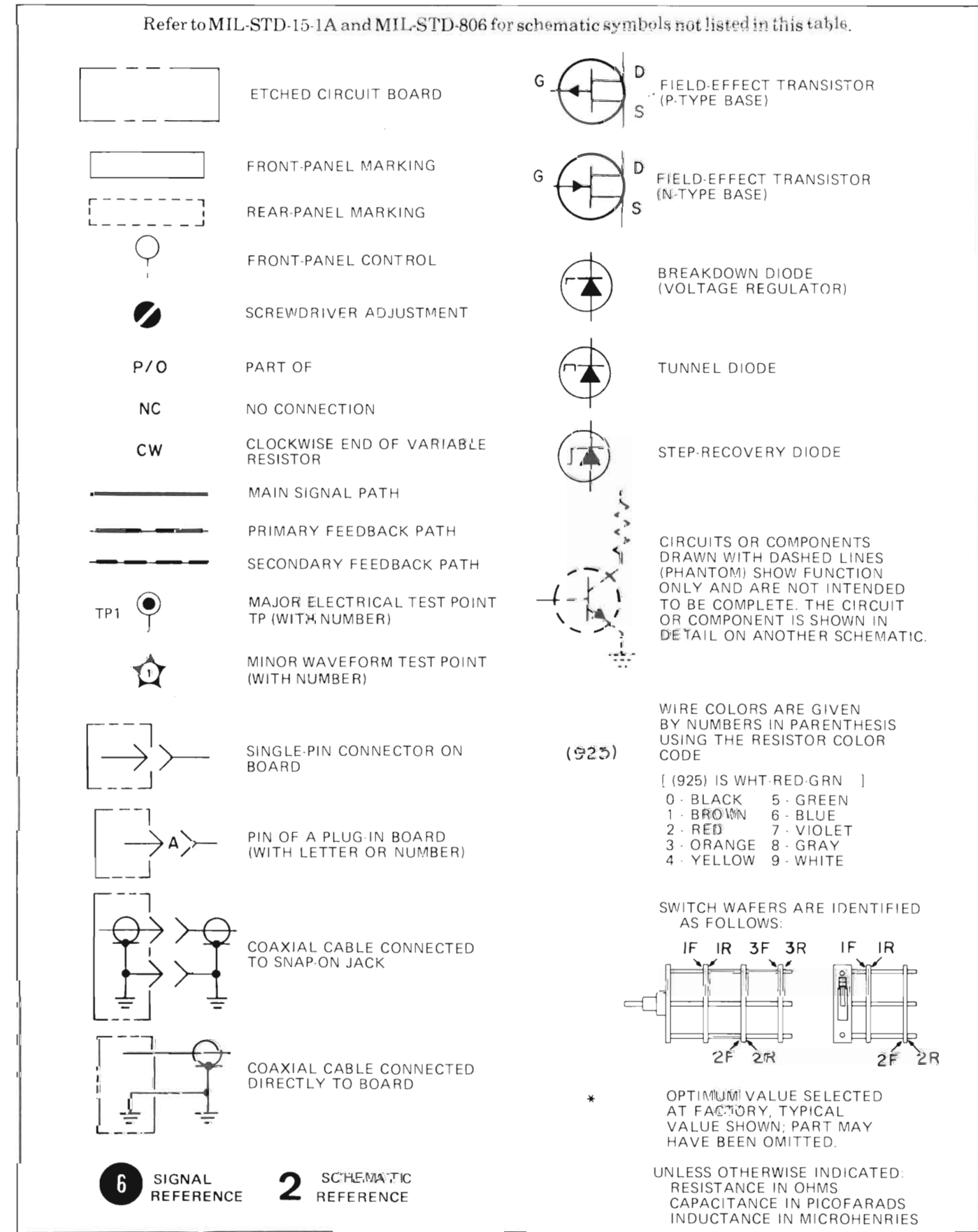
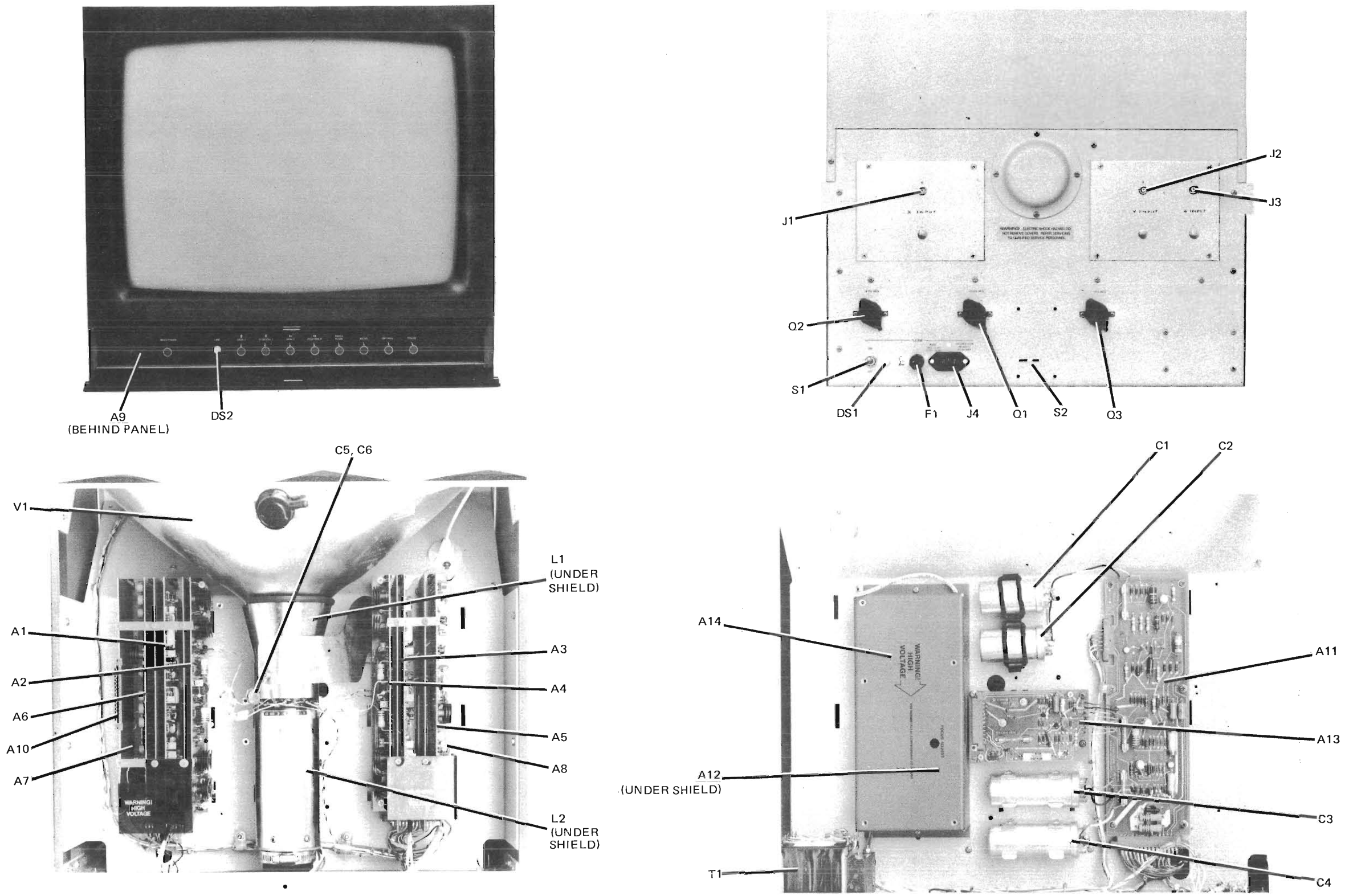


Figure 8-2. Troubleshooting Block Diagram 8-5



1317A-P-006

Figure 8-3. Assembly and Chassis Parts Locator

Table 8-2. X-axis Input Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

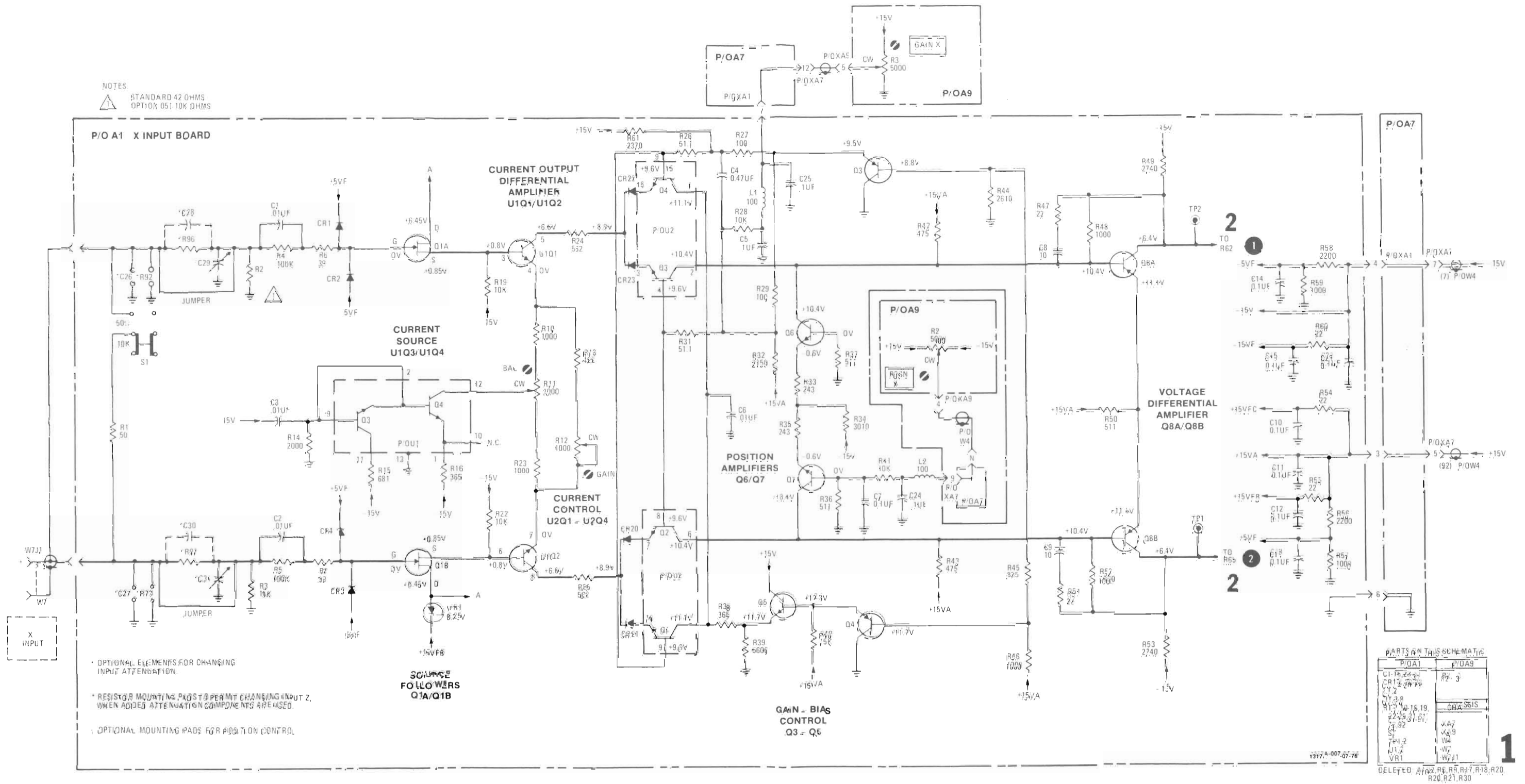
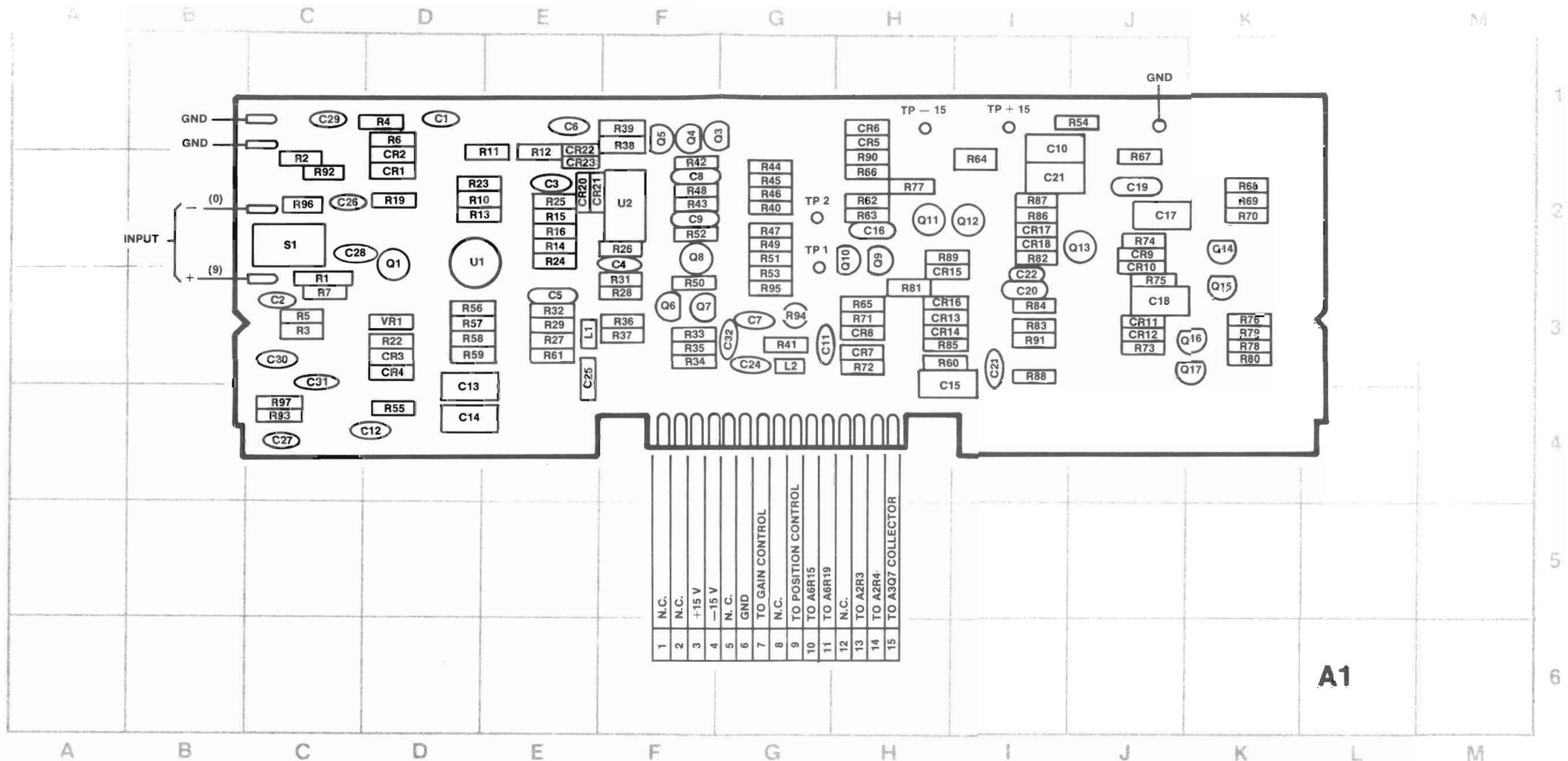


Figure 8-4  
 X-axis Input Amplifier Schematic 1  
 8-7



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	D-1	C17	J-2	CR1	D-2	CR17	I-2	Q10	H-2	R11	E-2	R31	F-3	R47	G-2	R63	H-2	R79	K-3	R96	G-3
C2	E-3	C18	J-3	CR2	D-2	CR18	I-2	Q11	H-2	R12	E-2	R32	F-3	R48	F-2	R64	I-2	R80	K-3	R96	C-2
C3	E-2	C19	J-2	CR3	D-3	CR20	E-2	Q12	I-2	R13	D-2	R33	F-3	R49	G-2	R65	H-3	R81	K-3	R97	C-4
C4	F-2	C20	I-3	CR4	D-3	CR21	E-2	Q13	J-2	R14	E-2	R34	F-3	R50	F-3	R66	H-2	R82	J-2	S1	C-2
C5	E-3	C21	I-2	CR5	H-1	CR22	E-2	Q14	K-2	R15	E-2	R35	F-3	R51	G-2	R67	J-2	R83	I-3	TP1	G-2
C6	E-1	C22	I-3	CR6	H-1	CR23	E-2	Q15	K-3	R16	E-2	R36	F-3	R52	F-2	R68	K-2	R84	I-3	TP2	G-2
C7	G-3	C23	I-3	CR7	H-3	L1	E-3	Q16	K-3	R19	D-2	R37	F-3	R53	G-3	R69	K-2	R85	H-3	TP-15	H-1
C8	F-2	C24	G-3	CR8	H-3	L2	G-4	Q17	K-3	R22	D-3	R38	F-1	R54	J-1	R70	K-2	R86	I-2	TP+15	I-1
C9	F-2	C25	E-4	CR9	J-2	Q1	D-2	R1	C-3	R23	D-2	R39	F-1	R55	D-4	R71	H-3	R87	I-2	U1	D-2
C10	I-2	C26	C-2	CR10	J-2	Q3	F-1	R2	C-2	R24	E-2	R40	G-2	R56	D-3	R72	H-3	R88	I-3	U2	F-2
C11	G-3	C27	C-4	CR11	J-3	Q4	F-1	R3	C-3	R25	E-2	R41	G-3	R57	D-3	R73	J-3	R89	H-2	VR1	D-3
C12	D-4	C28	C-2	CR12	J-3	Q5	F-1	R4	D-1	R26	F-2	R42	F-2	R58	D-3	R74	J-2	R90	H-2		
C13	D-4	C29	C-1	CR13	H-3	Q6	F-3	R5	C-3	R27	E-3	R43	F-2	R59	D-3	R75	J-3	R91	J-3		
C14	D-4	C30	C-3	CR14	H-3	Q7	F-3	R6	D-1	R28	F-3	R44	G-2	R60	H-3	R76	K-3	R92	C-2		
C15	H-3	C31	C-3	CR15	H-2	Q8	F-2	R7	C-3	R29	E-3	R45	G-2	R61	E-3	R77	H-2	R93	C-4		
C16	H-2	C32	G-3	CR15	H-3	Q9	H-2	R10	D-2			R46	G-2	R62	H-2	R78	K-3	R94	G-3		

1317A-001-07-75

Figure 8-5. A1 Component Locator

Table 8-3. X-axis Preampifier Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65)..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

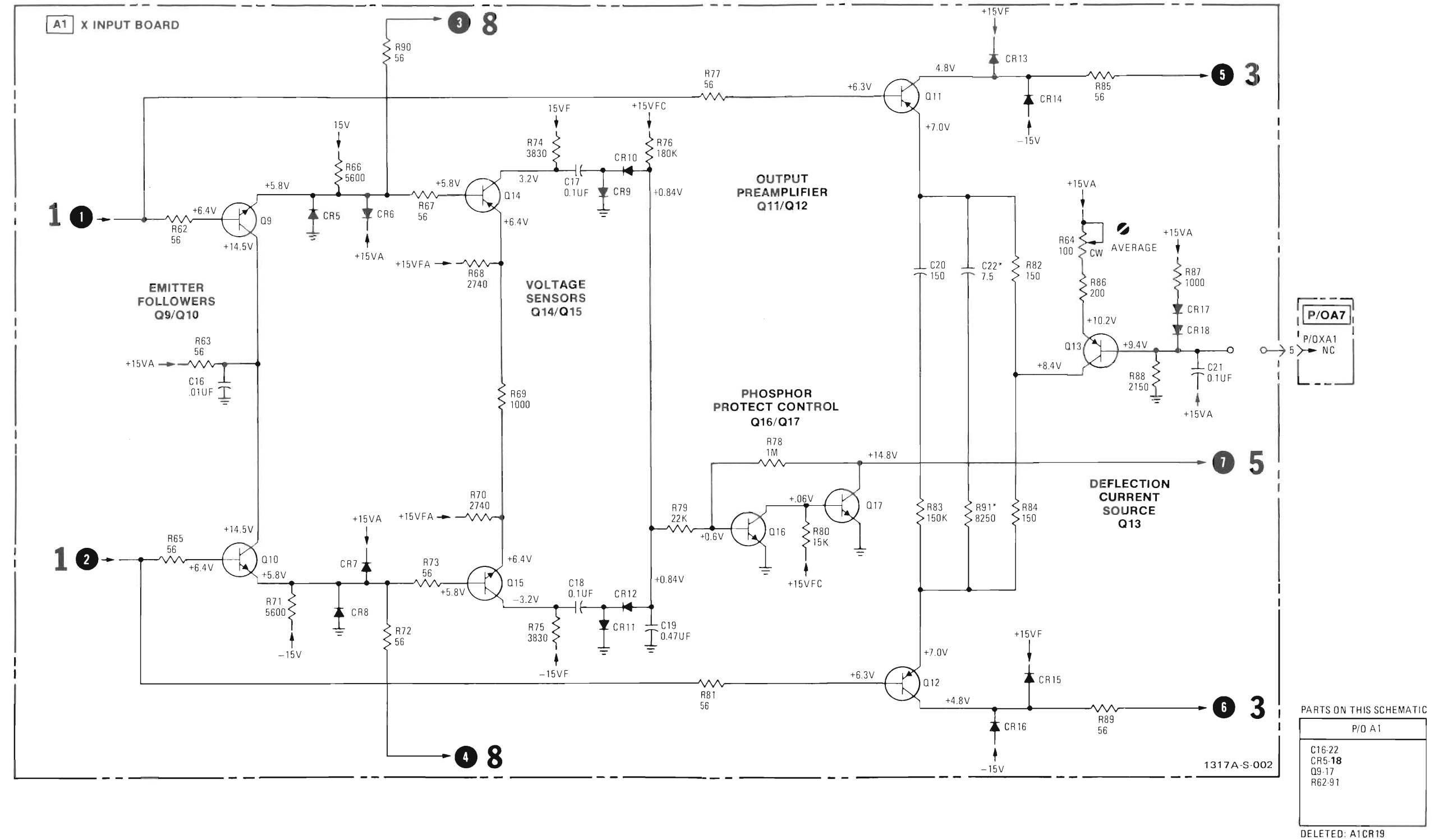
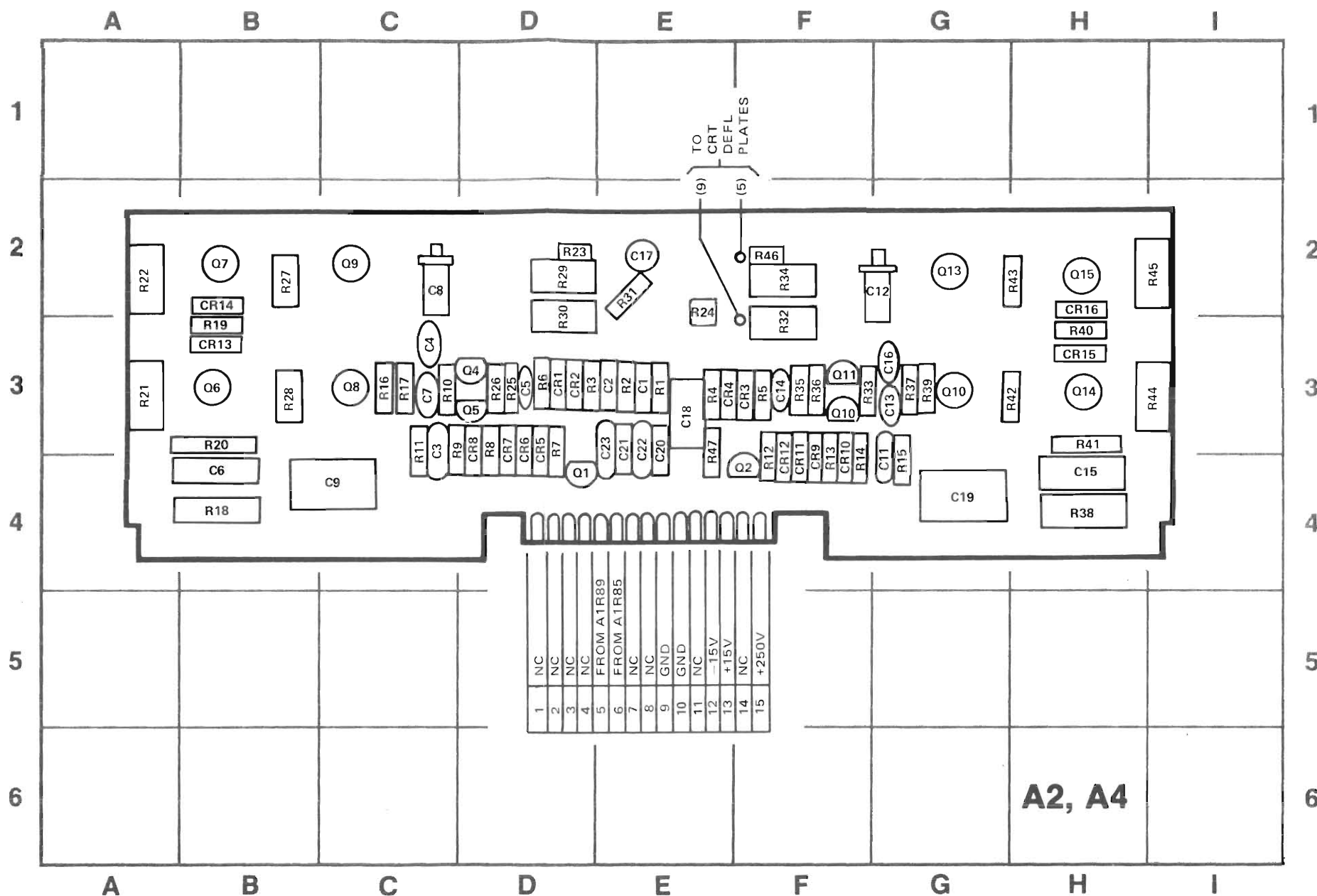


Figure 8-6.  
X-axis Amplifier  
8-9



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	E-3	C21	E-3	Q2	F-4	R8	D-3	R28	B-3
C2	E-3	C22	E-3	Q4	D-3	R9	D-3	R29	D-2
C3	C-3	C23	E-3	Q5	D-3	R10	C-3	R30	D-2
C4	C-3	CR1	D-3	Q6	B-3	R11	C-3	R31	E-2
C5	D-3	CR2	D-3	Q7	B-2	R12	F-4	R32	F-3
C6	B-4	CR3	F-3	Q8	C-3	R13	F-4	R33	F-3
C7	C-3	CR4	E-3	Q9	C-2	R14	F-4	R34	F-2
C8	C-2	CR5	D-3	Q10	F-3	R15	G-4	R35	F-3
C9	B-4	CR6	D-3	Q11	F-3	R16	C-3	R36	F-3
C11	G-4	CR7	D-3	Q12	G-3	R17	C-3	R37	G-3
C12	G-2	CR8	D-3	Q13	G-2	R18	B-4	R38	H-4
C13	G-3	CR9	F-4	Q14	H-3	R19	B-3	R39	G-3
C14	F-3	CR10	F-4	Q15	H-2	R20	B-3	R40	H-3
C15	H-4	CR11	F-4	R1	E-3	R21	A-3	R41	H-3
C16	G-3	CR12	F-4	R2	E-3	R22	A-2	R42	H-3
C17	E-2	CR13	B-3	R3	D-3	R23	D-2	R43	H-2
C18	E-3	CR14	B-2	R4	E-3	R24	E-2	R44	I-3
C19	G-4	CR15	H-3	R5	F-3	R25	D-3	R45	I-2
C20	E-2	CR16	H-2	R6	D-3	R26	D-3	R46	F-2
		Q1	D-4	R7	D-3	R27	B-2	R47	E-3

Figure 8-7. A2 Component Locator



Table 8-4, X-axis Output Amplifier Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.

2. Adjustments:

- Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65)..... Equal voltages at emitters of A5Q3 and A5Q4

3. Control settings:

- POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

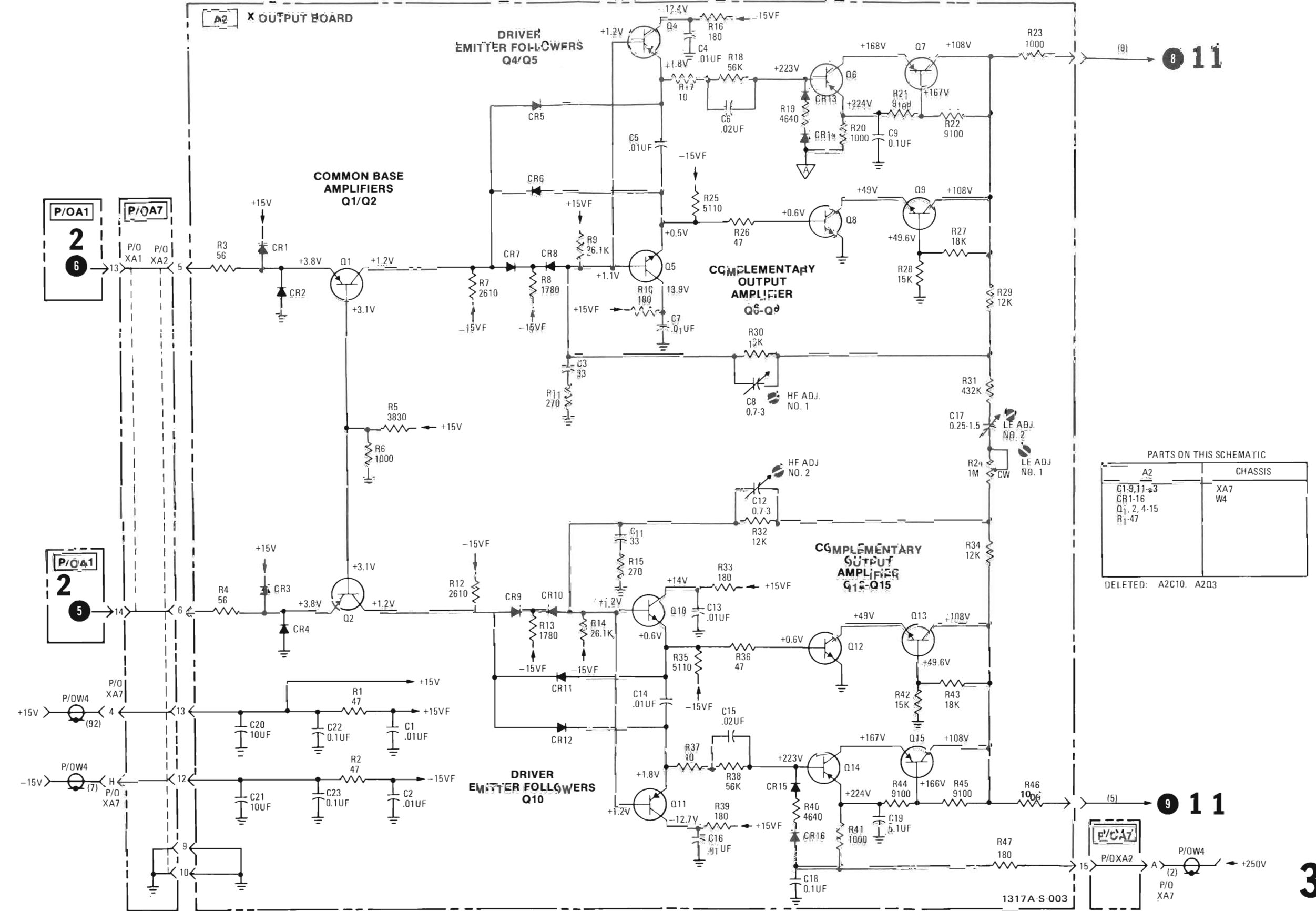


Figure 8-8.  
X-axis Output Amplifier  
8-11/(8-12 blank)

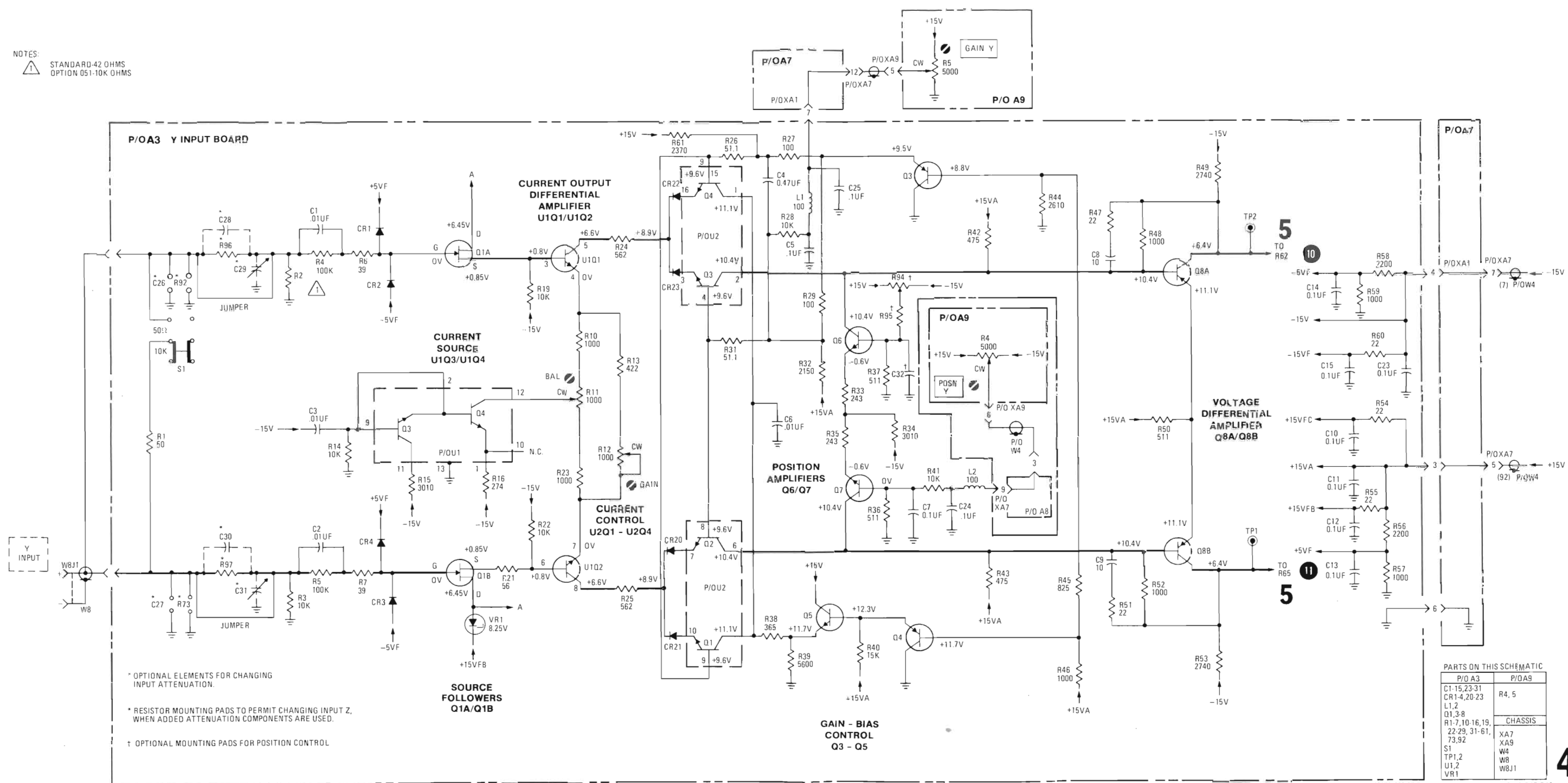


Table 8-5. Y-axis Input Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

NOTES:  
 ▲ STANDARD 42 OHMS  
 OPTION 051-10K OHMS



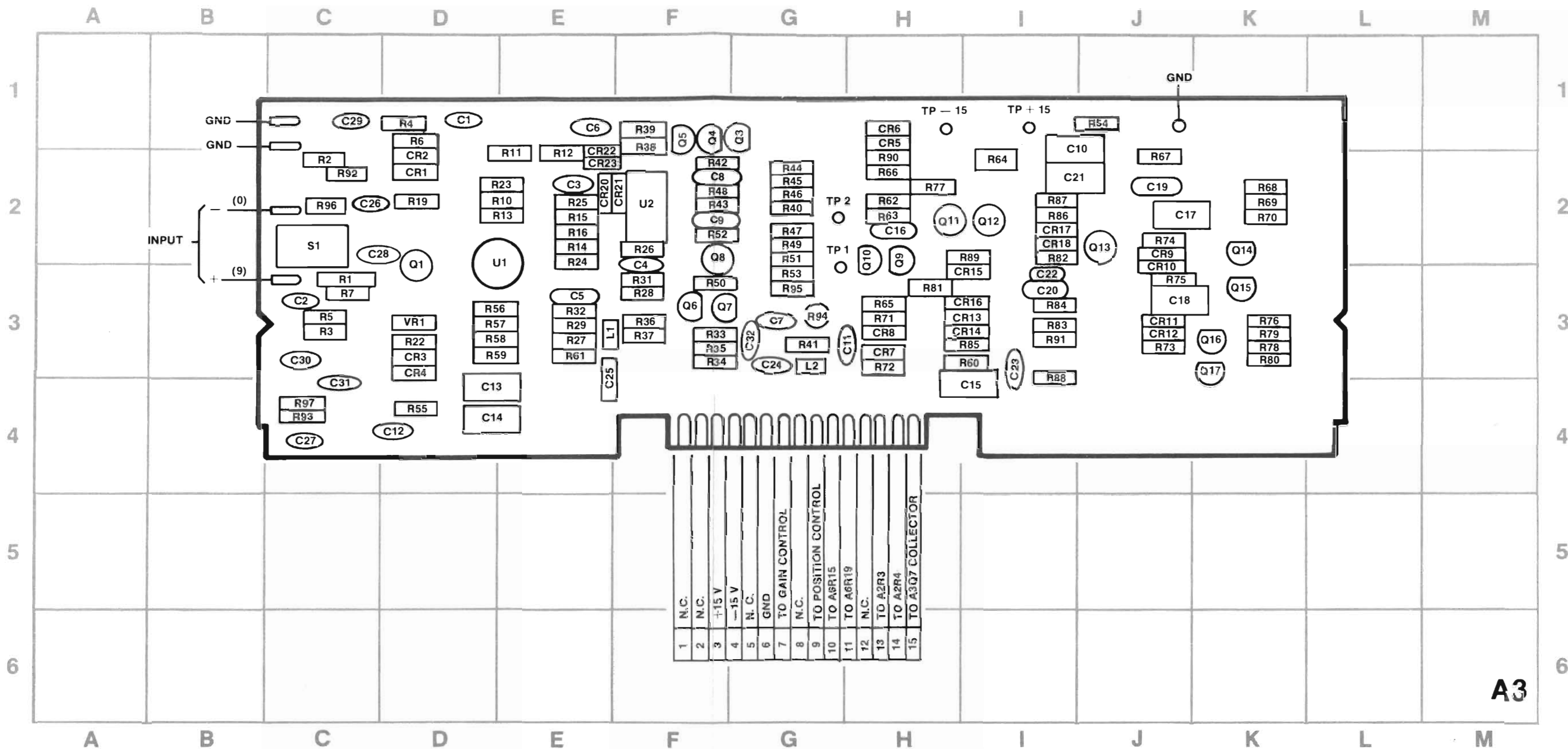
\* OPTIONAL ELEMENTS FOR CHANGING INPUT ATTENUATION.  
 \* RESISTOR MOUNTING PADS TO PERMIT CHANGING INPUT Z, WHEN ADDED ATTENUATION COMPONENTS ARE USED.  
 † OPTIONAL MOUNTING PADS FOR POSITION CONTROL

PARTS ON THIS SCHEMATIC

P/O A3	P/OA9
C1-15, 23-31	R4, 5
CR1-4, 20-23	
L1, 2	
Q1, 3-8	
R1-7, 10, 16, 19, 22-29, 31-61, 73, 92	CHASSIS
S1	XA7
TP1, 2	XA9
U1, 2	W4
VR1	W8
	WB1

DELETED: A3Q2, R8, R9, R17, R18, R20, R21, R30

Figure 8-9.  
 Y-axis Input Amplifier Schematic 4  
 8-13



1317A-006-07-76

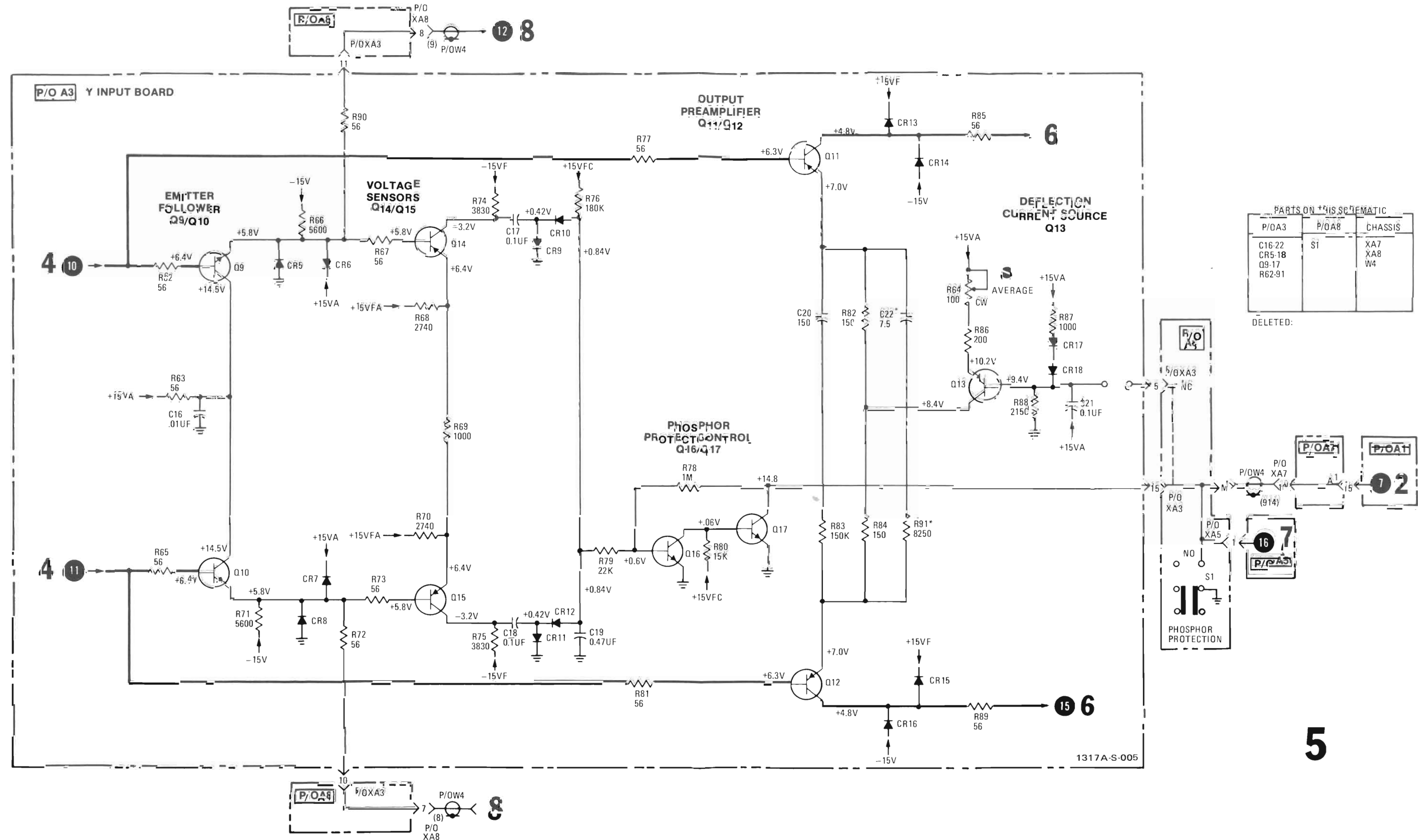
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C1	D-1	C17	J-2	CR1	D-2	CR17	I-2	Q10	H-2	R11	E-2	R31	F-3	R47	G-2	R63	H-2	R79	K-3	R95	G-3
C2	C-3	C18	J-3	CR2	D-2	CR18	I-2	Q11	H-2	R12	E-2	R32	E-3	R48	F-2	R64	I-2	R80	K-3	R96	C-2
C3	E-2	C19	J-2	CR3	D-3	CR20	E-2	Q12	I-2	R13	D-2	R33	F-3	R49	G-2	R65	H-3	R81	H-3	R97	C-4
C4	F-2	C20	I-3	CR4	D-3	CR21	E-2	Q13	J-2	R14	E-2	R34	F-3	R50	F-3	R66	H-2	R82	I-2	S1	C-2
C5	E-3	C21	I-2	CR5	H-1	CR22	E-2	Q14	K-2	R15	E-2	R35	F-3	R51	G-2	R67	J-2	R83	I-3	TP1	G-2
C6	E-1	C22	I-3	CR6	H-1	CR23	E-2	Q15	K-3	R16	E-2	R36	F-3	R52	F-2	R68	K-2	R84	I-3	TP2	G-2
C7	G-3	C23	I-3	CR7	H-3	L1	E-3	Q16	K-3	R17	D-2	R37	F-3	R53	G-3	R69	K-2	R85	H-3	TP-15	H-1
C8	F-2	C24	G-3	CR8	H-3	L2	G-4	Q17	K-3	R18	D-3	R38	F-1	R54	J-1	R70	K-2	R86	I-2	TP+15	I-1
C9	F-2	C25	E-4	CR9	J-2	Q1	D-2	R1	C-3	R19	D-2	R39	F-1	R55	D-4	R71	H-3	R87	I-2	U1	D-2
C10	I-2	C26	C-2	CR10	J-2	Q3	F-1	R2	C-2	R20	E-2	R40	G-2	R56	D-3	R72	H-3	R88	I-3	U2	F-2
C11	G-3	C27	C-4	CR11	J-3	Q4	F-1	R3	C-3	R21	E-2	R41	G-3	R57	D-3	R73	J-3	R89	H-2	VR1	D-3
C12	D-4	C28	C-2	CR12	J-3	Q5	F-1	R4	D-1	R22	F-2	R42	F-2	R58	D-3	R74	J-2	R90	H-2		
C13	D-4	C29	C-1	CR13	H-3	Q6	F-3	R5	C-3	R23	E-3	R43	F-2	R59	D-3	R75	J-3	R91	I-3		
C14	D-4	C30	C-3	CR14	H-3	Q7	F-3	R6	D-1	R24	F-3	R44	G-2	R60	H-3	R76	K-3	R92	C-2		
C15	H-3	C31	C-3	CR15	H-2	Q8	F-2	R7	C-3	R25	E-3	R45	G-2	R61	E-3	R77	H-2	R93	C-4		
C16	H-2	C32	G-3	CR16	H-3	Q9	H-2	R10	D-2	R26	E-3	R46	G-2	R62	H-2	R78	K-3	R94	G-3		

Figure 8-10. A3 Component Locator

Table 8-6. Y-axis Preamp Measurement Conditions

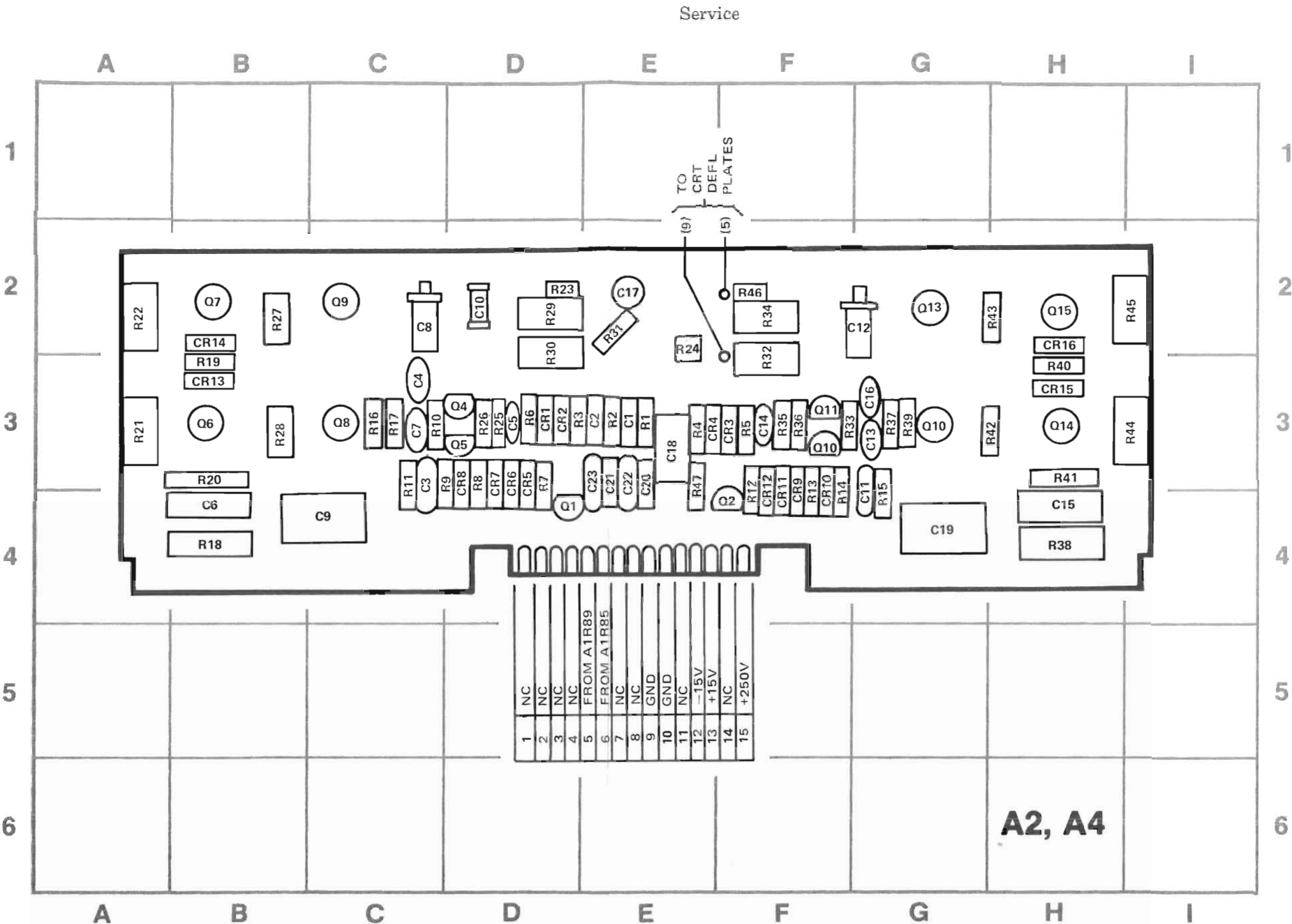
**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1



5

Figure 8-11. Y-axis Amplifier 8-15



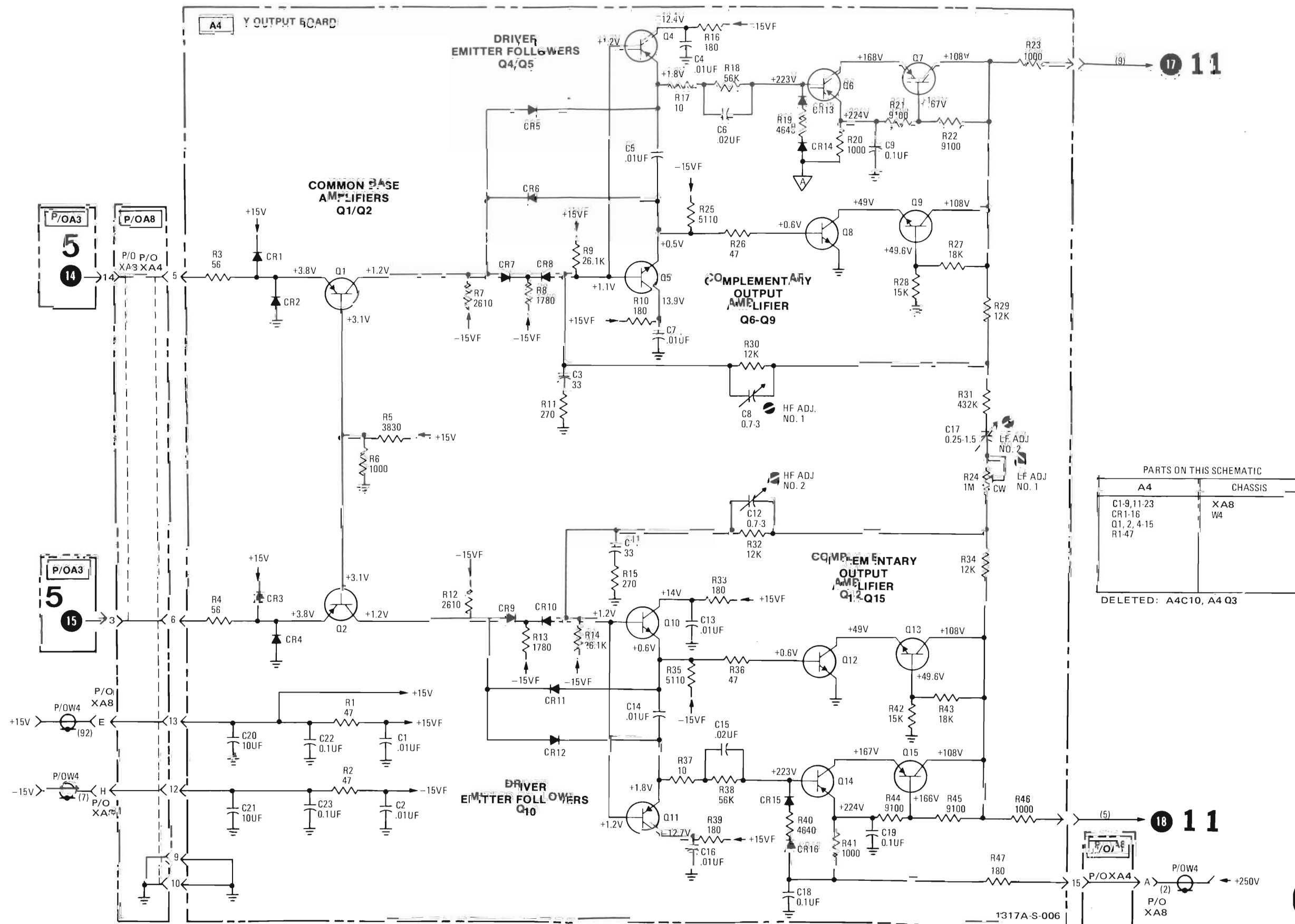
REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	E-3	C21	E-3	Q2	F-4	R8	D-3	R28	B-3
C2	E-3	C22	F-3	Q4	D-3	R9	D-3	R29	D-2
C3	C-3	C23	E-3	Q5	D-3	R10	C-3	R30	D-2
C4	C-3	CR1	D-3	Q6	B-3	R11	C-3	R31	E-2
C5	D-3	CR2	D-3	Q7	B-2	R12	F-4	R32	F-3
C6	B-4	CR3	F-3	Q8	C-3	R13	F-4	R33	F-3
C7	C-3	CR4	E-3	Q9	C-2	R14	F-4	R34	F-2
C8	C-2	CR5	D-3	Q10	F-3	R15	G-4	R35	F-3
C9	B-4	CR6	D-3	Q11	F-3	R16	C-3	R36	F-3
C10	D-2	CR7	D-3	Q12	G-3	R17	C-3	R37	G-3
C11	G-4	CR8	D-3	Q13	G-2	R18	B-4	R38	H-4
C12	G-2	CR9	F-4	Q14	H-3	R19	B-3	R39	G-3
C13	G-3	CR10	F-4	Q15	H-2	R20	B-3	R40	H-3
C14	F-3	CR11	F-4	R1	E-3	R21	A-3	R41	H-3
C15	H-4	CR12	F-4	R2	E-3	R22	A-2	R42	H-3
C16	G-3	CR13	B-3	R3	D-3	R23	D-2	R43	H-2
C17	E-2	CR14	B-2	R4	E-3	R24	E-2	R44	I-3
C18	E-3	CR15	H-3	R5	F-3	R25	D-3	R45	I-2
C19	G-4	CR16	H-2	R6	D-3	R26	D-3	R46	F-2
C20	E-3	Q1	D-4	R7	D-3	R27	B-2	R47	E-3

Figure 8-12. A4 Component Locator

Table 8-7. Y-axis Output Amplifier Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

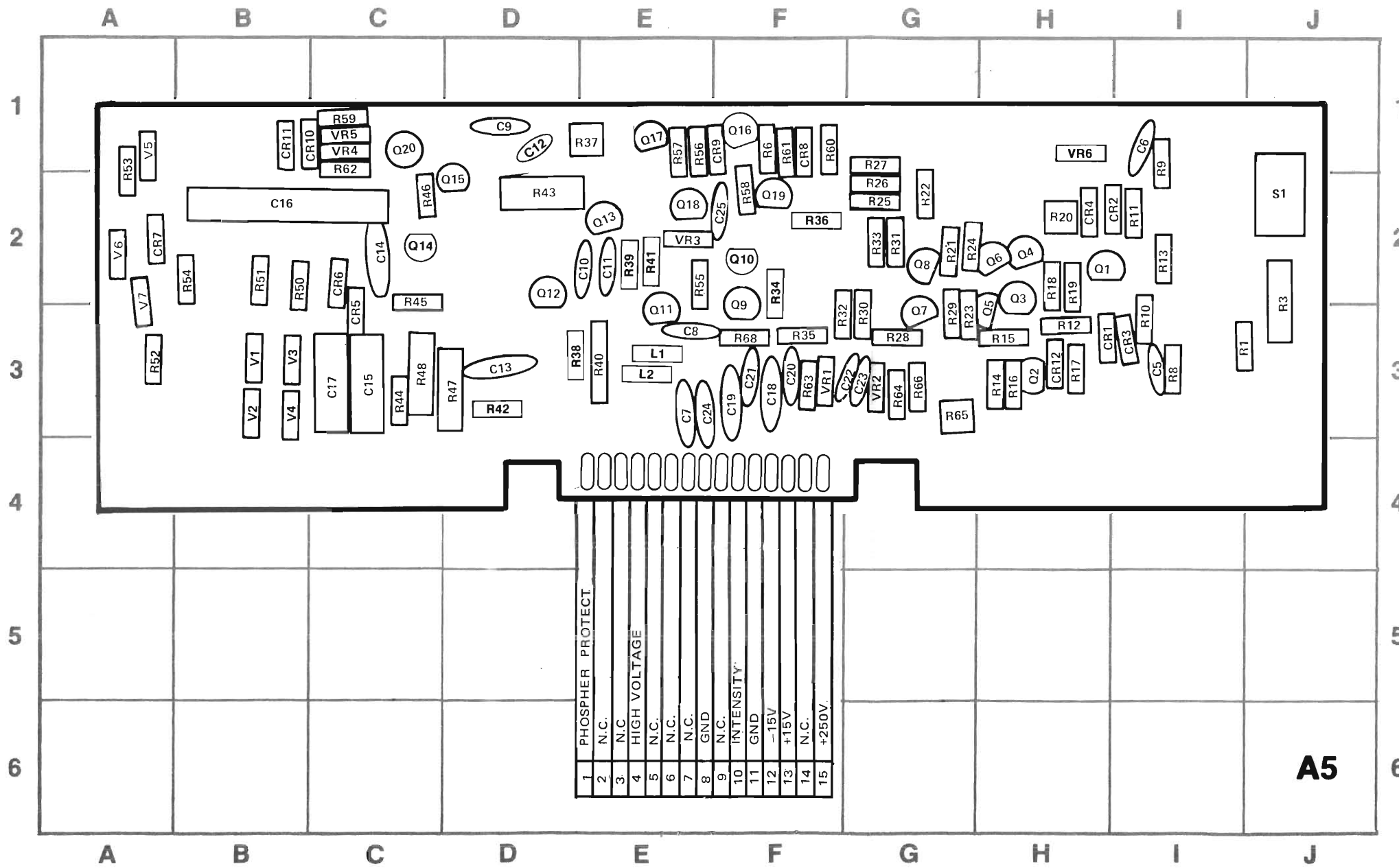
1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1



18 11

17 11

Figure 8-13. Y-axis Output Amplifier 8-17



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C5	I-3	Q9	F-2	R38	E-3
C6	I-1	Q10	F-2	R39	E-2
C7	E-3	Q11	E-3	R40	E-3
C8	E-3	Q12	D-2	R41	E-1
C9	D-1	Q13	E-2	R42	D-3
C10	E-2	Q14	D-2	R43	D-2
C11	D-1	Q15	D-2	R44	C-3
C12	D-1	Q16	F-1	R45	C-2
C13	D-3	Q17	E-1	R46	C-2
C14	C-2	Q18	E-2	R47	D-3
C15	C-3	Q19	F-2	R48	C-3
C16	B-2	Q20	C-1	R50	B-2
C17	C-3	R1	I-3	R51	B-2
C18	F-3	R3	J-2	R52	A-3
C19	F-3	R8	I-3	R53	A-1
C20	F-3	R9	I-1	R54	B-2
C21	F-3	R10	I-3	R55	E-2
C22	G-3	R11	I-2	R56	E-1
C23	G-3	R12	H-3	R57	E-1
C24	F-3	R13	I-2	R58	F-2
C25	F-2	R14	H-3	R59	C-1
CR1	H-3	R15	H-3	R60	F-1
CR2	I-2	R16	H-3	R61	F-1
CR3	E-3	R17	H-3	R62	C-1
CR4	H-2	R18	H-2	R63	F-3
CR5	C-3	R19	H-2	R64	G-3
CR6	C-2	R20	H-2	R65	G-3
CR7	A-2	R21	G-2	R66	G-3
CR8	F-1	R22	G-2	R67	F-1
CR9	F-1	R23	G-3	R68	F-3
CR10	B-1	R24	G-2	S1	J-2
CR11	B-1	R25	G-2	V1	B-3
CR12	H-3	R26	G-2	V2	B-3
J2	S-1	R27	G-1	V3	B-3
L1	E-3	R28	G-3	V4	B-3
L2	E-3	R29	G-3	V5	A-1
Q1	H-2	R30	G-3	V6	A-2
Q2	H-3	R31	G-2	V7	A-2
Q3	H-2	R32	F-3	VR1	F-3
Q4	H-2	R33	G-2	VR2	G-3
Q5	H-3	R34	F-2	VR3	E-2
Q6	H-2	R35	F-3	VR4	C-1
Q7	G-3	R36	F-2	VR5	C-1
Q8	G-2	R37	E-1	VR6	H-1

Figure 8-14. A5 Component Locator



Table 8-8. Z-axis Amplifier Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

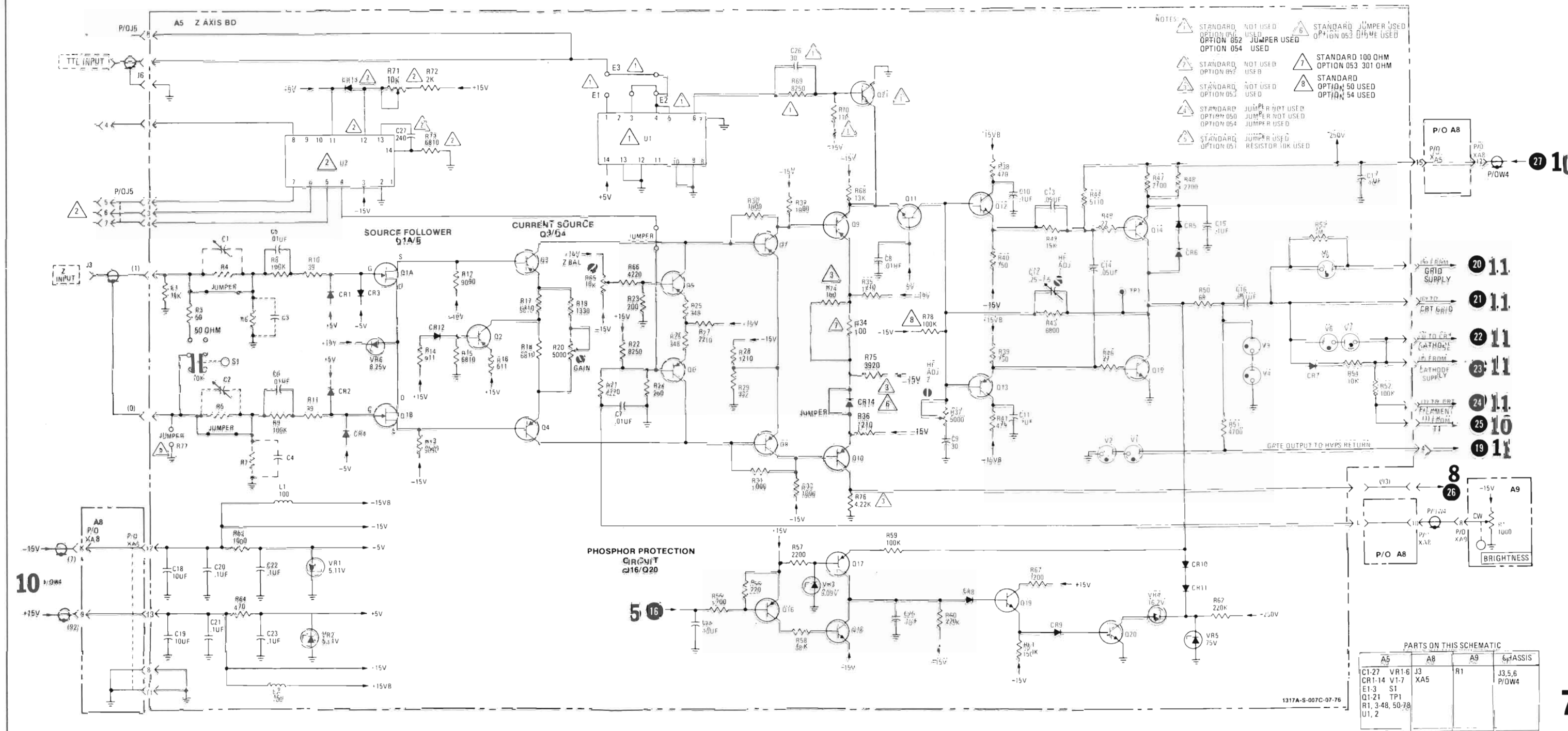
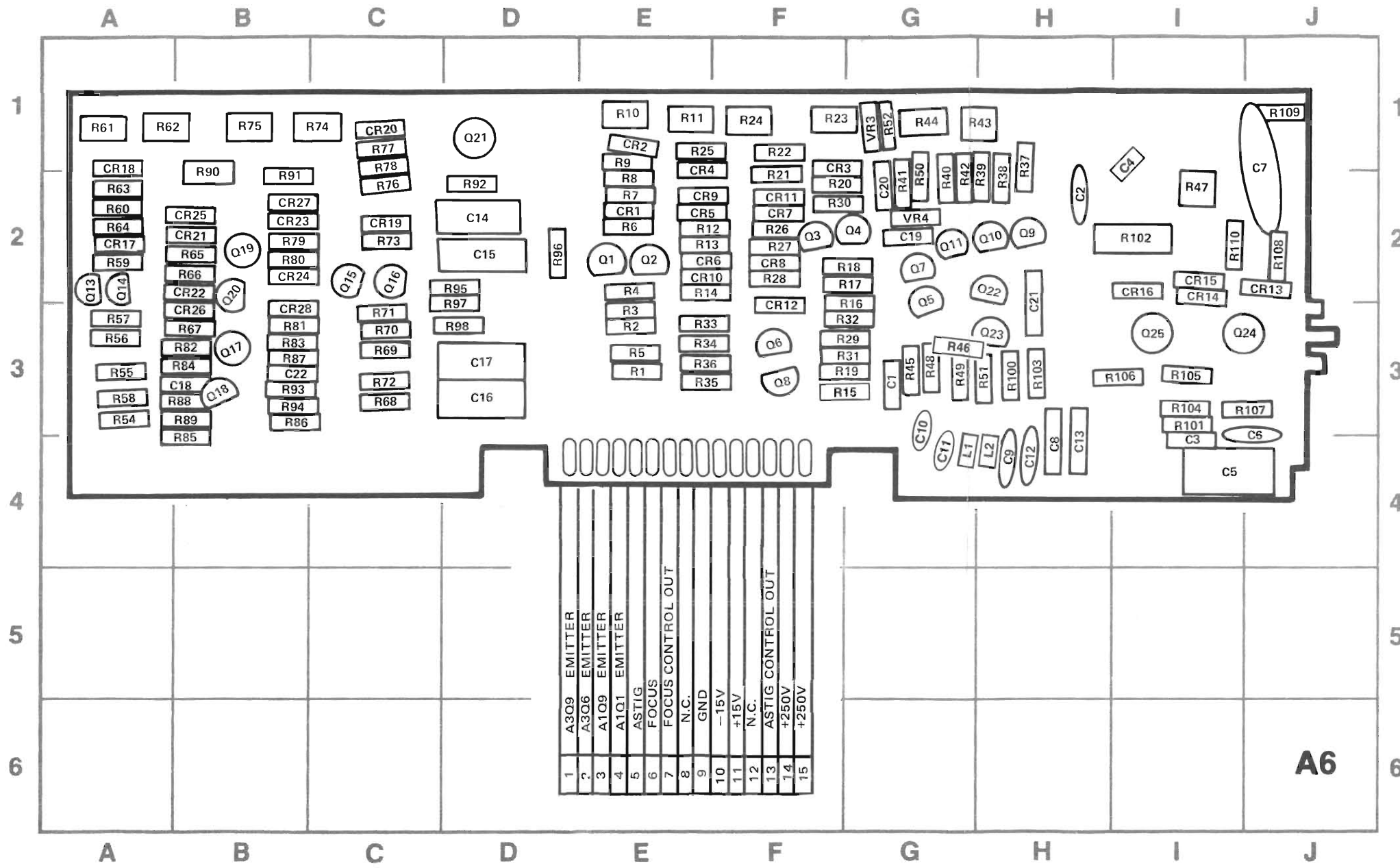


Figure 8-15. Z-axis Amplifier



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	G-3	CR26	B-3	R18	G-2	R66	B-2
C2	H-2	CR27	B-2	R19	G-3	R67	B-3
C3	I-4	CR28	B-3	R20	C-1	R68	C-3
C4	I-2	L1	G-4	R21	F-2	R69	C-3
C5	I-4	L2	H-4	R22	F-1	R70	C-3
C6	J-4	Q1	E-2	R23	F-1	R71	C-3
C7	J-1	Q2	E-2	R24	F-1	R72	C-3
C8	H-4	Q3	F-2	R25	E-1	R73	C-2
C9	H-4	Q4	G-2	R26	F-2	R74	B-1
C10	G-4	Q5	G-2	R27	F-2	R75	B-1
C11	G-4	Q6	F-3	R28	F-2	R76	C-2
C12	H-4	Q7	G-2	R29	G-3	R77	C-1
C13	H-4	Q8	F-3	R30	F-2	R78	C-2
C14	D-2	Q9	H-2	R31	G-3	R79	B-2
C15	D-2	Q10	H-2	R32	G-3	R80	B-2
C16	D-3	Q11	G-2	R33	E-3	R81	B-3
C17	D-3	Q13	A-2	R34	E-3	R82	B-3
C18	B-3	Q14	A-2	R35	E-3	R83	B-3
C19	G-2	Q15	C-2	R36	E-3	R84	B-3
C20	G-2	Q16	C-2	R37	H-2	R85	B-3
C21	H-3	Q17	B-3	R38	H-2	R86	B-3
C22	B-3	Q18	B-3	R39	H-2	R87	B-3
CR1	E-2	Q19	B-2	R40	G-2	R88	B-3
CR2	E-1	Q20	B-2	R41	G-2	R89	B-3
CR3	E-2	Q21	D-1	R42	G-2	R90	B-2
CR4	E-2	Q22	H-2	R43	G-1	R91	B-2
CR5	E-2	Q23	H-3	R44	G-1	R92	D-2
CR6	E-2	Q24	I-3	R45	G-3	R93	B-3
CR7	F-2	Q25	I-3	R46	G-3	R94	B-3
CR8	F-2	R1	E-3	R47	I-2	R95	D-2
CR9	E-2	R2	E-3	R48	G-3	R96	D-2
CR10	E-2	R3	E-3	R49	G-3	R97	D-3
CR11	F-2	R4	E-2	R50	G-2	R98	D-3
CR12	F-3	R5	E-3	R51	H-3	R100	I-3
CR13	J-2	R6	E-2	R52	G-1	R101	I-2
CR14	I-2	R7	E-2	R54	A-3	R102	H-3
CR15	I-2	R8	E-2	R55	A-3	R103	I-3
CR16	I-2	R9	E-1	R56	A-3	R104	I-3
CR17	A-2	R10	E-1	R57	A-3	R105	I-3
CR18	A-2	R11	E-1	R58	A-3	R106	J-3
CR19	C-2	R12	E-2	R59	A-2	R107	J-2
CR20	C-1	R13	E-2	R60	A-2	R108	J-2
CR21	B-2	R14	E-2	R61	A-1	R109	J-1
CR22	B-2	R15	G-3	R62	A-1	R110	J-2
CR23	B-2	R16	G-3	R63	A-2	VR3	G-1
CR24	B-2	R17	G-2	R64	A-2	VR4	G-2
CR25	B-2	R18	G-2	R65	B-2		

Figure 8-16. A6 Component Locator

Table 8-9. Dynamic Focus Measurement Conditions

**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65) ..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

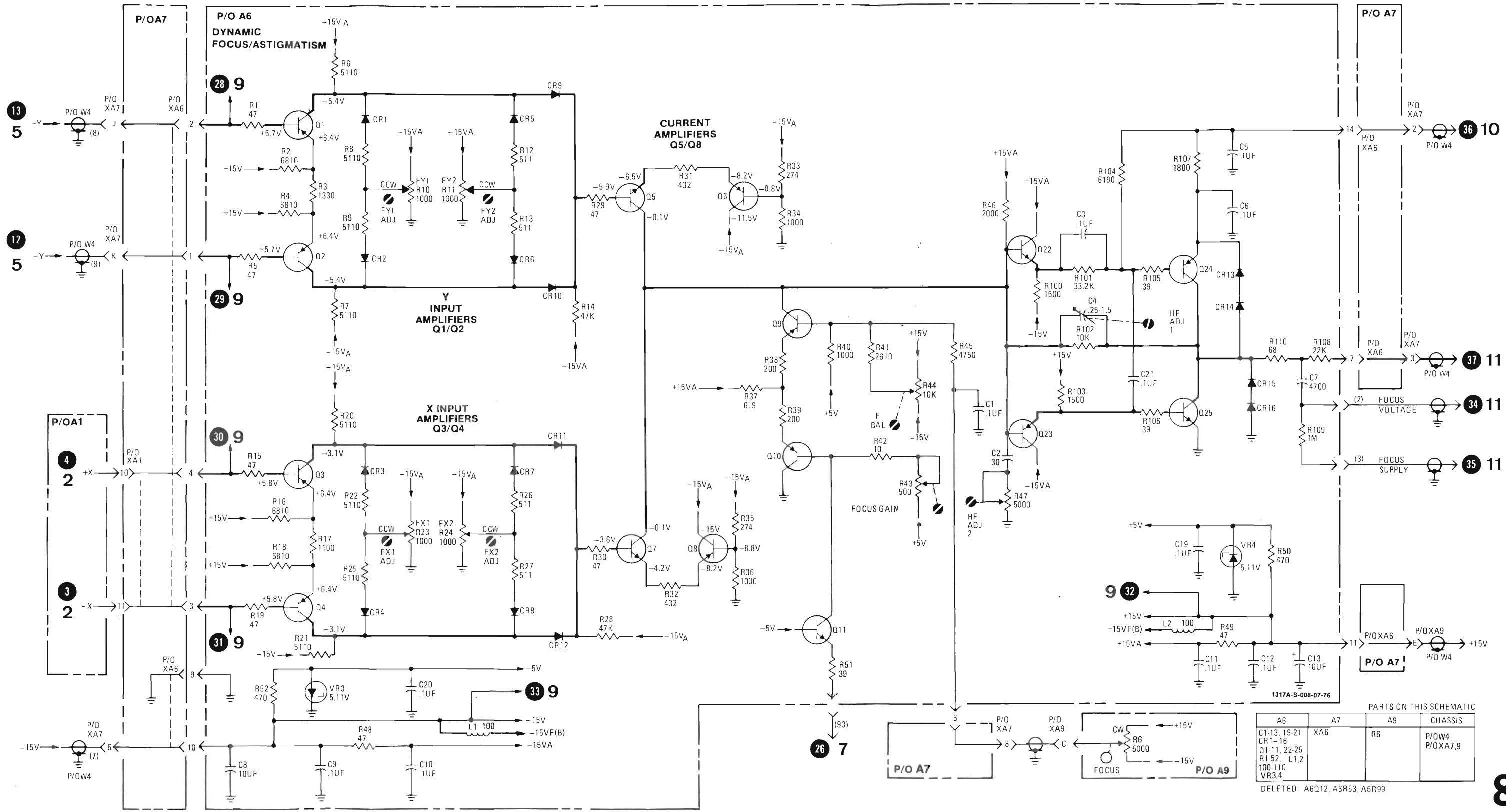


Figure 8-17.  
 FOCUS Circuit  
 8-21/(8-22 blank)



**DC VOLTAGE MEASUREMENT CONDITIONS**

1. Disconnect all inputs from X-, Y-, and Z-INPUT connectors.
2. Adjustments:  
 Z-axis GAIN (A5R20) ..... fully cw  
 Z-axis BAL (A5R65)..... Equal voltages at emitters of A5Q3 and A5Q4
3. Control settings:  
 POSN X ..... Centered  
 POSN Y ..... Centered  
 GAIN X ..... fully cw  
 GAIN Y ..... fully cw  
 INTENSITY ..... +7.0V at Test Point A5TP1

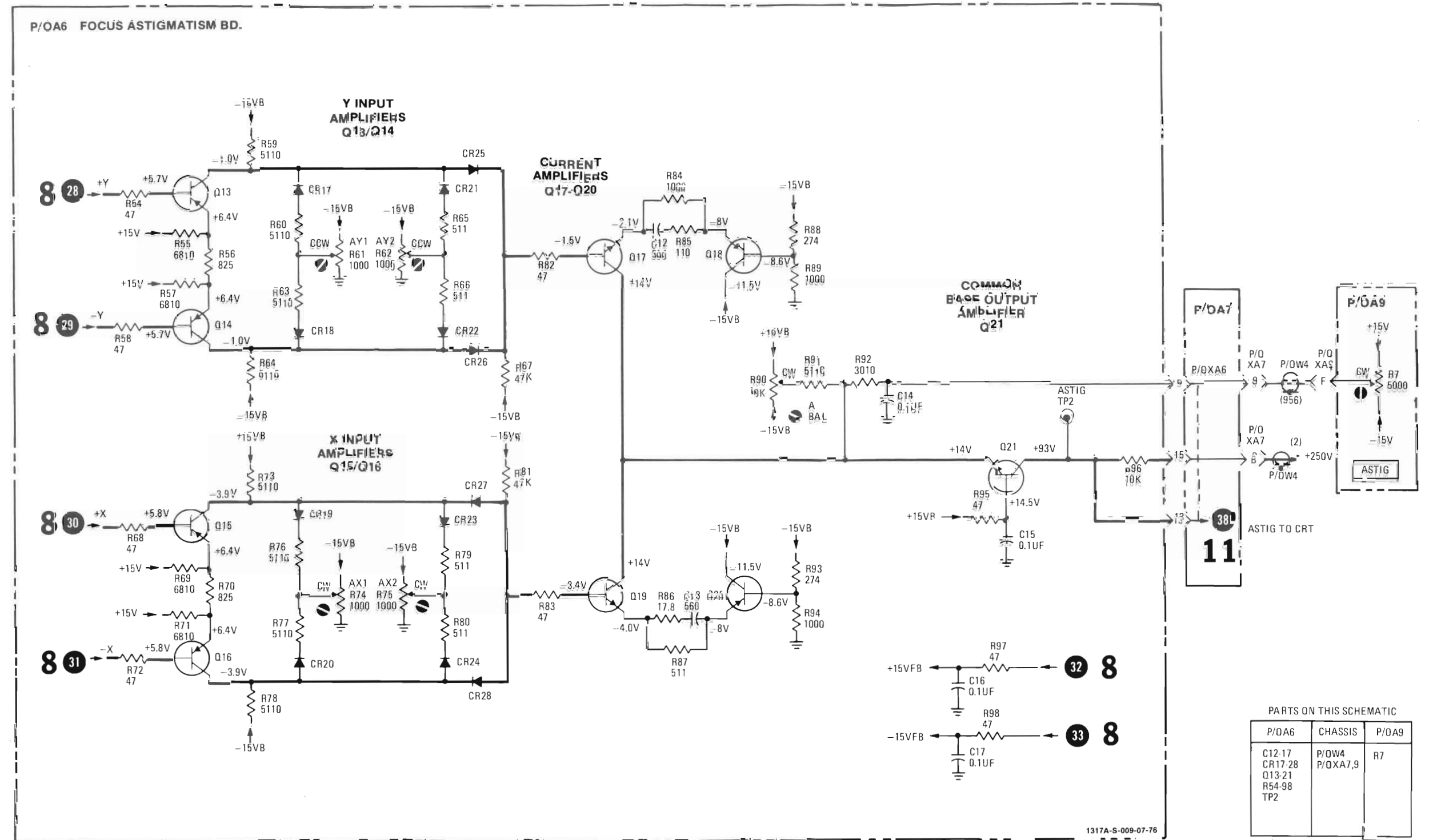
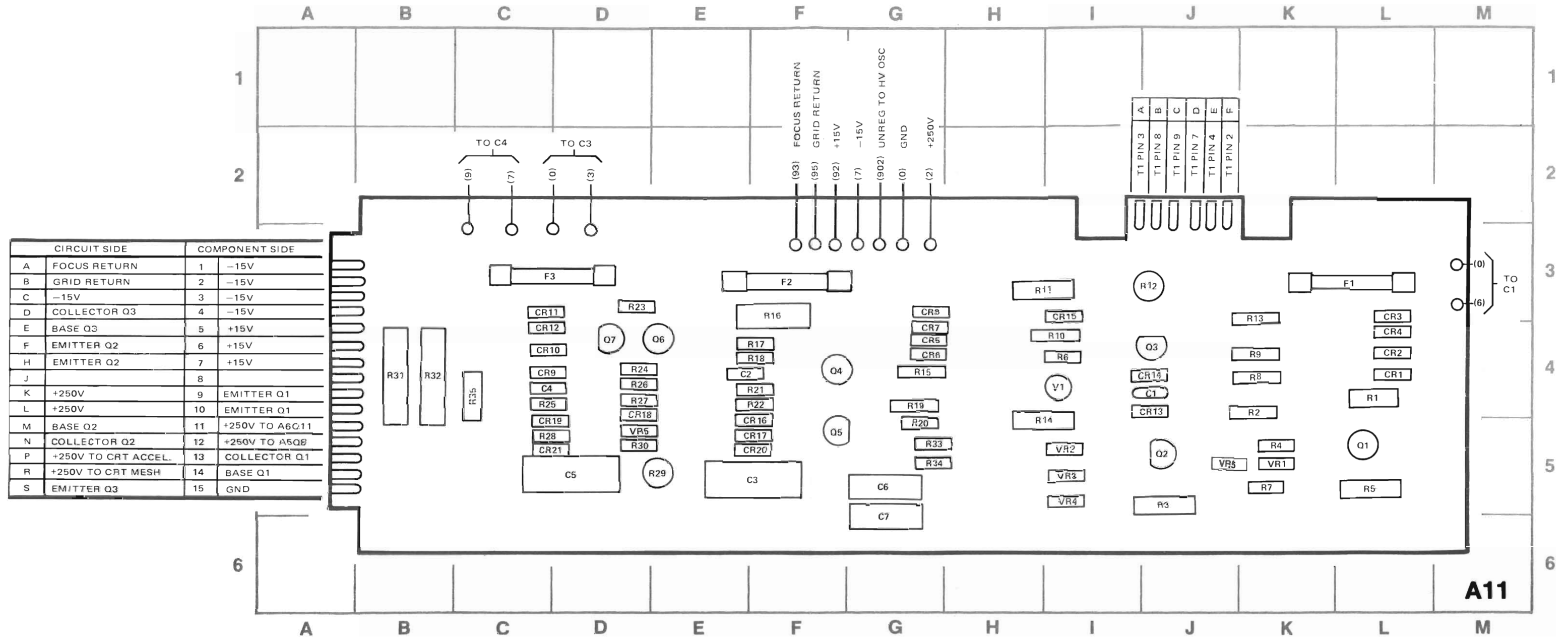


Figure 8-18.  
Astigmatism Circuit  
8-23



REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC	REF DESIG	GRID LOC
C1	J-4	CR14	J-4	R3	J-5	R23	D-3
C2	F-4	CR15	I-3	R4	K-5	R24	D-3
C3	F-5	CR16	F-4	R5	L-5	R25	C-4
C4	C-4	CR17	F-5	R6	I-4	R26	D-3
C5	D-5	CR18	D-3	R7	K-5	R27	D-3
C6	G-5	CR19	C-5	R8	K-4	R28	C-5
C7	G-5	CR20	F-5	R9	K-4	R29	E-5
CR1	L-4	CR21	C-5	R10	I-4	R30	D-5
CR2	L-4	F1	L-3	R11	I-3	R31	B-3
CR3	L-3	F2	F-3	R12	J-3	R32	B-3
CR4	L-4	F3	C-3	R13	K-3	R33	G-5
CR5	G-4	Q1	L-5	R14	I-5	R34	C-5
CR6	G-4	Q2	J-5	R15	G-4	R35	C-4
CR7	G-4	Q3	J-4	R16	F-3	V1	I-4
CR8	G-3	Q4	F-4	R17	F-4	VR1	K-5
CR9	C-4	Q5	F-5	R18	F-4	VR2	I-5
CR10	C-4	Q6	E-4	R19	G-4	VR3	I-5
CR11	C-3	Q7	D-4	R20	G-5	VR4	I-5
CR12	C-4	R1	L-4	R21	F-4	VR5	D-5
CR13	J-4	R2	K-4	R22	F-4	VR6	J-5

Figure 8-19. A11 Component Locator

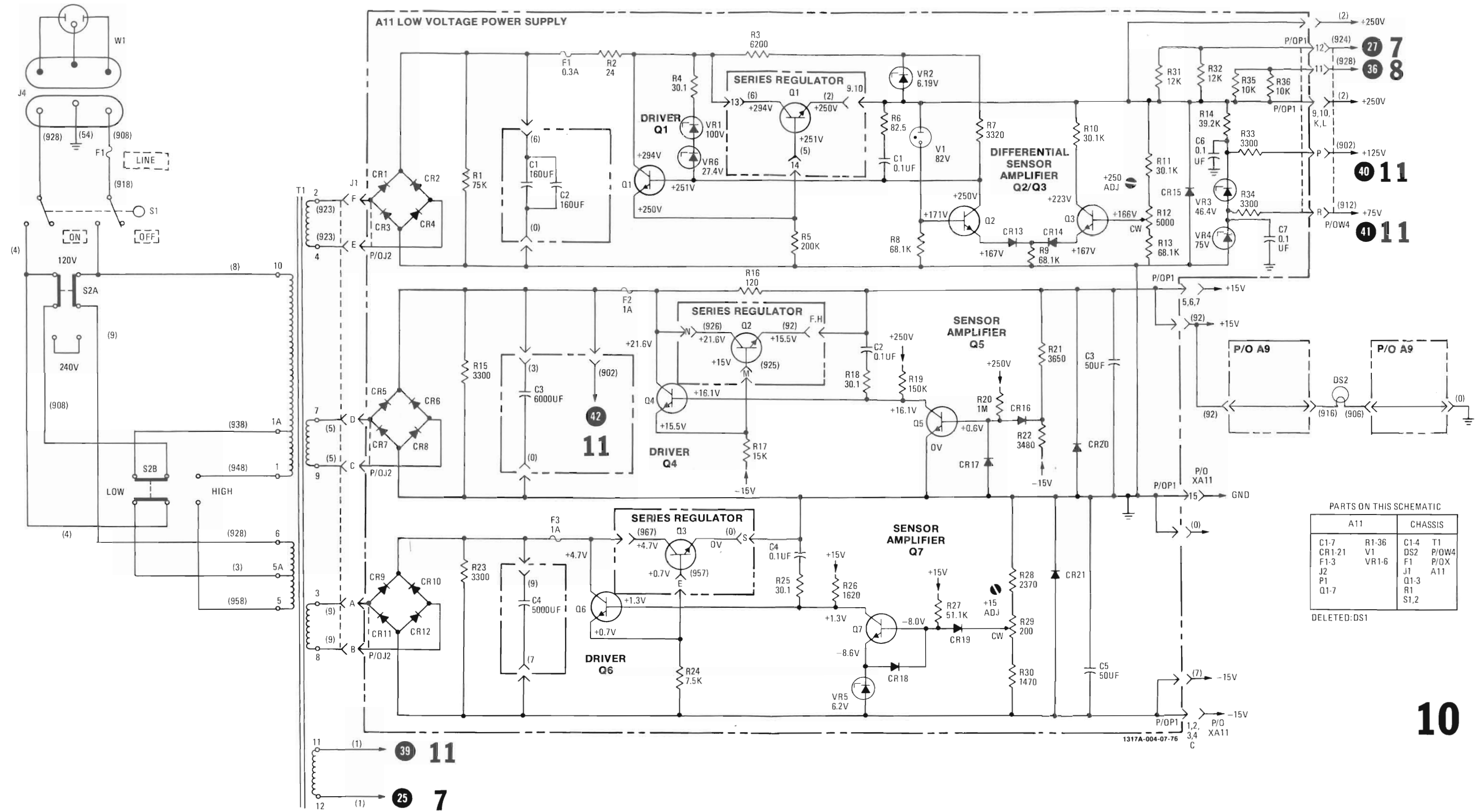
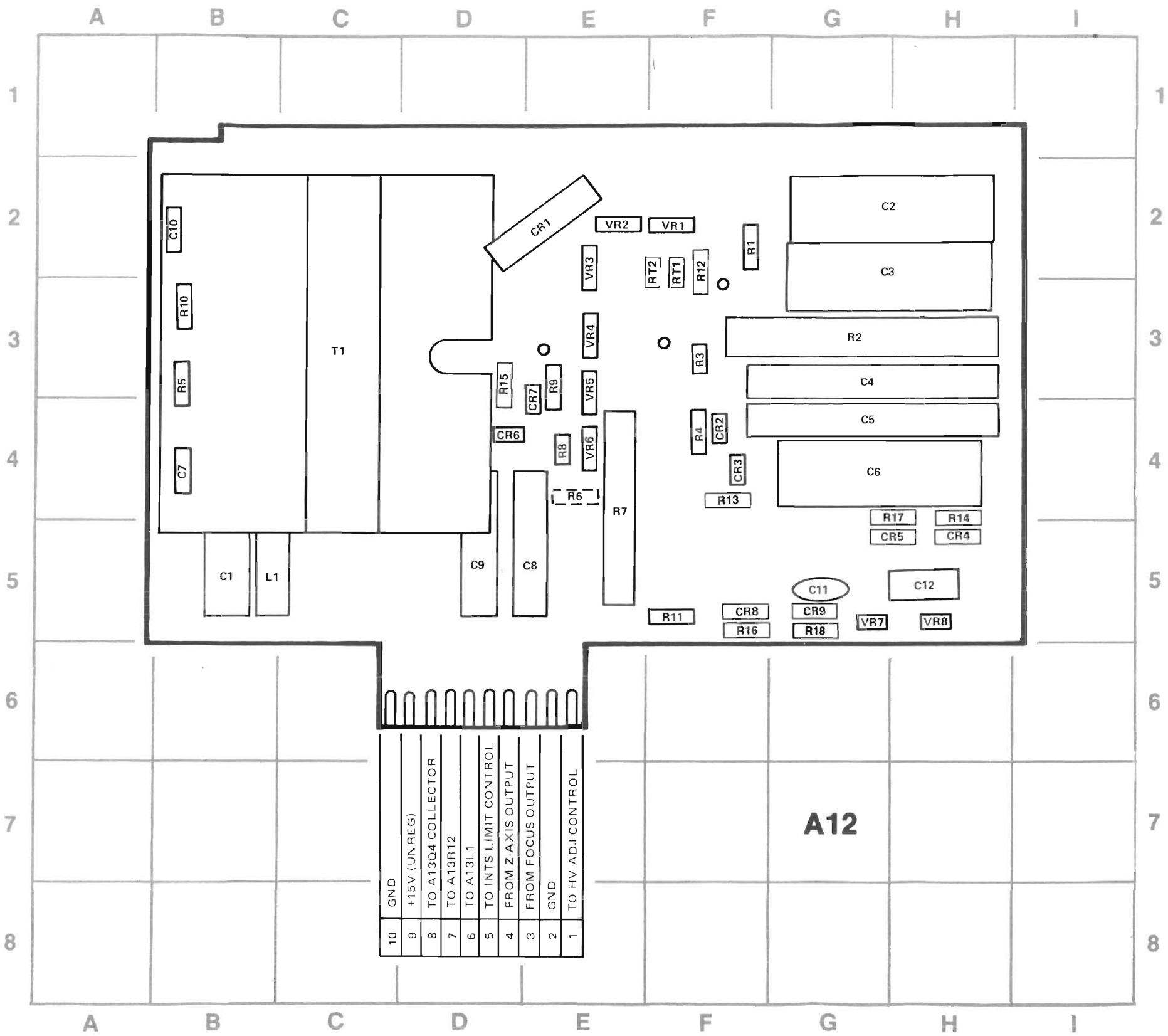


Figure 8-20.  
Low Voltage Power Supply  
8-25



REF DESIG	GRID LOC
C1	B-5
C2	G-2
C3	G-2
C4	G-3
C5	G-4
C6	C-4
C7	B-4
C8	B-5
C9	D-5
C10	B-2
C11	G-5
C12	H-5
CR1	E-2
CR2	F-4
CR3	F-4
CR4	H-4
CR5	H-5
CR6	D-4
CR7	E-3
CR8	F-5
CR9	G-5
L1	B-5
R1	F-2
R2	G-3
R3	F-3
R4	F-4
R5	B-3
R6	E-4
R7	E-4
R8	E-4
R9	E-3
R10	B-3
R11	F-5
R12	F-2
R13	F-4
R14	H-4
R15	D-3
R16	F-5
R17	G-4
R18	G-5
RT1	F-2
RT2	F-2
T1	C-3
VR1	F-2
VR2	E-2
VR3	E-2
VR4	E-3
VR5	E-3
VR6	E-4
VR7	G-5
VR8	H-5

Figure 8-21. A12 Component Locator

1317A-L-030-07-76

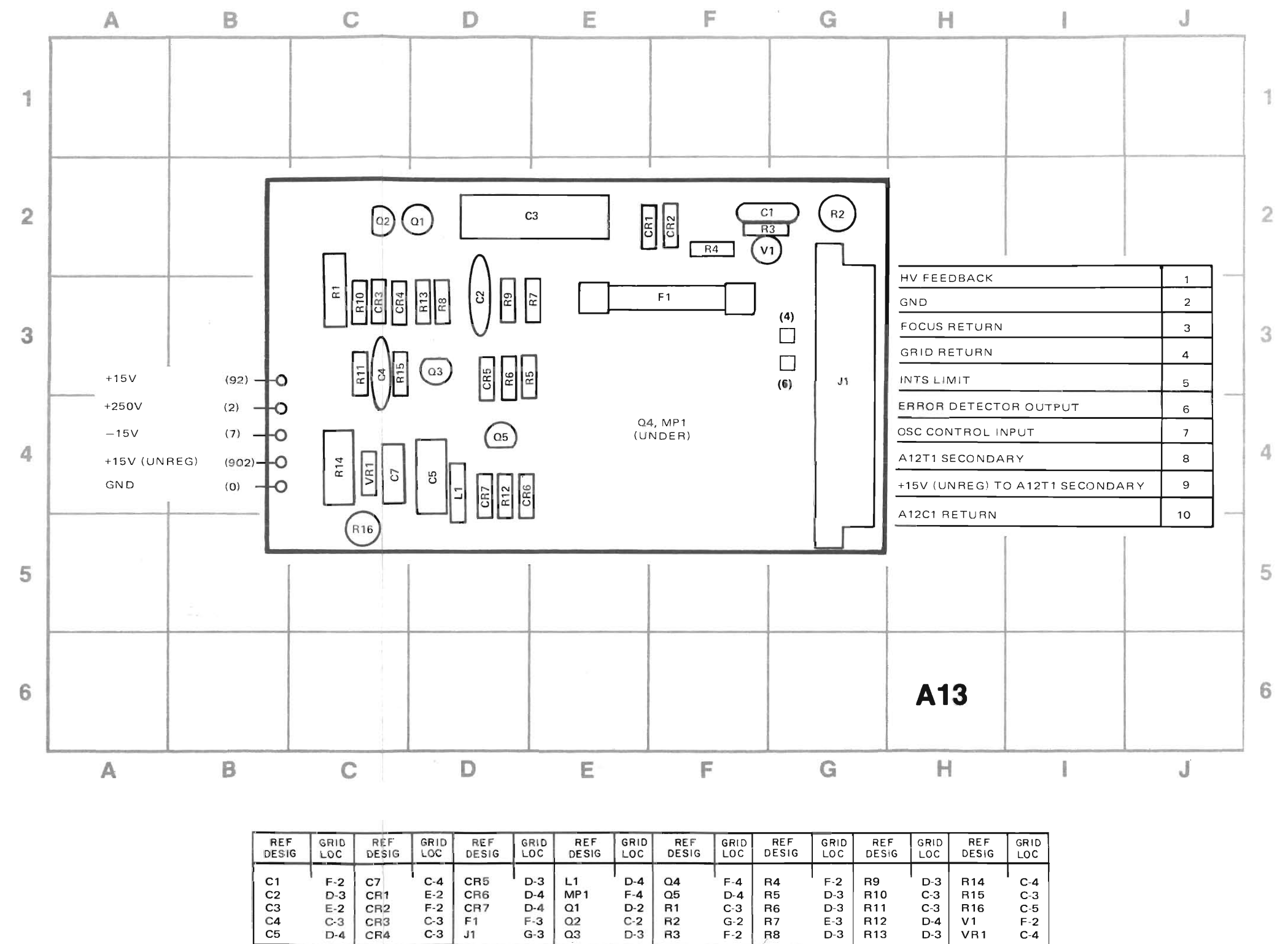
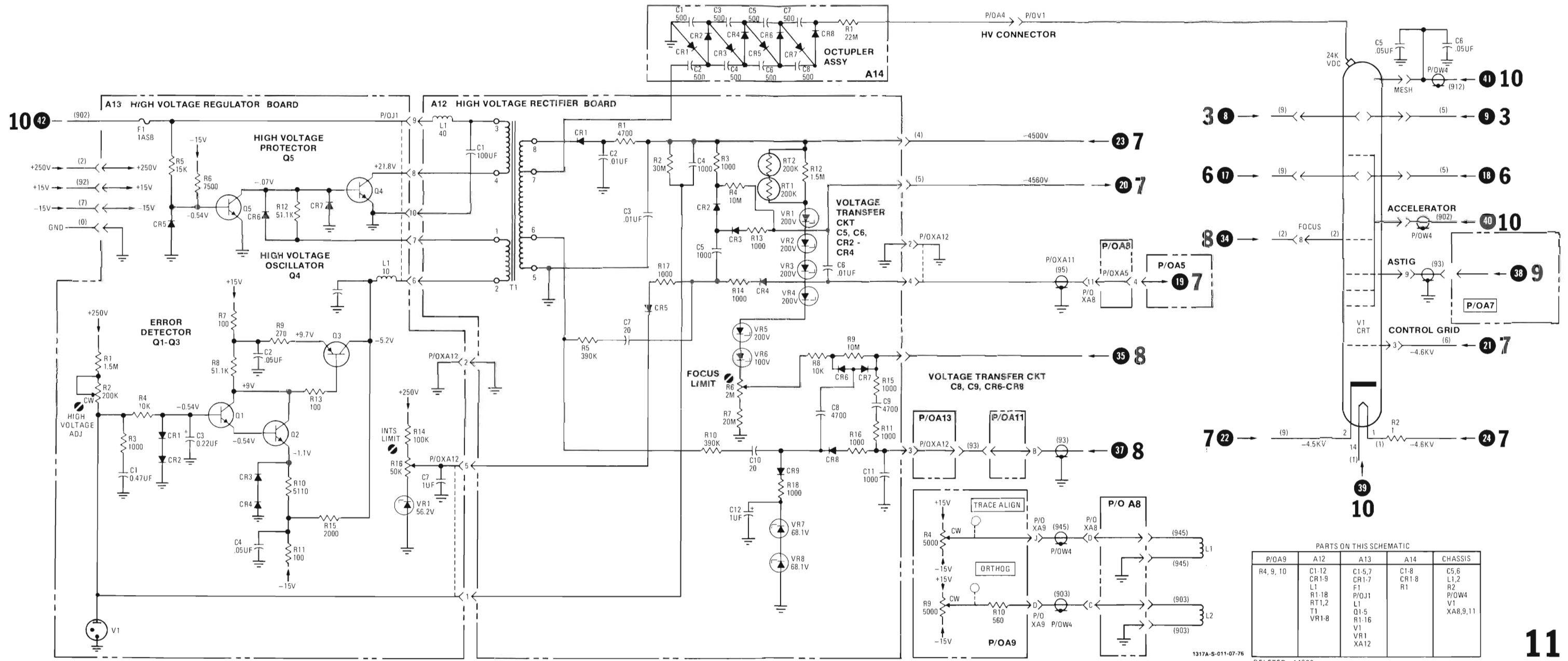


Figure 8-22. A13 Component Locator

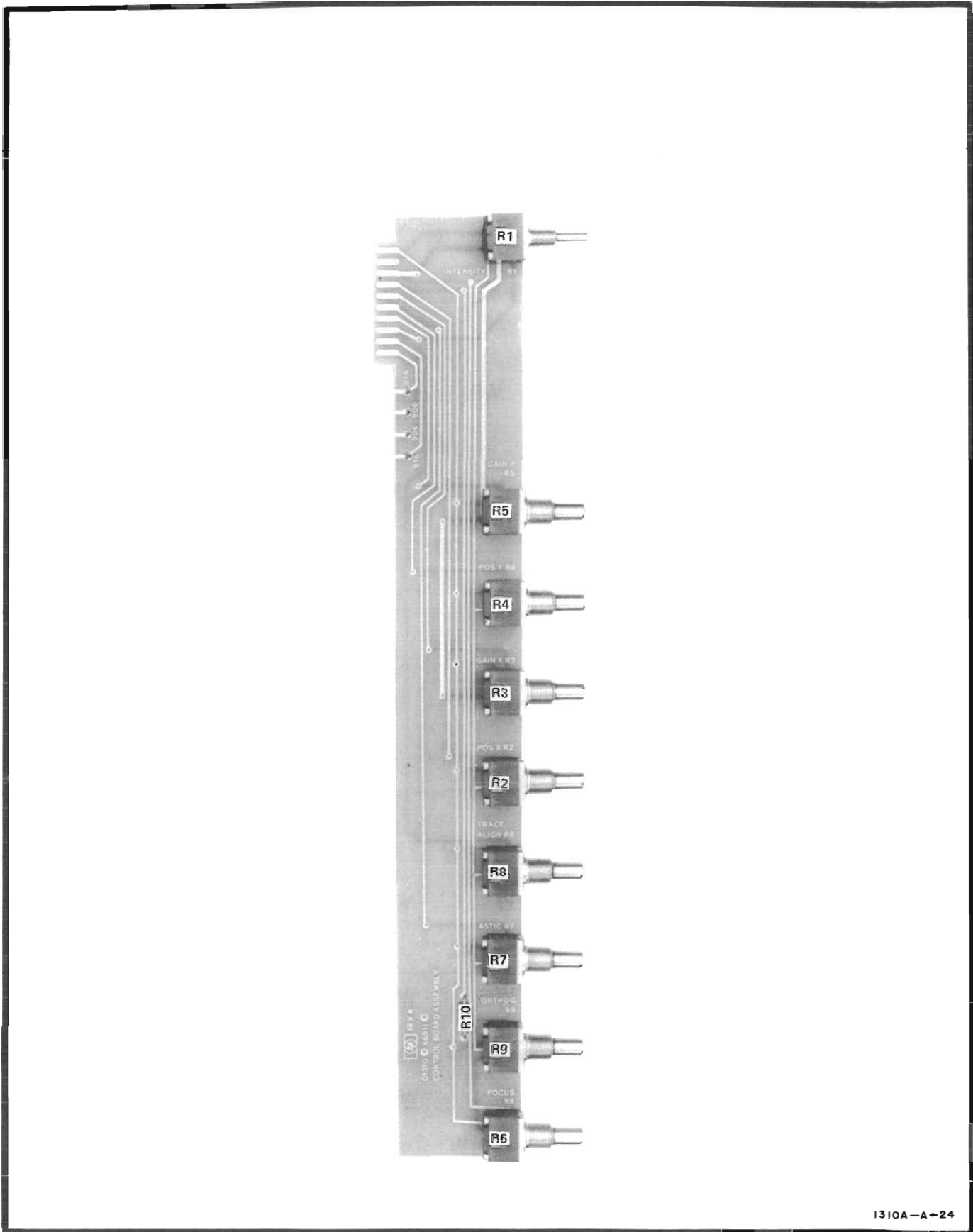
1317A-L-031





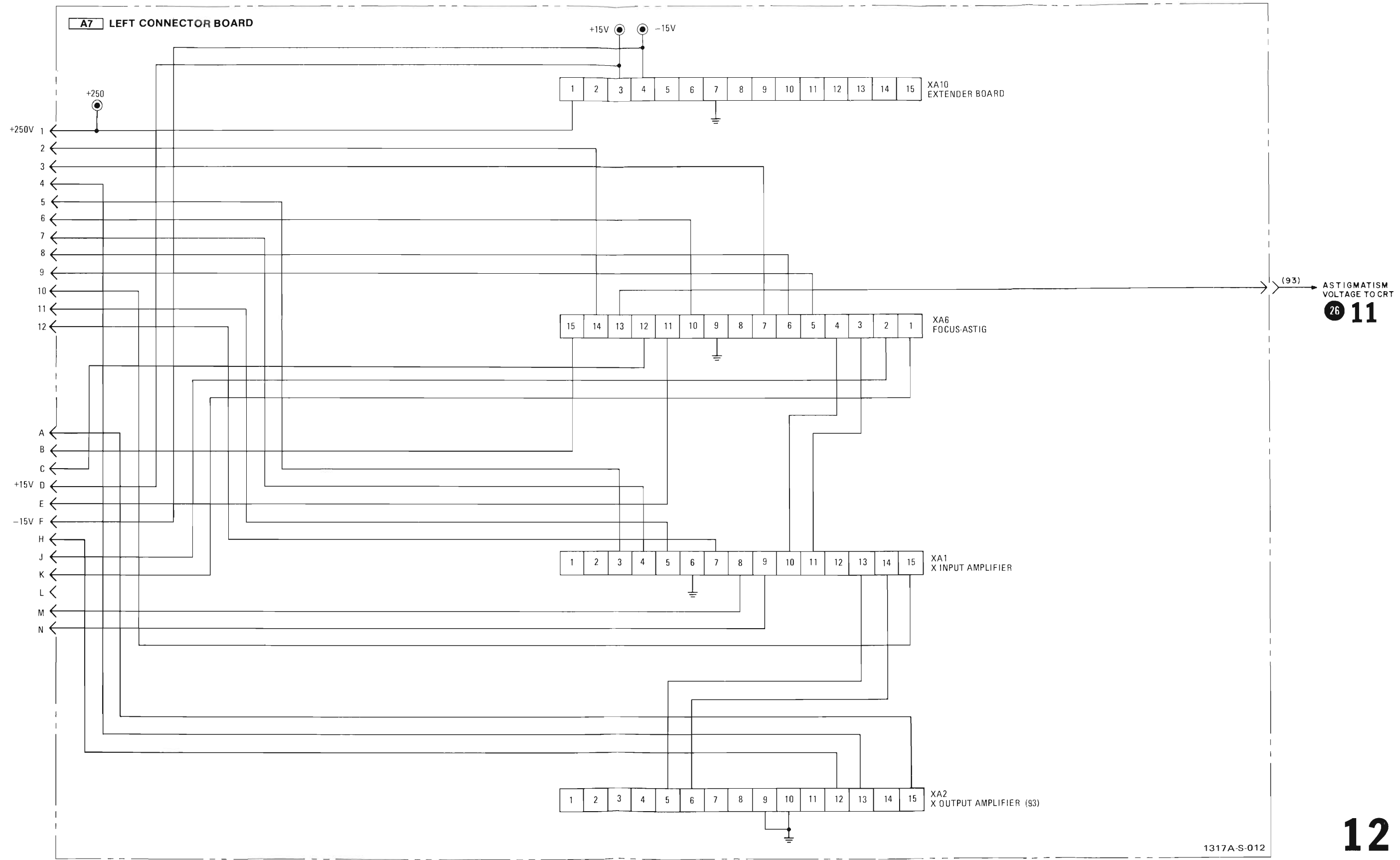
1317A-S-011-07-76  
DELETED: A13C6

Figure 8-23.  
High Voltage Power Supply  
8-27



1310A-A-24

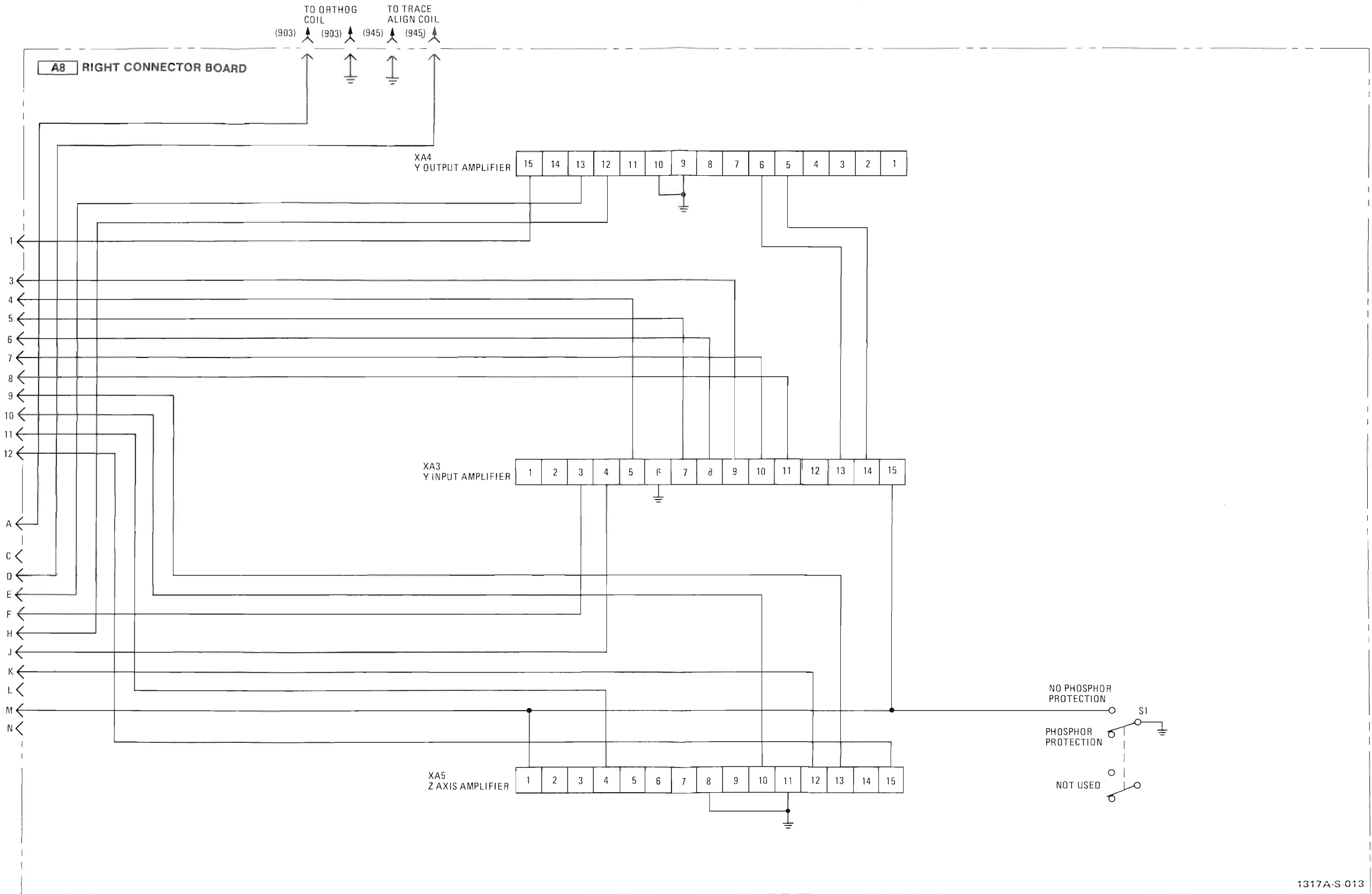
Figure 8-24 A9 Component Identification



26 11

12

Figure 8-25.  
Left Connector Board Schematic 12  
8-29



1317A-S-013

Figure 8-26. Right Connector Board Schematic 13





# MANUAL CHANGES

## MANUAL IDENTIFICATION

**Model Number:** 1317A  
**Date Printed:** January 1977  
**Part Number:** 01317-90905

This supplement contains important information for correcting manual errors and for adapting the manual to instruments containing improvements made after the printing of the manual.

To use this supplement:

Make all ERRATA corrections.

Make all appropriate serial number related changes indicated in the tables below.

Serial Prefix or Number	Make Manual Changes	Serial Prefix or Number	Make Manual Changes
1908A	1		
1916A	1,2		

### ▲ NEW ITEM

### ERRATA

Table 6-2,

Change: A1Q1, HP Part No. 1855-0262, TRANSISTOR-J FET, DUAL N CHAN D MODE SI,

Mfr Code 28480, HP Part No. 1855-0262.

Delete: A1Q1.

Add: A2U2, HP Part No. 1826-0155, Qty 1, IC 1406, CONV, 14-DIP-C, Mfr Code 04713,

Mfr Part No. MC 1406L.

Add: A5Q14, HP Part No. 1853-0232, TRANSISTOR PNP, SI, TO-39, P.D. IW, FT=200 MHz,

Mfr Code 28480, Mfr Part No. 1853-0232.

Add: A5Q15, HP Part No. 1854-0419, TRANSISTOR NPN, SI, TO-39, P.D. IW, FT=200 MHz,

Mfr Code 28480, Mfr Part No. 1854-0419.

Change: A5R19, HP Part No. to 0757-0419, RESISTOR, 681 OHM, 1%, .125W F TC=0±100,

Mfr Code 24546, Mfr Part No. C4-1/8-TO-681R-F.

Change: A11, HP and Mfr Part No. to 01310-66533 (2 places).

Change: A11VR6, HP Part No. to 1902-0185, DIODE ZNR, 27.4V, 5% P.D. 0.4W, Mfr Code 28480,

Mfr Part No. 1902-0185.

Change: A12T1 (HV TRANSFORMER), HP and Mfr Part No. to 01310-61105.

Change: A13R1 (RESISTOR, 1.58 OHM, 1%, .5W), HP and Mfr Part No. to 0698-8148.

Change: V1 (CRT), HP and Mfr Part No. to 5083-4551.

### NOTE

Manual change supplements are revised as often as necessary to keep manuals as current and accurate as possible. Hewlett-Packard recommends that you periodically request the latest edition of this supplement. Free copies are available from all HP offices. When requesting copies quote the manual identification information from your supplement, or the model number and print date from the title page of the manual.

**ERRATA (Cont'd)**

Schematic: 7,

Change: A5R19 value to 681 OHM.

Schematic: 11,

Change: A13R1 value to 1.58M OHM.

**CHANGE 1**

Table 6-2,

Change: E3 (INSULATOR XSTR), HP and Mfr Part No. to 0340-0875.

Change: MP14 (PANEL: REAR), HP and Mfr Part No. to 01317-00205.

Change: MP15 (PANEL: FRONT), HP and Mfr Part No. to 01317-00206.

Change: MP18 (PLATE: INPUT RIGHT), HP and Mfr Part No. to 01317-04116.

Change: MP19 (PLATE: INPUT LEFT), HP and Mfr Part No. to 01317-04114.

Change: MP22 (COVER: TOP), HP and Mfr Part No. to 01317-64102.

Change: MP23 (COVER: BOTTOM), HP and Mfr Part No. to 01317-04118.

Change: MP24 (COVER: CRT), HP and Mfr Part No. to 01321-04109.

Add: MP25, HP Part No. 01317-04117, Qty 1, BOTTOM COVER ACCESS PLATE, Mfr Code 28480,  
Mfr Part No. 01317-04117.

Change: S1 (SWITCH: TGL, DPDT, 10A/250VAC, ON-OFF), HP and Mfr Part No. to 3101-2332.

Change: S2 (Switch: SL; DPDT NS; 3A/125 VAC) HP and Mfr Part No. 3101-2042.

**▲ CHANGE 2**

Table 6-2,

Change: L1, HP and Mfr Part Nos. to 01336-66001.

Change: MP12, HP and Mfr Part Nos. to 01310-60607.